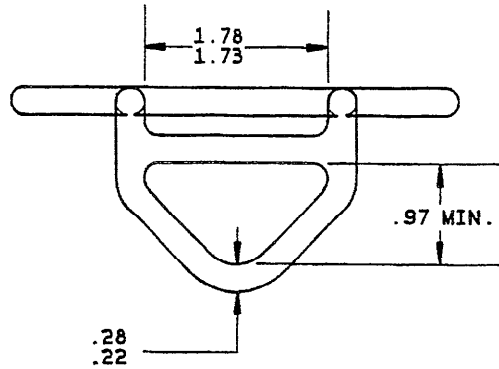


USER ACTIVITIES: ARMY-AV  
NAVY-MC

REVIEWER ACTIVITIES: USAF-11.82

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This military standard is approved for use by all Departments and Agencies of the Department of Defense.  
Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS 1670							
<p><b>NOTES:</b></p> <p><b>MATERIAL:</b> STEEL, AISI/SAE 1020, CONFORMING TO COMPOSITION REQUIREMENTS OF FED-STD-66.</p> <p><b>METHOD OF FORMING:</b> HOT FORGE.</p> <p><b>SURFACE ROUGHNESS SHALL BE</b> <math>\sqrt{125}</math> <b>MAX. IN ACCORDANCE WITH ANSI B46.1.</b></p> <p><b>FINISH:</b> CADMIUM PLATE, QQ-P-416, CLASS 1, TYPE 1 OR IMMERSION ZINC FLAKE/CHROMATE DISPERSION COATING PER MIL-C-87115, CLASS 3.</p> <p><b>DIMENSIONS IN INCHES:</b> EXCEPT AS OTHERWISE SPECIFIED HEREIN, TOLERANCES <math>\pm .03</math>.</p> <p><b>FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.</b></p> <p><b>REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.</b></p> <p><b>CERTAIN PROVISIONS, RING TYPE, CROSS SECTION AND OPENING SIZE, OF THIS STANDARD ARE THE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT ASCC 44/15. WHEN REVISION OR CANCELLATION OF THIS STANDARD IS PROPOSED WHICH WILL AFFECT OR VIOLATE THE INTERNATIONAL AGREEMENT CONCERNED, THE PREPARING ACTIVITY WILL TAKE APPROPRIATE RECONCILIATION ACTION THROUGH INTERNATIONAL STANDARDIZATION CHANNELS, INCLUDING DEPARTMENTAL STANDARDIZATION OFFICES, IF REQUIRED.</b></p>							
<p>ⓑ REDRAWN; REVISED: MATERIAL AND FINISH NOTES. ADDED SHEET 2.</p>							
<p>P. A. ARMY-GL Other Cust NAVY-AS USAF-99</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; padding: 5px;">INTERNATIONAL INTEREST</td> <td style="width: 40%; padding: 5px;"> <p style="text-align: center;"><b>V-RING, PARACHUTE EXTRACTION BAG, AERIAL DELIVERY</b></p> </td> <td style="width: 30%; padding: 5px;"> <p style="text-align: center;"><b>MILITARY STANDARD</b></p> <p style="text-align: center; font-size: 1.5em;"><b>MS 70115</b></p> </td> </tr> <tr> <td style="padding: 5px;"> <p>PROCUREMENT SPECIFICATION MIL-H-7195</p> </td> <td style="padding: 5px;"> <p>SUPERSEDES: USAF DWG 60B6039</p> </td> <td style="padding: 5px;"> <p>SHEET 1 OF 2</p> </td> </tr> </table>	INTERNATIONAL INTEREST	<p style="text-align: center;"><b>V-RING, PARACHUTE EXTRACTION BAG, AERIAL DELIVERY</b></p>	<p style="text-align: center;"><b>MILITARY STANDARD</b></p> <p style="text-align: center; font-size: 1.5em;"><b>MS 70115</b></p>	<p>PROCUREMENT SPECIFICATION MIL-H-7195</p>	<p>SUPERSEDES: USAF DWG 60B6039</p>	<p>SHEET 1 OF 2</p>
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<p>PROCUREMENT SPECIFICATION MIL-H-7195</p>	<p>SUPERSEDES: USAF DWG 60B6039</p>	<p>SHEET 1 OF 2</p>					

FED. SUP CLASS  
1670END ITEM EXAMINATION  
DIMENSION - FUNCTION TEST

## NOTES:

CRITICAL DIMENSIONS: IN DIRECTIONS AS SHOWN ONLY.

CRITICAL FUNCTIONAL TEST: NONE.

(B) THIS SHEET ADDED.

REVISED (B) 30 APRIL 1966

APPROVED

P. A. ARMY-GL Other Cust	INTERNATIONAL INTEREST	TITLE V-RING, PARACHUTE EXTRACTION BAG, AERIAL DELIVERY	MILITARY STANDARD MS 70115
NAVY-AS USAF-99		SHEET 2 OF 2	
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF DWG 6086039		

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