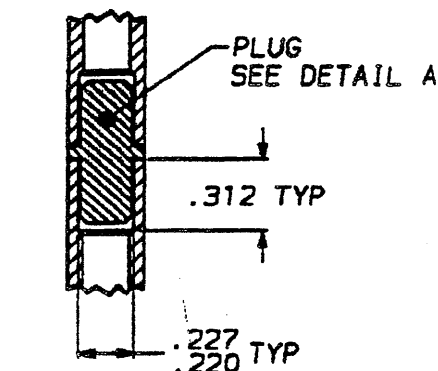
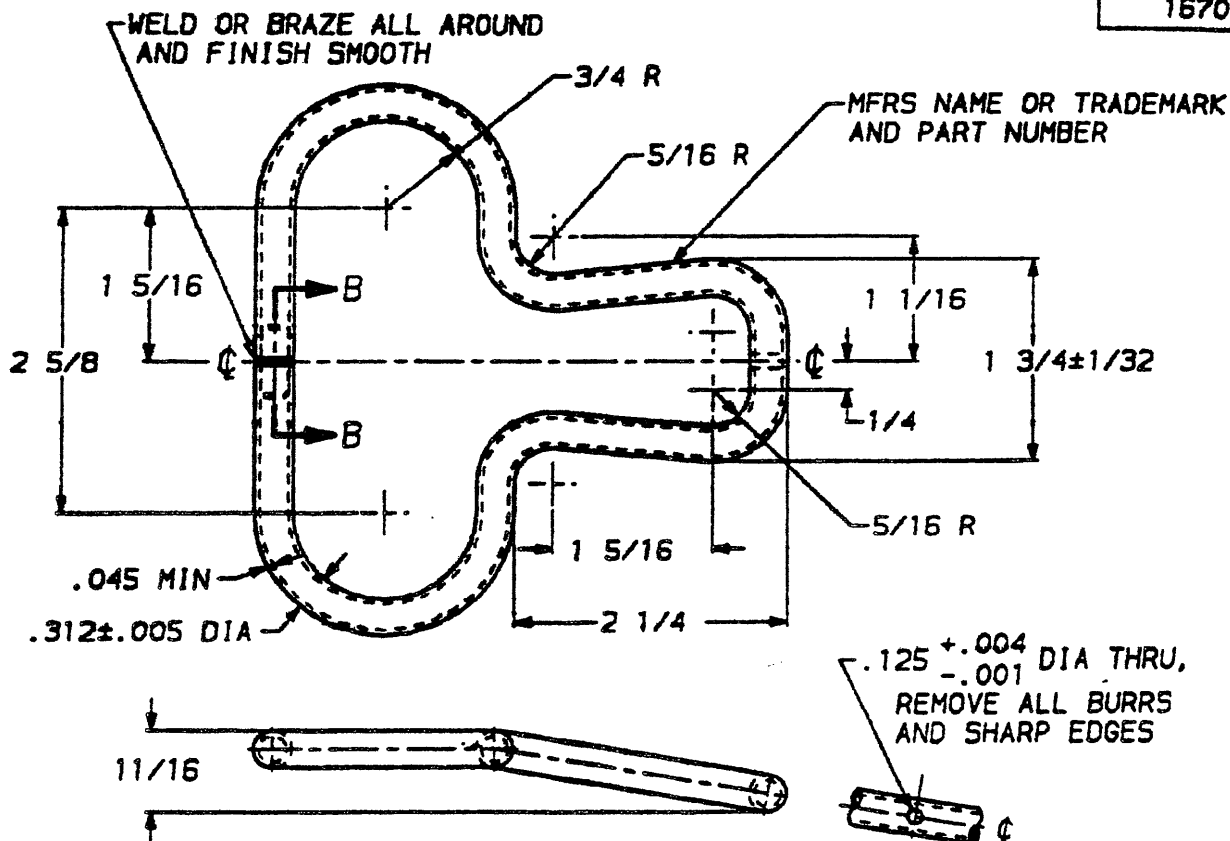
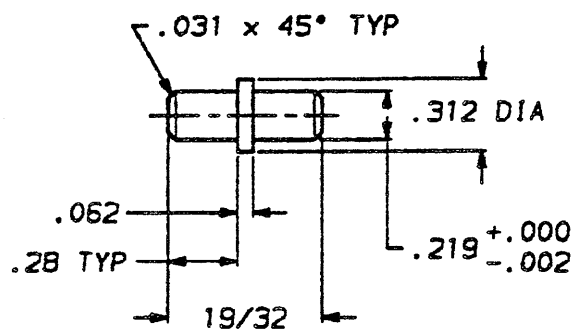


FED. SUP CLASS  
1670

SECTION B-B



DETAIL A

## REQUIREMENTS

MATERIAL: TUBING, STAINLESS STEEL (304)  
PLUG, STAINLESS STEEL (302-304)  
FINISH: POLISH SMOOTH

## NOTES:

1. DIMENSIONS IN INCHES, EXCEPT WHERE OTHERWISE SPECIFIED. TOLERANCES: FRACTIONS  $\pm 1/16$ , ANGLES  $\pm 2^\circ$ , DECIMALS: .XX  $\pm .01$ , .XXX  $\pm .005$ .
2. THIS PART IS USED IN THE MANUFACTURE OF RIPCORDER ASSEMBLIES AND SHALL NOT BE FURNISHED TO SERVICE ACTIVITIES AS A SEPARATE ITEM.
3. DEFORMATION OF TUBE TO 3/8 MAX DIA ALLOWED AT BENDS.
4. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.

ENTIRE STANDARD REVISED (B)

PREPARING ACTIVITY: ARMY-GL  
CUSTODIANS: ARMY-GL NAVY-AS  
AIR FORCE-99 DLA-  
REVIEW: ARMY-AV, NAVY-MC, AF-B2  
USER:  
PROJECT NUMBER: 1670-0775

## MILITARY SPECIFICATION SHEET

TITLE

GRIP, PARACHUTE RIPCORDER,  
CLOVERLEAF

SPECIFICATION SHEET NUMBER  
HS70106B, 14 SEPTEMBER 1990

SUPERSEDING HS70106A  
14 FEBRUARY 1990

ANSC. N/A FSC. 1670

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PAGE 1 OF 1

HS70106B

THE REQUIREMENTS FOR ACQUIRING THE PRODUCTS DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE BIDDING SPECIFICATION IN THE SOLICITATION: MIL-B-4380B-RIPCORDER, PARACHUTE RIPCORDER, GENERAL SPECIFICATION/WORKMANSHIP.

THIS SPECIFICATION IS APPROVED FOR USE BY ALL MEMBERS AND AGENCIES OF THE DEPARTMENT OF DEFENSE. SELECTION OF ALL FOR ENGINEERING AND DESIGN APPLICATIONS FOR REPEITIVE USE SHALL BE MADE FROM THIS DOCUMENT.