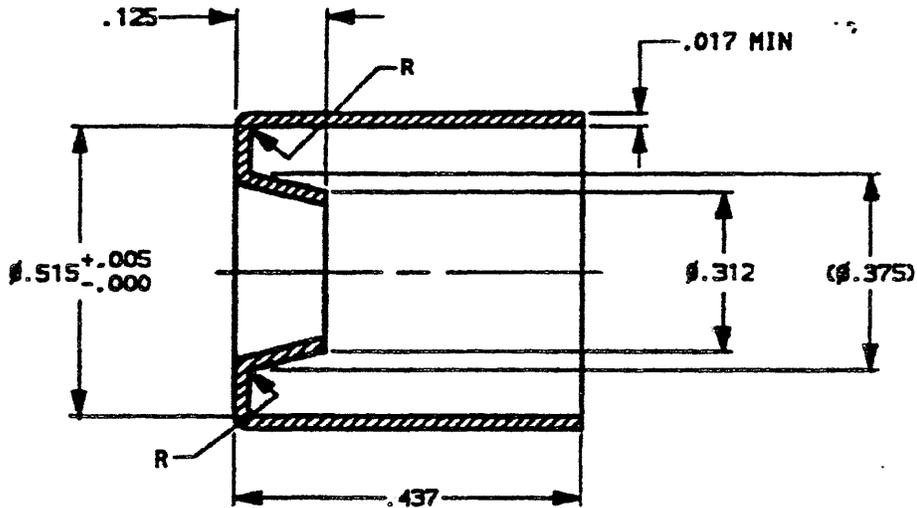
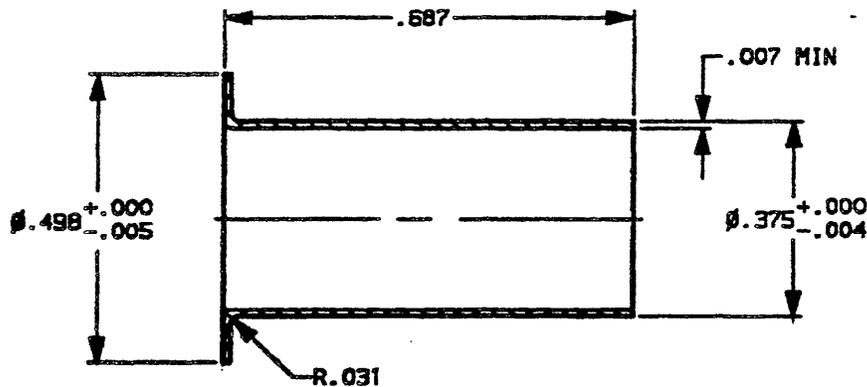


FED. SUP CLASS  
1870



FERRULE



GROMMET

MS PART NO.	L	FORMER PART NO.	MS PART NO.	L	FORMER PART NO.
MS70104-1	9.00	4SD18946-4	MS70104-5	24.25	AN6570-3A
MS70104-2	18.00	—	MS70104-6	28.25	AN6570-4
MS70104-3	20.00	AN6570-1A	MS70104-7	30.00	AN6570-6
MS70104-4	21.00	AN6570-2A	MS70104-8	13.00	—

PREPARING ACTIVITY: ARMY-OL  
 CUSTODIAN: ARMY-OL NAVY-AS  
 AIR FORCE-08  
 REVIEW: ARMY-AY, NAVY-NE, USAF-02  
 USER:  
 PROJECT NUMBER: 1870-0000  
 DISTRIBUTION STATEMENT A

MILITARY SPECIFICATION SHEET  
 TITLE  
 HOUSING, PARACHUTE RIPCORD

SPECIFICATION SHEET NUMBER  
 MS 70104E, 20 AUG 1993  
 SUPERSEDING  
 MS 70104D, 19 OCT 1973  
 ABC- N/A FSC- 1870

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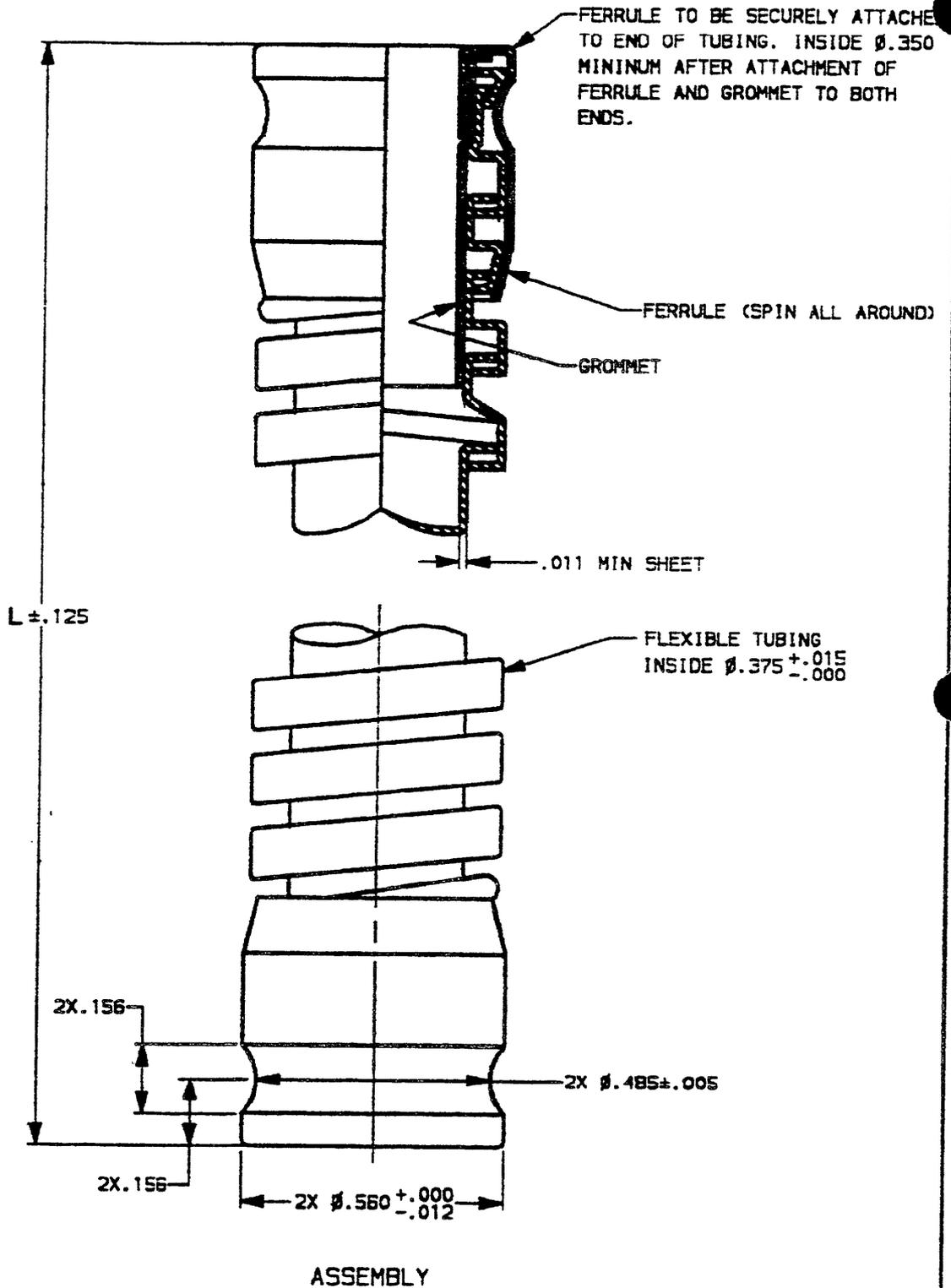
Page 1 of 2

REVISIONS FOR ACQUIRING THE PRODUCT OR IDENTIFIED PART SHALL BE THE RESPONSIBILITY OF THE USER AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THIS FORM OF THE USER SPECIFIED IN THE SPECIFICATION: MIL-H-7750 - HOUSING, PARACHUTE RIPCORD

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THE REQUIREMENTS FOR ASSEMBLING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE CODE(S) SPECIFIED IN THE SOLICITATION: MIL-H-7250 - HOUSING, PARACHUTE RIPCORD

THIS DRAWING IS FOR INFORMATION ONLY AND IS NOT TO BE USED FOR THE DESIGN OF ANY PART OR FOR THE SELECTION OF ALL NEW ENGINEERING AND DESIGN APPLICATIONS FOR REPEITIVE USE SHALL BE MADE FROM THIS DOCUMENT.



PREPARING ACTIVITY: ARMY-GL CUSTODIANS: ARMY-GL NAVY-AS AIR FORCE-88	MILITARY SPECIFICATION SHEET TITLE HOUSING, PARACHUTE RIPCORD	SPECIFICATION SHEET NUMBER MS 70104E, 20 AUG 1993 SUPERSEDING MS 70104D, 19 OCT 1973 AFSC- N/A PSC- 1570
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THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN ANY ISSUE OF THE DATE(S) SPECIFIED IN THE INDENTATION. MIL-H-7750 - HOUSING, PARACHUTE RIPCORD

REQUIREMENTS,

LENGTH SHALL BE MEASURED UNDER FIVE POUNDS TENSION.

MS PART NUMBERS FOR SPECIFIC LENGTHS ARE UNIVERSALLY, FUNCTIONALLY, AND DIMENSIONALLY INTERCHANGEABLE WITH SUPERSEDED PART NUMBERS FOR THE SAME LENGTHS.

MATERIALS:

FLEXIBLE TUBING - CRES. COMPOSITION 302, CONDITION OPTIONAL OF MIL-S-50S9.

FERRULES CRES COMPOSITION AISI 302/SAE 30302 OR AISI 305/SAE 30305 . OF FED-STD-66

GROMMETS BRASS, ALLOY AND TEMPER OPTIONAL, MIL-T-46072

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ± .015

REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.

MARKING, THE APPLICABLE MS PART NUMBER SHALL BE PERMANENTLY INDENTED IN ANY CONVENIENT LOCATION ON ONE FERRULE.

NOTES:

1. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
2. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
3. PART NUMBER: THE MS PART NUMBER CONSISTS OF THE MS NUMBER PLUS THE DASH NUMBER. EXAMPLE: MS 70104-3.

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE. SELECTION OF ALL NEW ENGINEERING AND DESIGN APPLICATIONS FOR REPETITIVE USE SHALL BE MADE FROM THIS DOCUMENT.

PREPARING ACTIVITY: ARMY-GL CUSTODIAN: ARMY-GL NAVY-AS AIR FORCE-8B	<b>MILITARY SPECIFICATION SHEET</b> TITLE <b>HOUSING, PARACHUTE RIPCORD</b>	SPECIFICATION SHEET NUMBER <b>MS 70104E, 20 AUG 1993</b> SUPERSEDING <b>MS 70104D 19 OCT 1973</b>
REVISION: ARMY-AV, NAVY-FC, USAF-82 USER PROJECT NUMBER: 1870-0808		NSC- N/A FED- 1870
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