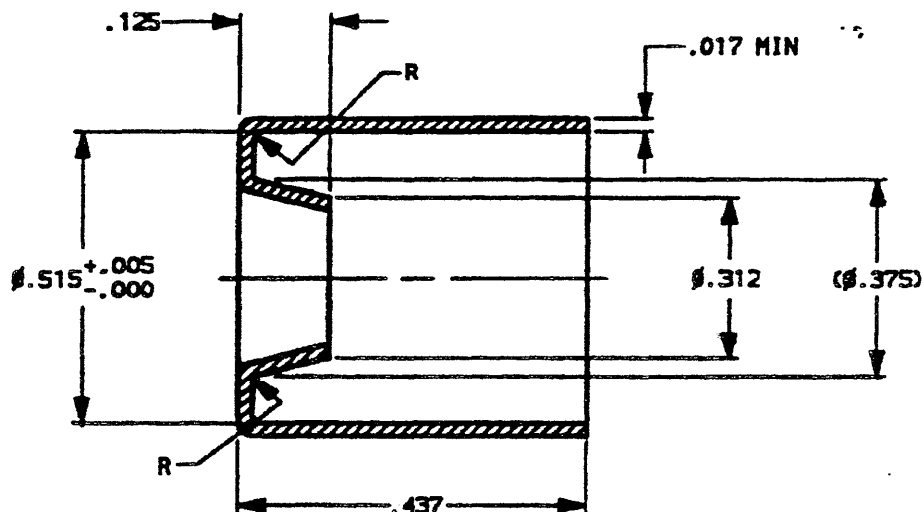
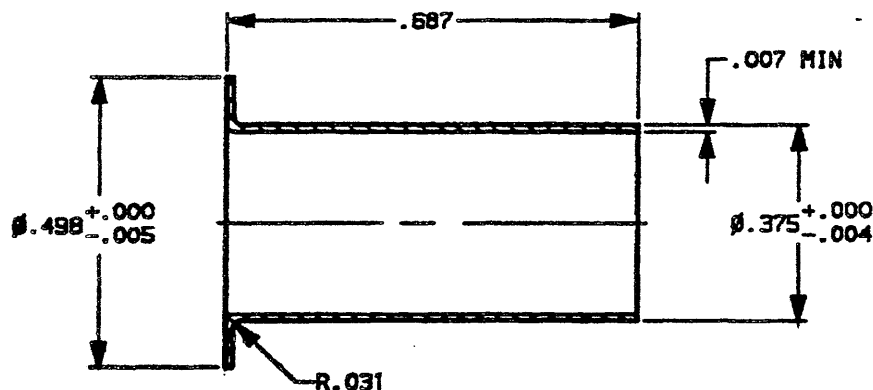


FED. SUP CLASS
1870



FERRULE



GROMMET

MS PART NO.	L	FORMER PART NO.	MS PART NO.	L	FORMER PART NO.
MS70104-1	9.00	4SD18946-4	MS70104-5	24.25	AN6570-3A
MS70104-2	18.00	—	MS70104-6	28.25	AN6570-4
MS70104-3	20.00	AN6570-1A	MS70104-7	30.00	AN6570-6
MS70104-4	21.00	AN6570-2A	MS70104-8	13.00	—

PREPARING ACTIVITY: ARMY-GL

CUSTODIAN: ARMY-GL NAVY-AS
AIR FORCE-08

REVIEW: ARMY-AY, NAVY-NE, USAF-02
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ANEC- N/A

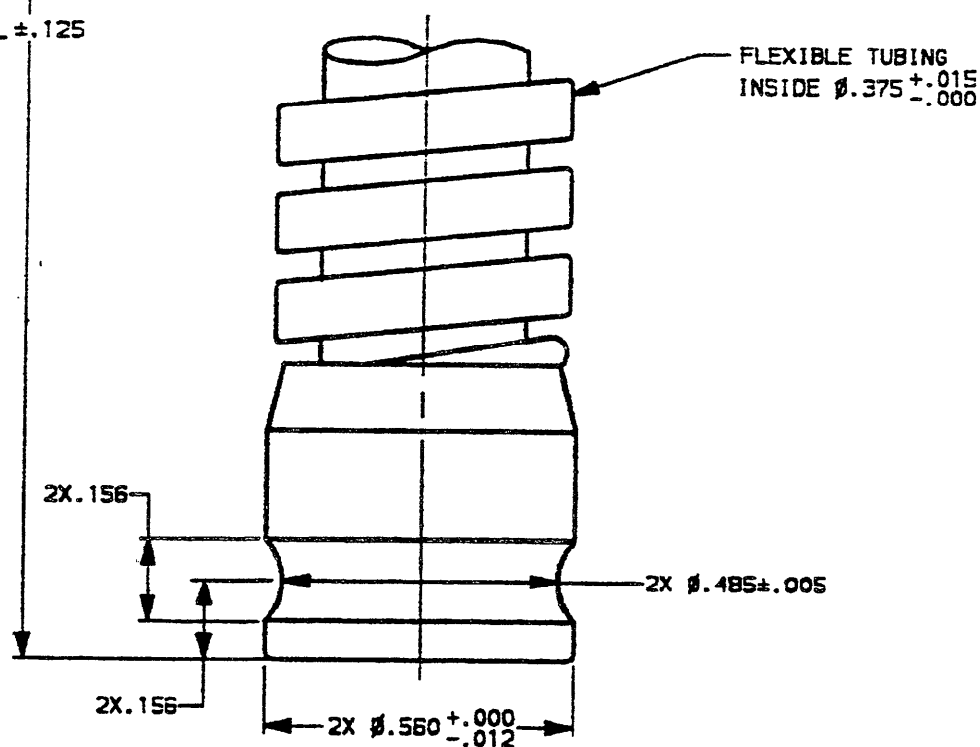
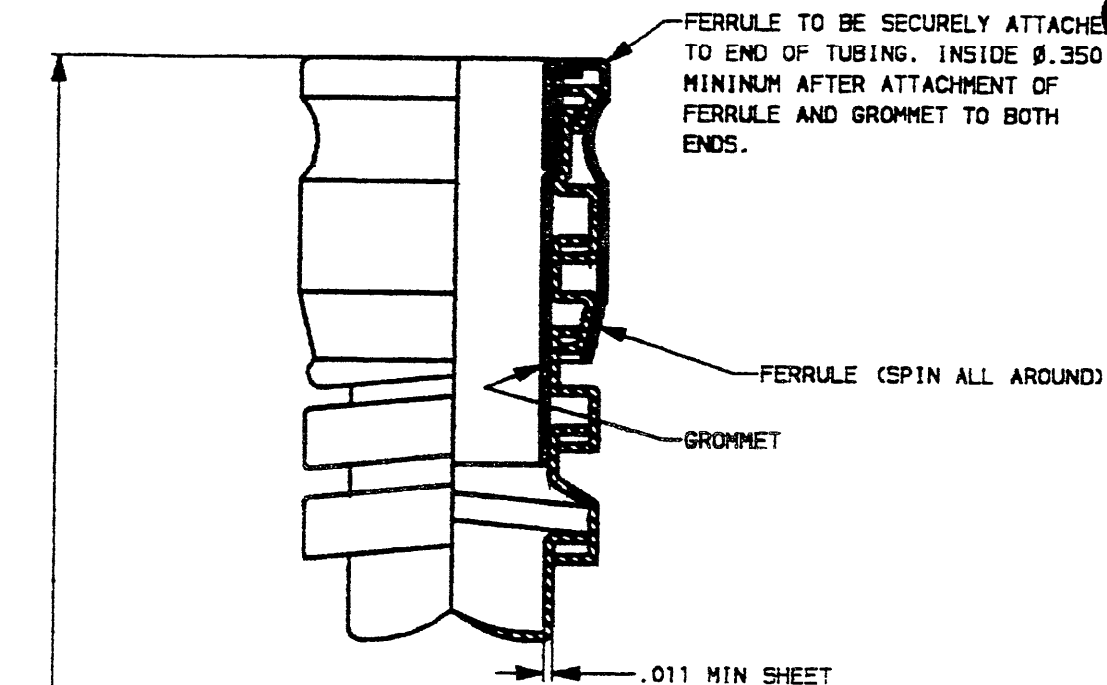
FSC- 1870

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1570

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ASSEMBLY

PREPARING ACTIVITY: ARMY-GL
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AIR FORCE-88

REVIEW: ARMY-AV, NAVY-PC, USAF-82
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FED. SUP. CLASS
1670

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REQUIREMENTS,

LENGTH SHALL BE MEASURED UNDER FIVE POUNDS TENSION.

MS PART NUMBERS FOR SPECIFIC LENGTHS ARE UNIVERSALLY, FUNCTIONALLY, AND DIMENSIONALLY INTERCHANGEABLE WITH SUPERSEDED PART NUMBERS FOR THE SAME LENGTHS.

MATERIALS:

FLEXIBLE TUBING - CRES. COMPOSITION 302, CONDITION OPTIONAL OF MIL-S-50S9.

FERRULES CRES COMPOSITION AISI 302/SAE 30302 OR AISI 305/SAE 30305 OF FED-STD-66

GROMMETS BRASS, ALLOY AND TEMPER OPTIONAL, MIL-T-46072

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS $\pm .015$

REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.

MARKING, THE APPLICABLE MS PART NUMBER SHALL BE PERMANENTLY INDENTED IN ANY CONVENIENT LOCATION ON ONE FERRULE.

NOTES:

1. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
2. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
3. PART NUMBER: THE MS PART NUMBER CONSISTS OF THE MS NUMBER PLUS THE DASH NUMBER. EXAMPLE: MS 70104-3.

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE. SELECTION OF ALL NEW ENGINEERING AND DESIGN APPLICATIONS FOR REPETITIVE USE SHALL BE MADE FROM THIS DOCUMENT.

PREPARING ACTIVITY: <u>ARMY-GL</u> CUSTODIAN: <u>ARMY-GL</u> <u>NAVY-AS</u> <u>AIR FORCE-BS</u> REVIEW: <u>ARMY-AV</u> , <u>NAVY-PC</u> , <u>USAF-S2</u> USER: PROJECT NUMBER: <u>1670-0808</u>	<u>MILITARY SPECIFICATION SHEET</u> TITLE <u>HOUSING, PARACHUTE RIPCORD</u>	SPECIFICATION SHEET NUMBER <u>MS 70104E, 20 AUG 1993</u> SUPERSEDING <u>MS 70104D 19 OCT 1973</u> NEC- N/A REC- 1670
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