

FED. SUP CLASS
5340

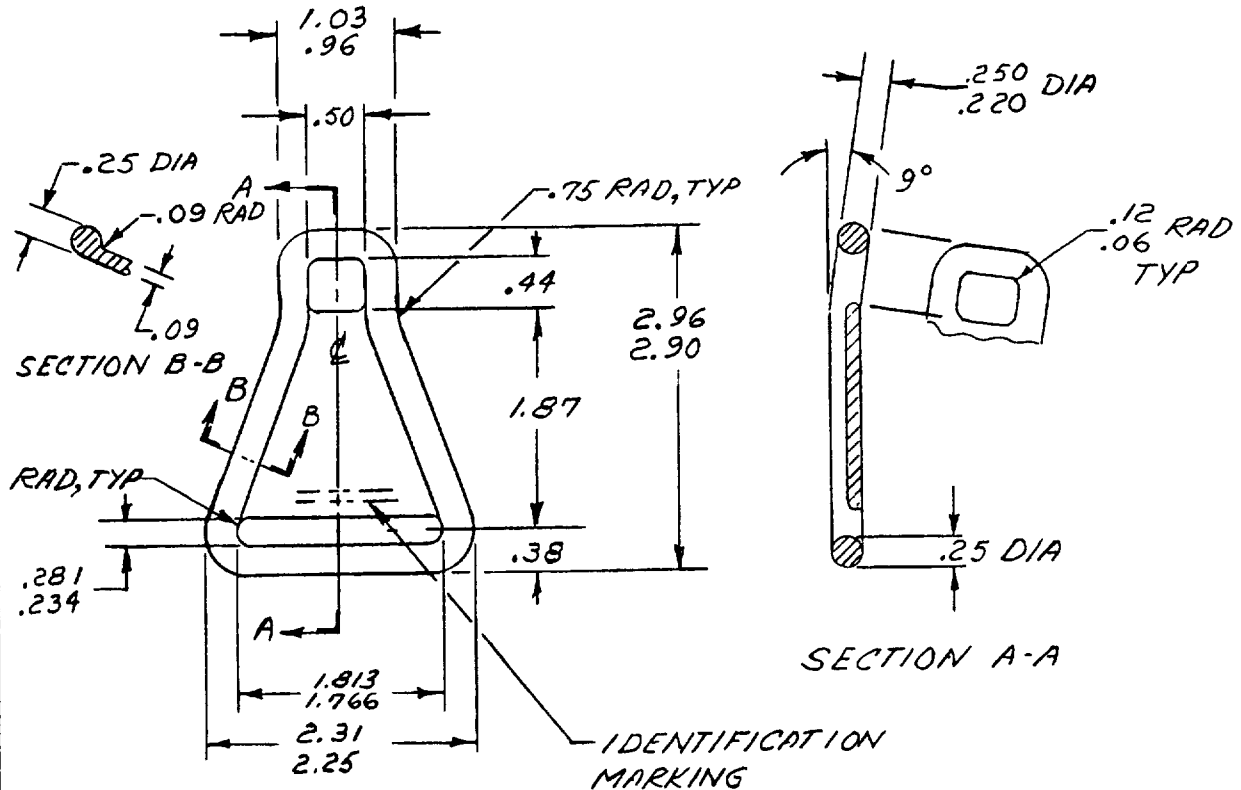
USER ACTIVITIES:

ARMY - AT, ME
NAVY - MC

REVIEWER ACTIVITIES:

ARMY - AV

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



REQUIREMENTS:

- MATERIAL** - STEEL, (4130), MIL-S-6758 (4140), MIL-S-5626
- TOLERANCES** - UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE + .03/- .01 ANGLES $\pm 2^\circ$
- HEAT TREAT** - 170,000 TO 190,000 PSI TENSILE STRENGTH IN ACCORDANCE WITH MIL-H-6875
- REMOVE ALL BURRS AND BREAK ALL SHARP EDGES**
- FINISH** -1, CADMIUM PLATE QQ-P-416, CLASS 1, TYPE 1
-2, COATING, IMMERSION ZINC FLAKE/CHROME DISPERSION PER MIL-C-87115, CLASS 3
- SURFACE ROUGHNESS** - 125 MAX, IN ACCORDANCE WITH USA STANDARDS INSTITUTE - USAS 46.1

NOTE

- FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.

ENTIRE STANDARD REVISED

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|-----------------------------------------------|---------------------------|--------------------------------------------------|-------------------------------|
| P. A. ARMY - GL Other Code NAVY - AS | INTERNATIONAL INTEREST | TITLE LINK, SNAP, QUICK RELEASE 1 3/4 INCH | MILITARY STANDARD MS 70098 |
| PROCUREMENT SPECIFICATION MIL-H-7195 | SUPERSEDES: | SHEET 1 OF 2 | |

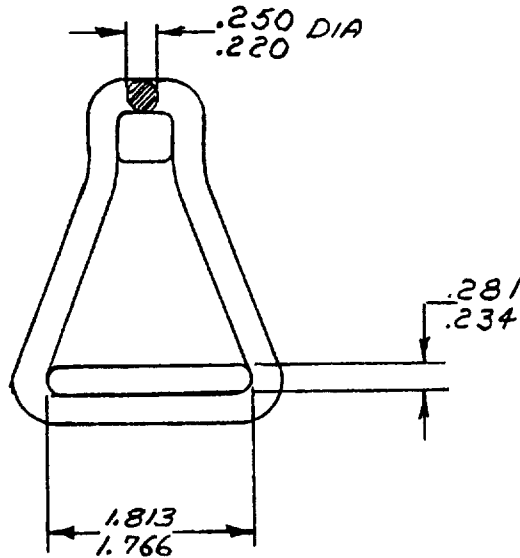
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END ITEM EXAMINATION

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CRITICAL DIMENSIONS: AS SHOWN

APPROVED 31 MAY 84 REVISED

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