

Reviewer and user information is current as of the date of this document. For future coordination of changes to this document, draft circulation should be based on the information in the current Federal Supply Classification Listing of DOD Documents.

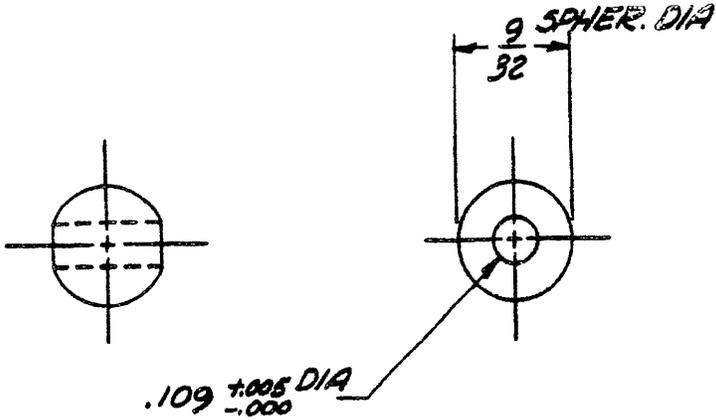
USER

MC

REVIEW  
 ARMY - GL, MO, MD  
 NAVY - WP  
 USAF - 11, 67

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS  
 1670



MS PART NO.
MS 70093

REQUIREMENTS

MATERIAL - STEEL, CORROSION RESISTANT, IN ACCORDANCE WITH FEDERAL STANDARD 66, STEEL NO. 303 OR 305.

TOLERANCES - FRACTION  $\pm$  1/64 DIMENSIONS IN INCHES.

(A) SURFACE ROUGHNESS - 63RHR MAX. AMERICAN STANDARDS ASSOCIATION (ASA) D46.1-1962

BREAK SHARP EDGES & REMOVE ALL BURRS.

NOTES:

- THIS PART IS USED IN THE MANUFACTURE OF RIP CORDS BY SWAGING METHODS AND SHALL NOT BE FURNISHED TO SERVICE ACTIVITIES AS A SEPARATE ITEM.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.

APPROVED 22 DEC 1964 REVISED (A) 30 JULY 1966

P.A. ARMY-GL	TITLE BALL END, WIRE ROPE, SWAGING; PARACHUTE RIPCORD CABLE	MILITARY STANDARD
Other Cust NAVY-WP AIR FORCE-11		MS 70093
Procurement Specification NONE	SUPERSEDES: AN 6569	SHEET / OF /