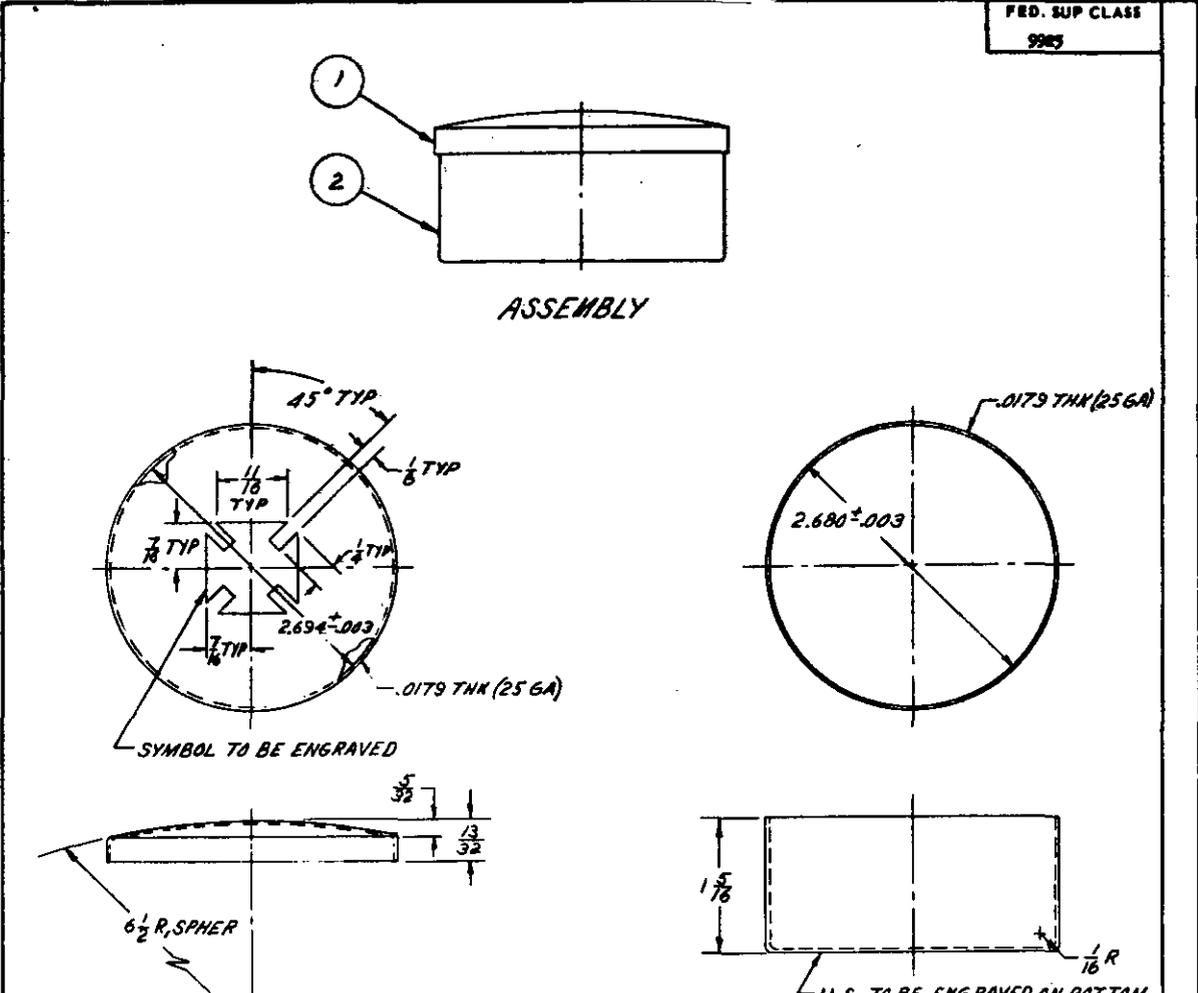


FED. SUP CLASS  
9903

NOTICE.—When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility, nor any obligation whatsoever, and the fact that the Government may have furnished, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



**CANCELLED**

**EFFECTIVE DATE**  
**4 APR 1967**

**MATERIAL:** COMMERCIAL YELLOW BRASS

**FINISH:** ALL SURFACES OF THE COVER AND CUP SHALL BE PLATED AS FOLLOWS: ELECTRODEPOSIT COPPER TO NOT LESS THAN 0.0003 INCH THICK. ELECTRODEPOSIT THEREON NICKEL TO NOT LESS THAN 0.0005 INCH THICK. MODERATELY BUFF SURFACES AFTER APPLICATION OF NICKEL; THEN ELECTRODEPOSIT CHROME TO NOT LESS THAN 0.00003 INCH THICK NOR MORE THAN 0.00005 INCH THICK IN ACCORDANCE WITH CLASS 1, TYPE I OF SPECIFICATION QQ-C-320.

**TOLERANCES:** UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S STANDARD COMMERCIAL PRACTICE.

P.A. <b>QC</b> Other Cust <b>FERS</b> <b>AFSC</b>	TITLE <b>AMMUNITION CUP</b>	<b>MILITARY STANDARD</b>
		<b>MS 63209</b>
PROCUREMENT SPECIFICATION <b>None</b>	SUPSEDES:	

APPROVED 17 September 1962 REVISED