

INCH-POUND

MS53232B
 31 August 2007
 SUPERSEDING
 MS53232A
 31 October 1985

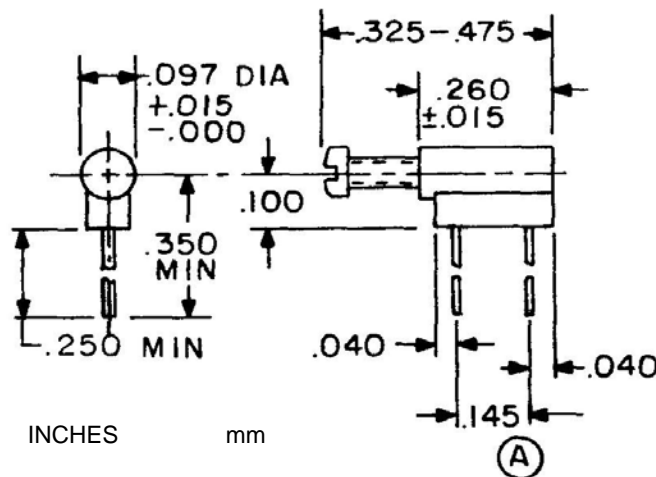
MILITARY SPECIFICATION SHEET

COILS, RADIO FREQUENCY, ENCAPSULATED,
 VARIABLE, MICRO-MINIATURE, FERRITE CORE,
 LT11V060 TO LT11V076, INCL.

Inactive for new design.

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the products described herein shall consist of this specification and MIL-PRF-15305.



INCHES	mm
.015	0.38
.040	1.02
.097	2.46
.100	2.54
.145	3.68
.250	6.35
.260	6.60
.325	8.26
.350	8.89
.475	12.07

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is ± 0.005 (0.13 mm).

FIGURE 1. Dimensions and configuration.

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REQUIREMENTS:

Design, construction, and physical dimensions: See figure 1.

Weight: .2 gram, maximum.

Operating temperature range: -55° to +105°C.

Ambient temperature: +90°C maximum.

Temperature rise: 15°C.

Power dissipation: 225 mW maximum.

Lead material: -1 through -13 is .018 (0.46 mm) diameter gold plated Kovar.
-14 through -17 is .013 (0.46 mm) diameter gold-plated Kovar.

Terminal pull: -1 through -13 is 2 pounds, minimum.
-14 through -17 is 1 pound, minimum.

Tuning torque: .005 - .15 in. oz.

Stop torque: .2 in. oz. max.

Altitude: 70,000 feet.

Shock, specified pulse: Method 213 of MIL-STD-202, test condition I, is applicable.

Dielectric withstanding voltage:

At sea level: Method 301 of MIL-STD-202, test voltage 1,000 V rms minimum.

At reduced barometric pressure: Method 105 of MIL-STD-202, test condition C, test voltage 300 V rms minimum.

Electrical characteristics: See tables I and II.

Inductance: See table I.

Q values: See table I.

Self-resonant frequency (SRF): See table I.

DC resistance (DCR): See table I.

Marking: Marking shall be as specified in MIL-PRF-15305 except that the marking shall be on the unit package or container.

Part or Identifying Number (PIN): MS53232 - (dash number from table I).

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TABLE I. Electrical characteristics (initial).

Dash Number MS53232	Inductance		Q Min. At L Max.	Test Frequency (MHz)	SRF Minimum (MHz)	DC resistance At 25°C, max (Ohms)	Rated DC current, maximum (mA)
	L Max. μ H	L Min. μ H					
-1	10.0	5.5	25	2.5	40	2.8	57
-2	13.0	6.5	25	2.5	35	3.0	53
-3	16.0	8.0	30	2.5	26	3.4	50
-4	20.0	10.0	30	2.5	20	3.5	43
-5	22.0	11.0	30	2.5	14	4.0	43
-6	30.0	15.0	30	2.5	10	4.5	40
-7	36.0	18.0	30	2.5	9	5.0	40
-8	47.0	24.0	30	2.5	6.5	5.7	39
-9	56.0	28.0	30	2.5	6.3	7.0	35
-10	68.0	34.0	30	2.5	6.2	8.0	30
-11	75.0	38.0	30	2.5	5.9	9.0	30
-12	86.0	43.0	30	2.5	5.6	10.0	28
-13	100.0	50.0	30	.79	5.4	12.0	27
-14	120.0	60.0	25	.79	4.4	14.0	25
-15	470.0	240.0	20	.79	2.1	30.0	16
-16	680.0	340.0	20	.79	2.0	35.0	15
-17	1 mH	.5 mH	20	.79	1.1	75.0	11

TABLE II. Electrical characteristics (final).

Inspection group	Allowable variation from Initial measurement		Allowable percent from specified minimum value in electrical characteristics (initial) table	
	Inductance (percent)	DC resistance	Self-resonant frequency	Q
Qualification inspection				
Group II	± 5	---	---	-10
Group III	± 10	$\pm(2\% +.001 \text{ ohm})$	-15	-20
Group IV	± 5	$\pm(2\% +.001 \text{ ohm})$	-10	-20
Conformance inspection group C				
Subgroup I	± 5	---	---	-10
Subgroup II	± 5	$\pm(2\% +.001 \text{ ohm})$	-10	-20
Subgroup III	± 10	$\pm(2\% +.001 \text{ ohm})$	-15	-20

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Application notes:

1. The test fixture in the diagram following shall be used for electrical measurements. Inductance values are effective inductance as indicated on a HP260A, HP190A or equivalent Q meter, when tested in the test fixture. Add 5 percent to Q reading to account for loss of Q in the test jig.
2. Polarization during moisture resistance test is not applicable.
3. Coils are held rigidly by the body during vibration and mechanical shock testing.
4. Resistance to soldering heat test, per method 210, of MIL-STD-202, test condition B, is applicable.
5. For dielectric withstanding voltage, barometric pressure and insulation resistance units shall be placed on Flat metal plate with leads insulated from surface. Measurement of dielectric withstanding voltage, barometric pressure and insulation resistance shall be between the leads of the coil connected together and the metal plate.
6. Screw core assembly shall be set at maximum specified inductance value indicated in the electrical characteristics table (initial), prior to all inspection tests. This setting shall not be changed until electrical characteristics (final) measurements are performed.

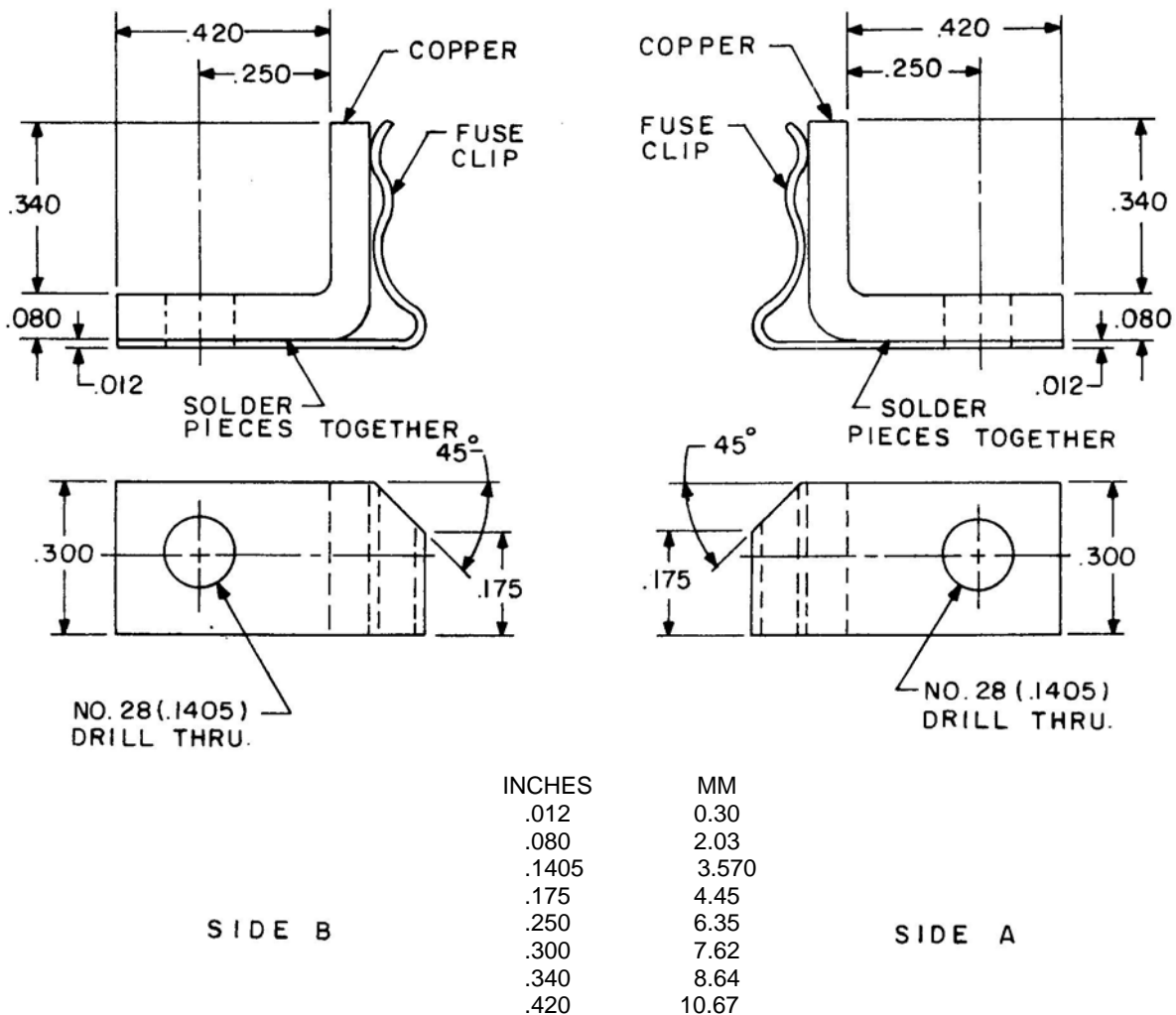


FIGURE 2. Test fixture for electrical measurements.

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Referenced documents.

MIL-PRF-15305
MIL-STD-202

Custodians:

Army – CR
Navy - EC
Air Force - 11
DLA – CC

Preparing activity:
DLA – CC

Project 5950-2007-031

Review activities:

Army – AR, MI
Navy – AS, MC, OS, SH
Air Force – 19

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