

INCH-POUND

MS53230B  
 24 August 2007  
 SUPERSEDING  
 MS53230A  
 31 October 1985

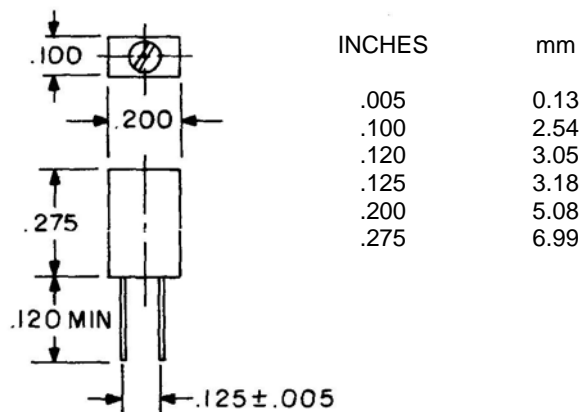
## MILITARY SPECIFICATION SHEET

COILS, RADIO FREQUENCY, ENCAPSULATED,  
 VARIABLE, MICRO-MINIATURE, FERRITE CORE,  
 TYPE LT11V022 TO LT11V038, INCL.

Inactive for new design,  
 after 31 March 1999

This specification is approved for use by all Depart-  
 ments and Agencies of the Department of Defense.

The requirements for acquiring the products described  
 herein shall consist of this specification and MIL-PRF-15305.



## NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is  $\pm .003$  (0.08 mm).

FIGURE 1. Dimensions and configuration.

## MS53230B

## REQUIREMENTS:

Design, construction, and physical dimensions: See figure 1.

Style: LT11V

Grade: 2

Class: A

Weight: .200 grams, maximum.

Operating temperature range: -55° to +105°C.

Ambient temperature: +90°C maximum.

Temperature rise: +15°C.

Power dissipation: 200 mW maximum.

Lead material: .017 x .025 (0.43 mm x 0.64 mm) copper, .120 (3.05 mm) long.

Terminal pull:

For dash numbers 1 through 13: 2 pounds minimum.

For dash numbers 14 through 17: 1 pound, minimum.

Tuning torque: .005 - .15 in. oz.

Stop torque: .15 in. oz. max.

Altitude: 70,000 feet.

Shock, specified pulse: Method 213 of MIL-STD-202, test condition I, is applicable.

Dielectric withstanding voltage:

At sea level: Method 301 of MIL-STD-202, test voltage 1,000 V rms minimum.

At reduced barometric pressure: Method 105 of MIL-STD-202, test condition C, test voltage 200 V rms minimum.

Electrical characteristics: See tables I and II.

Inductance: See table I.

Q values: See table I.

Self-resonant frequency (SRF): See table I.

DC resistance (DCR): See table I.

Marking: Marking shall be as specified in MIL-PRF-15305 except that the marking shall be on the unit package or container.

Part or Identifying Number (PIN): MS53230 - (dash number from table I).

## MS53230B

TABLE 1. Electrical characteristics (initial).

| Dash<br>Number<br>MS53230<br>1/ | Inductance        |                   | Q Min.<br>At L Max. | Test<br>Frequency<br>(MHz) | SRF<br>Minimum<br>(MHz) | DC resistance<br>At 25°C, max<br>(Ohms) | Rated<br>DC current,<br>maximum<br>(mA) |
|---------------------------------|-------------------|-------------------|---------------------|----------------------------|-------------------------|---|---|
|                                 | L Max.<br>$\mu$ H | L Min.<br>$\mu$ H |                     |                            |                         |   |   |
| -1                              | 10.0              | 5.5               | 25                  | 2.5                        | 34                      | 3.1                                     | 57                                      |
| -2                              | 13.0              | 6.5               | 25                  | 2.5                        | 30                      | 3.3                                     | 53                                      |
| -3                              | 16.0              | 8.0               | 30                  | 2.5                        | 25                      | 3.4                                     | 50                                      |
| -4                              | 20.0              | 10.0              | 30                  | 2.5                        | 20                      | 3.5                                     | 43                                      |
| -5                              | 22.0              | 11.0              | 30                  | 2.5                        | 14                      | 4.0                                     | 43                                      |
| -6                              | 30.0              | 15.0              | 30                  | 2.5                        | 10                      | 4.5                                     | 40                                      |
| -7                              | 36.0              | 18.0              | 30                  | 2.5                        | 9                       | 5.0                                     | 40                                      |
| -8                              | 47.0              | 24.0              | 30                  | 2.5                        | 6.5                     | 5.7                                     | 39                                      |
| -9                              | 56.0              | 28.0              | 30                  | 2.5                        | 6.3                     | 7.0                                     | 35                                      |
| -10                             | 68.0              | 34.0              | 30                  | 2.5                        | 6.2                     | 8.0                                     | 30                                      |
| -11                             | 75.0              | 38.0              | 30                  | 2.5                        | 5.9                     | 9.0                                     | 30                                      |
| -12                             | 86.0              | 43.0              | 30                  | 2.5                        | 5.6                     | 10.0                                    | 28                                      |
| -13                             | 100.0             | 50.0              | 28                  | .79                        | 5.4                     | 12.0                                    | 27                                      |
| -14                             | 120.0             | 60.0              | 25                  | .79                        | 4.4                     | 14.0                                    | 25                                      |
| -15                             | 470.0             | 240.0             | 20                  | .79                        | 2.1                     | 30.0                                    | 16                                      |
| -16                             | 680.0             | 340.0             | 20                  | .79                        | 2.0                     | 35.0                                    | 15                                      |
| -17                             | 1 mH              | .5 mH             | 20                  | .79                        | 1.1                     | 75.0                                    | 11                                      |

1/ The dash number added to the MS military standard number constitutes the MS part number, for example MS53230-1

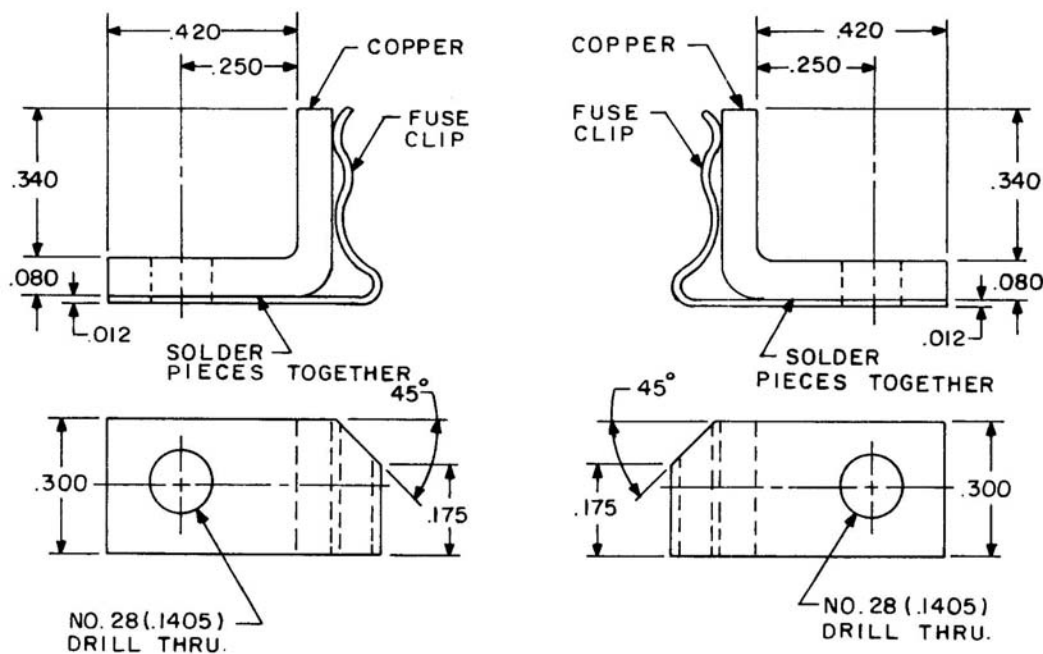
TABLE II. Electrical characteristics (final).

| Inspection<br>group               | Allowable variation from<br>Initial measurement |                               | Allowable percent from specified minimum<br>value in electrical characteristics<br>(initial) table |     |
|-----------------------------------|---|-------------------------------|--|-----|
|                                   | Inductance<br>(percent)                         | DC resistance                 | Self-resonant<br>frequency   | Q   |
| Qualification<br>inspection       |   |                               |  |     |
| Group II                          | $\pm 5$   | ---                           | ---  | -10 |
| Group III                         | $\pm 5$   | $\pm(3\% + .001 \text{ ohm})$ | -15  | -20 |
| Group IV                          | $\pm 5$   | $\pm(3\% + .001 \text{ ohm})$ | -10  | -20 |
| Conformance<br>inspection group C |   |                               |  |     |
| Subgroup I                        | $\pm 5$   | ---                           | ---  | -10 |
| Subgroup II                       | $\pm 5$   | $\pm(3\% + .001 \text{ ohm})$ | -10  | -20 |
| Subgroup III                      | $\pm 5$   | $\pm(3\% + .001 \text{ ohm})$ | -15  | -20 |

MS53230B

## Application notes:

1. The test fixture in the diagram following shall be used for electrical measurements. Inductance values are effective inductance as indicated on a HP260A, HP190A or equivalent Q meter, when tested in the test fixture. Add 5 percent to Q reading to account for loss of Q in the test jig.
2. Polarization during moisture resistance test is not applicable.
3. Coils are held rigidly by the body during vibration and mechanical shock testing.
4. Resistance to soldering heat test, per method 210, of MIL-STD-202, test condition D, is applicable.
5. For dielectric withstanding voltage, barometric pressure and insulation resistance units shall be placed on Flat metal plate with leads insulated from surface. Measurement of dielectric withstanding voltage, barometric pressure and insulation resistance shall be between the leads of the coil connected together and the metal plate.
6. Screw core assembly shall be set at maximum specified inductance value indicated in the electrical characteristics table (initial), prior to all inspection tests. This setting shall not be changed until electrical characteristics (final) measurements are performed.



## TEST FIXTURES FOR ELECTRICAL MEASUREMENTS

|        | INCHES | MM    |        |
|--------|--------|-------|--------|
|        | .012   | 0.30  |        |
| SIDE B | .080   | 2.03  | SIDE A |
|        | .1405  | 3.570 |        |
|        | .175   | 4.45  |        |
|        | .250   | 6.35  |        |
|        | .300   | 7.62  |        |
|        | .340   | 8.64  |        |
|        | .420   | 10.67 |        |

FIGURE 2. Test fixture for electrical measurements.

MS53230B

Changes from previous issue. The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Referenced documents.

MIL-PRF-15305  
MIL-STD-202

Custodians:

Army – CR  
Navy - EC  
Air Force - 11  
DLA - CC

Preparing activity:  
DLA – CC

(Project 5950-2007-029)

Review activities:

Army – AR, MI  
Navy – AS, MC, OS, SH  
Air Force – 19

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://assist.daps.dla.mil>.