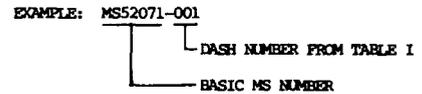


TABLE I. DASH NUMBERS

DASH NO	A
001	.375
003	.500
005	.625
007	.750
009	.875
011	1.000
013	1.250

REQUIREMENTS:

- MATERIAL. TOOL STEEL TYPE S5 (UNS T41905), AS SPECIFIED IN PROCUREMENT DOCUMENT.
- LENGTH. STANDARD LENGTH OF SQUARE BAR IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
- FORMING PROCESS. HOT FORMED.
- FINISH. AS SPECIFIED IN PROCUREMENT DOCUMENT.
- HEAT TREATMENT. ANNEALED.
- PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A DASH NUMBER FROM TABLE I.



- MARKING. TOOL STEEL SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
- REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

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APPROVED 31 JUL 85
 REVISED

P.A. Other Cust.	MR 99	INTERNATIONAL INTEREST	TITLE BAR, SQUARE, TOOL STEEL, TYPE S5	MILITARY STANDARD
PROCUREMENT SPECIFICATION ASTM-A 681			SUPERSEDES:	PAGE OF
				MS52071