

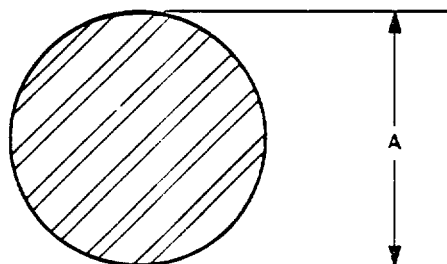
FED. SUP CLASS
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TABLE I. DASH NUMBERS

DASH NO	A
001	.250

REQUIREMENTS:

1. MATERIAL. TOOL STEEL TYPE S5 (UNS T41905), AS SPECIFIED IN PROCUREMENT DOCUMENT.
2. LENGTH. STANDARD LENGTH OF ROUND WIRE IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
3. FORMING PROCESS. HOT FORMED.
4. FINISH. AS SPECIFIED IN PROCUREMENT DOCUMENT.
5. HEAT TREATMENT. ANNEALED.
6. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS52049-001

└─ DASH NUMBER FROM TABLE I

└─ BASIC MS NUMBER

7. MARKING. TOOL STEEL SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
3. REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

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P.A. Other Cust	MR 99	INTERNATIONAL INTEREST	TITLE WIRE, ROUND, NONELECTRICAL, TOOL STEEL, TYPE S5	MILITARY STANDARD MS52049
PROCUREMENT SPECIFICATION ASTM-A681			SUPERSEDES:	PAGE OF

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9505-0162

 APPROVED
 31 JUL 85
 REVISED