

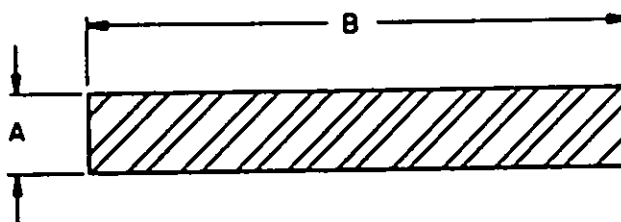
FED SUP CLASS
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TABLE 1. DASH NUMBERS.

DASH NO	A	B	TEMPER	FINISH
001	.0010	6.000	1/2 HARD	REGULAR BRIGHT
003	.0020	6.000	1/2 HARD	MATTE
005	.0030	6.000	1/2 HARD	MATTE
007	.0040	6.000	1/2 HARD	MATTE
009	.0050	6.000	1/2 HARD	MATTE
011	.0312	12.000	1/2 HARD	MATTE
013	.0312	12.000	1/2 HARD	REGULAR BRIGHT
015	.0500	12.000	DEAD SOFT	MATTE
017	.0625	.500	SKIN ROLLED	REGULAR BRIGHT
019	.0625	.500	1/2 HARD	MATTE
021	.0625	.750	SKIN ROLLED	REGULAR BRIGHT
023	.0625	1.000	SKIN ROLLED	REGULAR BRIGHT
025	.0625	1.500	SKIN ROLLED	REGULAR BRIGHT
027	.0625	2.000	SKIN ROLLED	REGULAR BRIGHT
029	.0625	2.500	SKIN ROLLED	MATTE
031	.0625	3.000	SKIN ROLLED	REGULAR BRIGHT
033	.0625	5.000	-	-
035	.0630	10.000	DEAD SOFT	MATTE
037	.0937	.625	-	-
039	.0937	.750	-	-
041	.1090	3.000	-	-
043	.1250	.500	SKIN ROLLED	REGULAR BRIGHT
045	.1250	.625	-	-
047	.1250	.750	1/2 HARD	MATTE
049	.1250	.750	SKIN ROLLED	REGULAR BRIGHT
051	.1250	.875	-	-
053	.1250	1.000	SKIN ROLLED	REGULAR BRIGHT
055	.1250	1.250	SKIN ROLLED	REGULAR BRIGHT
057	.1250	1.500	SKIN ROLLED	REGULAR BRIGHT
059	.1250	1.750	SKIN ROLLED	REGULAR BRIGHT
061	.1250	2.000	SKIN ROLLED	REGULAR BRIGHT
063	.1250	2.500	SKIN ROLLED	REGULAR BRIGHT
065	.1250	3.000	SKIN ROLLED	REGULAR BRIGHT
067	.1250	4.000	SKIN ROLLED	REGULAR BRIGHT
069	.1875	.500	SKIN ROLLED	REGULAR BRIGHT
071	.1875	.750	SKIN ROLLED	REGULAR BRIGHT
073	.1875	1.000	SKIN ROLLED	REGULAR BRIGHT
075	.1875	1.250	SKIN ROLLED	REGULAR BRIGHT
077	.1875	1.500	SKIN ROLLED	REGULAR BRIGHT
079	.1875	1.750	SKIN ROLLED	REGULAR BRIGHT
081	.1875	2.000	SKIN ROLLED	REGULAR BRIGHT
083	.1875	2.500	SKIN ROLLED	REGULAR BRIGHT
085	.1875	3.000	SKIN ROLLED	REGULAR BRIGHT
087	.1875	3.500	1/4 HARD	MATTE
089	.1875	4.000	-	-
091	.1875	5.000	-	-
093	.1875	6.000	-	-

USER ACTIVITIES:

REVIEWER ACTIVITIES:
AIR FORCE-84

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Information for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

P.A.	MR	INTERNATIONAL INTEREST	TITLE	MILITARY STANDARD
Other Cont	AS		STRIP, METAL, LOW CARBON STEEL (1015) COLD AND HOT ROLLED	MS52039
PROCUREMENT SPECIFICATION	SEE NOTE 4	SUPERSEDES	PAGE	1 OF 2

DD FORM 672-1 (COORDINATED)

FIVE COPIES OF THIS FORM ARE (100-111)

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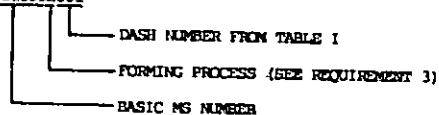
APPROVED 28 NOV 84

FED SUP CLASS
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REQUIREMENTS:

1. MATERIAL. STEEL, CARBON, GRADE 1015 (UNS G10150) AS SPECIFIED IN ASTM A109-83 AND ASTM A569-79.
2. LENGTH. STANDARD LENGTH OF STRIP IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
3. FORMING PROCESS. COLD ROLLED - CODE "C"
HOT ROLLED - CODE "H"
4. FINISH. AS SPECIFIED IN TABLE I.
5. TEMPER. AS SPECIFIED IN TABLE I.
6. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS52039H001



7. MARKING. LOW CARBON STEEL SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. HOT ROLLED, LOW CARBON STEEL STRIP IS NOT AVAILABLE WITH TEMPER OR FINISH.
3. ALL METAL STRIPS SHALL HAVE A NATURAL MILL EDGE.
4. ASTM A109-83 SHALL BE USED AS A PROCUREMENT SPECIFICATION FOR COLD ROLLED, LOW CARBON STEEL. ASTM A569-79 SHALL BE USED AS A PROCUREMENT SPECIFICATION FOR HOT ROLLED, LOW CARBON STEEL.
5. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
6. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

APPROVED 28 NOV '84 REVISED

MR	INTERNATIONAL INTEREST	TITLE	MILITARY STANDARD
Other Cost	AS	STRIP, METAL, LOW CARBON STEEL.	MS52039
	S9	(1015) COLD AND HOT ROLLED.	
PROCUREMENT SPECIFICATION		SUPERSEDES.	PAGE 2 OF 2
SEE NOTE 4			

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS ARE OBSOLETE

9515-0467

USER ACTIVITIES:

REVIEWER ACTIVITIES:
AIR FORCE-06

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