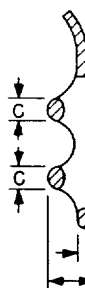
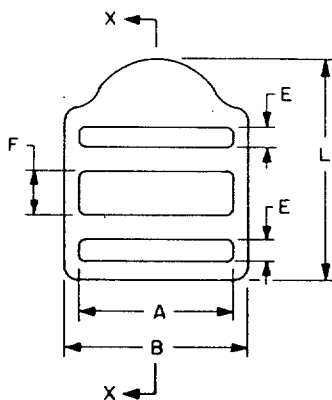
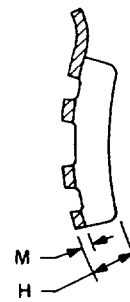
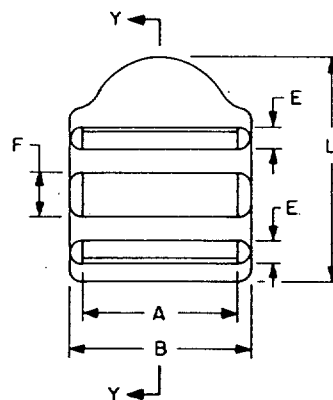


FED. SUP CLASS
5340

SECTION X-X



SECTION Y-Y

OPTIONAL DESIGNS

 REVIEWER: EA, IS
 USER: AT, AV, GL, MC, ME, WY

DASH NO.		STRAP SIZE	A MIN	B APPROX	C DIA MIN	D MIN	E MIN	F MIN	H MIN	L APPROX	M MIN
BRASS	STEEL										
1	7	1/2	.516	.66	.085	.055	.109	.219	.188	1.02	.051
2	8	5/8	.640	.81	.104	.075	.125	.234	.203	1.19	.051
3	9	3/4	.766	.95	.110	.115	.141	.281	.266	1.30	.064
4	10	1	1.016	1.20	.110	.115	.203	.391	.266	1.56	.064
5	11	1-1/2	1.516	1.75	.200	.150	.219	.453	.469	2.12	.114
6	12	2	2.063	2.38	.220	.150	.220	.700	.550	2.60	.114

NOTES:

- MATERIAL:** Brass sheet or strip in accordance with QQ-B-613, alloy no. 260 or 268, temper quarter-hard.
 (A) Brass casting in accordance with QQ-C-390, alloy no. A3.
 Steel strip in accordance with QQ-S-698, cold rolled, temper no. 4 or 5.
- PROTECTIVE COATING:** Brass-Black chemical finish in accordance with MIL-F-495.
 Steel-Zinc coated in accordance with QQ-Z-325, type III, class 2 followed by baked enamel in accordance with MIL-E-480, type I or II, color black.
- DIMENSIONS:** All dimensions are in inches.
- PART NUMBER:** The MS part number consists of the MS number, plus the dash number.
 Example: MS51944-1.
- Referenced documents shall be of the issue in effect on date of invitations for bid.
- For design feature purposes, this standard takes precedence over procurement documents referenced herein.

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P.A. WY Other Cust. (A)	TITLE BUCKLE, TONGUELESS, 2-BAR	MILITARY STANDARD MS 51944
PROCUREMENT SPECIFICATION MIL-B-541	SUPERSEDES SPC-X2	SHEET 1 OF 1