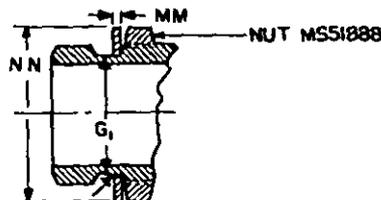
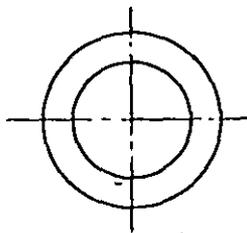


REVIEWER: CS, GL, ME
USER: AT, AV, EL, MC, OS, VY



WASHER CLINCHED TO FITTING
WITH TIGHT SLIP FIT-0.0005
MAX CLEARANCE TO AN
INTERFERENCE FIT

TUBE O.D. NOM	G ₁ DIA +0.002 -0.003	NN ±.003	NN ±0.015
1/8	0.250	.030	0.504
3/16	0.313	.030	0.575
1/4	0.364	.035	0.650
5/16	0.427	.035	0.722
3/8	0.482	.035	0.794
1/2	0.660	.041	1.010
5/8	0.773	.050	1.155
3/4	0.945	.050	1.444
7/8	1.070	.050	1.589
1	1.195	.050	1.732
1-1/4	1.507	.050	2.165
1-1/2	1.756	.050	2.454
2	2.381	.050	3.160

NOTES:

- MATERIAL:** Steel, carbon in accordance with procurement specification.
Steel, corrosion-resisting in accordance with procurement specification.
- PROTECTIVE COATING:** Cadmium plated in accordance with procurement specification.
Zinc coated in accordance with procurement specification.
Phosphate coating in accordance with procurement specification.
Passivation treatment in accordance with procurement specification.
- DIMENSIONS AND TOLERANCES:** Dimensions and tolerances not shown shall be in accordance with the SAE Standard for Hydraulic Tube Fitting (SAE J514).
- This item is shown on MSS1527, MSS1528, MSS1529, MSS1530, MSS1839, MSS1841 and MSS1842.

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

THIS IS A DESIGN STANDARD AND SHALL NOT BE USED AS A PART NUMBER

P.A. VC Cribb Case 82	TITLE WASHER, BACK-UP, 37° FLARED AND FLARELESS TYPE, HYDRAULIC	MILITARY STANDARD MS51889
PROCUREMENT SPECIFICATION MIL-F-18866	SUPERSEDES:	SHEET 1 OF 1