

INCH-POUND

MS51832C
 AMENDMENT 1
 12 February 1993

MILITARY SPECIFICATION SHEET

INSERT, SCREW-THREAD, LOCKED IN, KEY LOCKED, EXTRA HEAVY DUTY

This amendment forms a part of MS51832C dated 9 March 1992, and is approved for use by all Departments and Agencies of the Department of Defense.

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Requirement 1. Material, lines 1 and 2: Delete and substitute "1. Material: Steel, corrosion-resistance, type 303 (UNS S30300) in accordance with chemical composition of AMS 5640 (Type 1), ASTM A 582 or type 303SE (UNS S30323) in accordance with chemical composition of AMS 5640 (Type 2), AMS 5738 or ASTM A 582".

Requirement 1. Material, line 3, after "with": Insert "AMS 5731,".

Requirement 6. Hardness, line 2: Delete in its entirety.

Requirement 9. line 1: Delete ".250" and substitute ".190".

Requirement 9. line 3: Delete ".3125" and substitute ".250".

Requirement 11. Source Identification Mark: Add, "Inserts may be supplied without source identification mark until 9 March 1994".

Custodians:

Army - AR
 Navy - AS
 Air Force - 99

Preparing Activity
 Army - AR

Review Activities:

Army - AV, MI
 Navy - SH
 Air Force - 82
 DLA - IS

(Project 5340-2132)

User Activities:

Army - AT, ER
 Navy - EC, MC