

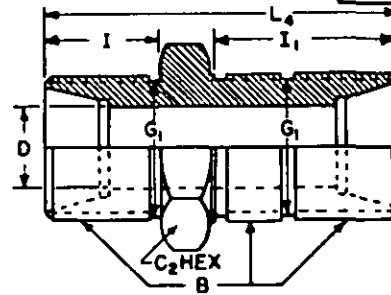
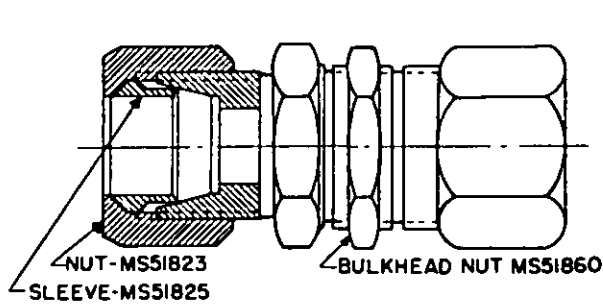
FED. SUP. CLASS
4730User Activities:
Army - AV
Navy - OS, NCNaval Activities:
Army - AT, GL, ME
Air Force - 82
DLA - CS

TABLE I

DASH NUMBER	TUBE O.D. NOM	B STRAIGHT THREAD CLASS 2A	C ₂ HEX FLAT NOM	D DIA DRILL	C ₁ DIA +.002 -.003	I ±.015	I ₁ ±.02	L ₄ ±.02
ASSY	*BODY							
1	21	1/8	5/16-24UNF	9/16	0.093	0.250	.375	1.71
2	22	3/16	3/8-24UNF	5/8	0.125	0.313	.422	1.80
3	23	1/4	7/16-20UNF	11/16	0.203	0.364	.453	1.89
4	24	5/16	1/2-20UNF	3/4	0.234	0.427	.453	1.89
5	25	3/8	9/16-18UNF	13/16	0.281	0.482	.469	1.98
6	26	1/2	3/4-16UNF	1	0.422	0.660	.562	2.22
7	27	5/8	7/8-14UNF	1-1/8	0.500	0.773	.625	2.48
8	28	3/4	1-1/16-12UN	1-3/8	0.656	0.945	.688	2.72
9	29	7/8	1-3/16-12UN	1-1/2	0.718	1.070	.688	2.72
10	30	1	1-5/16-12UN	1-5/8	0.875	1.195	.688	2.72
11	31	1-1/4	1-5/8-12UN	1-7/8	1.093	1.507	.688	2.80
12	32	1-1/2	1-7/8-12UN	2-1/8	1.344	1.756	.688	2.87
13	33	2	2-1/2-12UN	2-3/4	1.813	2.381	.688	3.23

FOR NOTES SEE SHEET 2.

(F) Denotes change

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This military standard is approved for use by all Departments and Agencies
of the Department of Defense. Selection for all new engineering and design
applications and for repetitive use shall be made from this document, when applicable.

P.A. AR Ciber Cust 99	TITLE NIPPLE, TUBE, BULKHEAD, FLARELESS TYPE, HYDRAULIC		MILITARY STANDARD MS51812	
PROCUREMENT SPECIFICATION MIL-F-18866	SUPERSEDES	CMR17 in part, and 17.1 in part	SHEET 1	OF 2

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

4730-0878

APPROVED 29 DEC 1967 REVISED 22 JAN 1983 30 DEC 1970 22 NOV 1974 13 MAY 77 17 JUNE 1982 30 JULY 1987

FED. SUP. CLASS
4730

NOTES:

1. **MATERIAL:** Steel, carbon in accordance with procurement specification.
Steel, corrosion-resisting in accordance with procurement specification.
 2. **PROTECTIVE COATING:** Cadmium plated in accordance with procurement specification.
Zinc plated in accordance with procurement specification.
Phosphate coating in accordance with procurement specification.
Passivation treatment in accordance with procurement specification.
 3. **DIMENSIONING AND TOLERANCES:** Dimensions and tolerances not shown shall be in accordance with the SAE Standard for Flareless Tube Fittings (SAE J514).
 4. **THREADS:** Threads shall be in accordance with Screw-Thread Standards for Federal Services, FED-STD-H28.
 5. **PART NUMBER:** The MS part number consists of the MS number, plus the dash number and (for complete assembly) the applicable MS51825 sleeve style designator.
 - A. For complete assembly (with nuts and sleeves), cadmium plated, use the MS number, plus the assembly dash number and the sleeve style designator. Example: MS51812-1A or MS51812-1B.
 - B. For the body only, cadmium plated, use the MS number and the body dash number. Example: MS51812-21.
 - C. For zinc coating add "Z" and (for complete assembly) the sleeve style designator to the dash number. Example: MS51812-1ZA or MS51812-1ZB or MS51812-21Z.
 - D. For phosphate coating add "P" and (for complete assembly) the sleeve style designator to the dash number. Example: MS51812-1PA or MS51812-1PB or MS51812-21P.
 - E. For corrosion-resisting steel add "SS" and (for complete assembly) the sleeve style designator to the dash number. Example: MS51812-1SSA or
 6. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
 7. Reference documents shall be of the issue in effect on date of invitations for bid.
 8. The illustration is for identification and is not intended to restrict designs or shapes not dimensioned.
 9. After 22 NOV 1974, bodies will be used for production only and SHALL NOT be stocked for maintenance. Existing stock of bodies should be used until depleted.
 10. **CAUTION:** The following data is furnished for the purpose of new design only and is not intended to imply interchangeability.
- MS51812 will replace MS39199 for new design after approval date on this document. Table II below gives reference data for coordination of equivalent tube sizes, in both compression and hydraulic type nipples. Assembly replacement is authorized.

TABLE II (FOR INFORMATION ONLY)
ASSEMBLY EQUIVALENCY

PART NUMBER		PART NUMBER		PART NUMBER	
COMPRESSION	HYDRAULIC	COMPRESSION	HYDRAULIC	COMPRESSION	HYDRAULIC
MS39199-1	MS51812-1	MS39199-5	MS51812-5	MS39199-9	MS51812-9
-2	-2	-6	-6	-10	10
-3	-3	-7	-7	-11	11
-4	-4	-8	-8	-12	12

P.A. AR Other Case 99	TITLE NIPPLE, TUBE, BULKHEAD, FLARELESS TYPE, HYDRAULIC	MILITARY STANDARD MS51812
PROCUREMENT SPECIFICATION MIL-P-18866	SUPERSEDES: CNH17 in part, and 17.1 in part	SHEET 2 OF 2

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

4730-0878

User Activities:
Army - AV
Navy - OS, MCReview Activities:
Army - AT, GL, ME
Air Force - B2
DLA - CS

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APPROVED 29 DEC 1967
REVISED 22 JAN 1969
30 DEC 1970
FOR CHANGES SEE SHEET 1
FOR CHANGES SEE SHEET 2
17 June 1982
30 July 1987