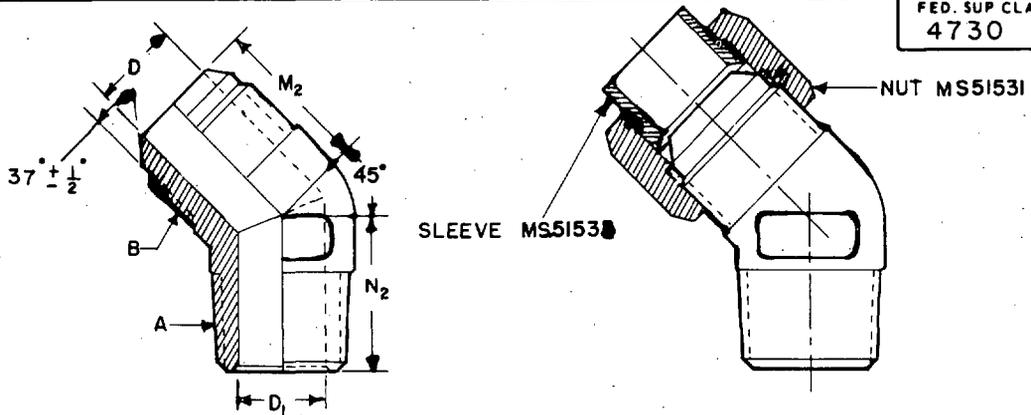


FED. SUP CLASS
4730REVIEWER: CS-EL-ME
USER: AT-MC-YD

DASH NUMBER		TUBE OD	A	B	D		D ₁	M ₂	N ₂
BODY	ASSY	NOM	PIPE THREAD NPTF	STRAIGHT THREAD	DIAMETER		DIA DRILL	±.030	±.030
					BASIC	TOLERANCE			
B2	A2	1/8	1/8	5/16-24 UNF-2A	.062	±.003	.188	.660	.520
B3	A3	3/16	1/8	3/8 -24 UNF-2A	.125		.188	.660	.520
B4	A4	1/4	1/8	7/16-20 UNF-2A	.172		.188	.720	.640
*B4-4	*A4-4	1/4	1/4	7/16-20 UNF-2A	.172		.281	.820	.860
B5	A5	5/16	1/8	1/2 -20 UNF-2A	.234		.188	.770	.640
*B5-4	*A5-4	5/16	1/4	1/2 -20 UNF-2A	.234		.281	.820	.860
*B6-2	*A6-2	3/8	1/8	9/16-18 UNF-2A	.297		.188	.830	.670
B6	A6	3/8	1/4	9/16-18 UNF-2A	.297		.281	.830	.860
*B6-6	*A6-6	3/8	3/8	9/16-18 UNF-2A	.297		.406	.870	.950
*B6-8	*A6-8	3/8	1/2	9/16-18 UNF-2A	.297		.531	.880	1.170
*B8-4	*A8-4	1/2	1/4	3/4 -16 UNF-2A	.391	.281	.980	.930	
BB	A8	1/2	3/8	3/4 -16 UNF-2A	.391	.406	.980	.950	
*B8-8	*A8-8	1/2	1/2	3/4 -16 UNF-2A	.391	.531	.990	1.170	
*B8-12	*A8-12	1/2	3/4	3/4 -16 UNF-2A	.391	.719	1.040	1.200	
*B10-6	*A10-6	5/8	3/8	7/8 -14 UNF-2A	.484	.406	1.110	.980	
B10	A10	5/8	1/2	7/8 -14 UNF-2A	.484	.531	1.110	1.170	
*B12-8	*A12-8	3/4	1/2	1-1/16-12 UN-2A	.609	.531	1.280	1.200	
B12	A12	3/4	3/4	1-1/16-12 UN-2A	.609	.719	1.280	1.200	
B14	A14	7/8	3/4	1-3/16-12 UN-2A	.718	.719	1.390	1.270	
*B16-12	*A16-12	1	3/4	1-5/16-12 UN-2A	.844	.719	1.470	1.290	
B16	A16	1	1	1-5/16-12 UN-2A	.844	.938	1.470	1.480	
B20	A20	1-1/4	1-1/4	1-5/8 -12 UN-2A	1.078	1.250	1.590	1.670	
B24	A24	1-1/2	1-1/2	1-7/8 -12 UN-2A	1.312	1.500	1.780	1.770	
B32	A32	2	2	2-1/2 -12 UN-2A	1.781	1.938	2.220	2.110	

* NOT RECOMMENDED FOR NEW DESIGN.

NOTES:

- MATERIAL:** Steel, carbon in accordance with procurement specification.
Steel, corrosion-resisting in accordance with procurement specification.
- PROTECTIVE COATING:** Cadmium plated in accordance with procurement specification.
Zinc plated in accordance with procurement specification.
Phosphate coating in accordance with procurement specification.
Passivation treatment in accordance with procurement specification.
- DIMENSIONS AND TOLERANCES:** Dimensions and tolerances not shown shall be in accordance with the SAE Standard for 37 Degree Flared Fittings (SAE J514).
- THREADS:** Threads shall be in accordance with Screw-Thread Standards for Federal Services, Handbook H28.
- PART NUMBER:** The MS part number consists of the MS number plus the dash number.
 - For body only, cadmium plated, use the MS number, plus the body dash number. Example: MS51508B2.
 - For complete assembly (with nut and sleeve), cadmium plated, use the MS number, plus the assembly dash number. Example: MS51508A2.
 - For zinc coating add (Z) to the dash number. Example: MS51508B2Z or MS51508A2Z.
 - For phosphate coating add (P) to the dash number. Example: MS51508B2P or MS51508A2P.
 - For corrosion-resisting steel add (S) to the dash number. Example: MS51508B2S or MS51508A2S.
- For design feature purposes, this standard takes precedence over procurement documents referenced herein.
- Reference documents shall be of the issue in effect on date of invitations for bid.
- The illustration is for identification purpose only and is not intended to restrict designs and shapes not dimensioned.
- After 17 January 1979 bodies will be used for production only and **SHALL NOT** be stocked for maintenance. Existing stock of bodies should be used until depleted.

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

P. A. AR Other Cust OS	TITLE ELBOW, PIPE TO TUBE, 45° MALE PIPE END, 37° FLARED	MILITARY STANDARD MS51508
PROCUREMENT SPECIFICATION MIL-F-18866	SUPERSEDES:	SHEET 1 OF 1

DD FORM 1 SEP 67 672-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 20 DEC 1971 REVISED 17 JANUARY 1979