



TABLE I. DIMENSIONS AND PART NUMBERS.

NOMINAL SIZE		.112	.138	.164	.190	.250	
THREADS PER INCH UNC-2A		40	32	32	24	20	
Ø D - BODY DIAMETER	MAX	.1120	.1380	.1640	.1900	.2500	
	MIN	-.0925	-.1141	-.1399	-.1586	-.2127	
Ø A - HEAD DIAMETER	MAX	.2190	.2700	.3220	.3730	.4920	
	MIN	.2050	.2560	.3060	.3570	.4730	
H - HEAD HEIGHT	MAX	.0800	.0970	.1150	.1330	.1750	
	MIN	.0700	.0870	.1050	.1220	.1620	
P - HEAD RADIUS	MIN	.0100	.0150	.0150	.0200	.0350	
R - FILLET RADIUS	MAX	.0170	.0210	.0250	.0290	.0380	
MINIMUM TENSILE LOAD - LBS		360	5450	840	1,350	1,900	
L - LENGTH	TOLERANCE	DASH NO					
.250	+.000 -.031	01	02	05	13	19	
.375				06			14
.500				07			15
.625				08			16
.750				09			17
1.000			10			23	
1.250	+.000 -.062			11	18	24	
1.500				12			25
2.000							
3.000	+.000 -.094					26	

USER ACTIVITIES

REVIEWER ACTIVITIES

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

APPROVED 1 AUG 84

PA Other Cust	AR SH 99	INTERNATIONAL INTEREST	TITLE SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CARBON STEEL, UNC-2A	MILITARY STANDARD MS51492
PROCUREMENT SPECIFICATION FF-S-92		SUPERSEDES		PAGE 1 OF 2

FED SUP CLASS
5305

USER ACTIVITIES
ARMY - ME, MI
NAVY - MC, OS

REVIEWER ACTIVITIES:
ARMY - EA, AV
AIR FORCE - 82
DLA - IS
NSA - NS

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REQUIREMENTS

1. MATERIAL. CARBON STEEL IN ACCORDANCE WITH ASTM A29-79 GRADE 1015 (UNS G10150) THRU GRADE 1030 (UNS G10300) OR ASTM A29-79 GRADE 1116 (UNS G11160) THRU GRADE 1132 (UNS G11320) THE MINIMUM ULTIMATE TENSILE STRENGTH SHALL BE 60,000 PSI.
2. FINISH. ZINC COATING IN ACCORDANCE WITH ASTM B633-78, P_0/Z_{n5} (5 μ m), TYPE II
3. THREADS. THE THREADS SHALL BE IN ACCORDANCE WITH FED-STD-H28/2. ACCEPTABILITY OF SCREW THREADS SHALL BE IN ACCORDANCE WITH FED-STD-H28/20, SYSTEM 21
4. THREAD LENGTH. SCREWS 2.000 INCHES LONG AND SHORTER SHALL HAVE COMPLETE THREADS EXTENDING TO WITHIN 2 THREADS OF THE BEARING SURFACE OF THE HEAD, OR CLOSER IF PRACTICABLE LONGER SCREWS SHALL HAVE A MINIMUM THREAD LENGTH OF 1.750 INCHES. THREADS SHALL NOT EXTEND TO THE FILLET RADIUS NOR SHALL THREADS EXTEND TO AND UNDERCUT THE HEAD OF THE SCREW.
5. RECESS. THE RECESS SHALL BE IN ACCORDANCE WITH MS9006.
6. PART NUMBER THE BASIC MS PART NUMBER IS FOLLOWED BY A DASH NUMBER FROM TABLE I.

EXAMPLE: MS51492-01 - SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CARBON STEEL, 112-40UNC-2A, LENGTH .625, ZINC COATED

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED
3. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN

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P.A.	AR	INTERNATIONAL INTEREST	TITLE	MILITARY STANDARD
Other Cust	SH 99		SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CARBON STEEL, UNC - 2A	MS51492
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DD FORM 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE 5305-1487