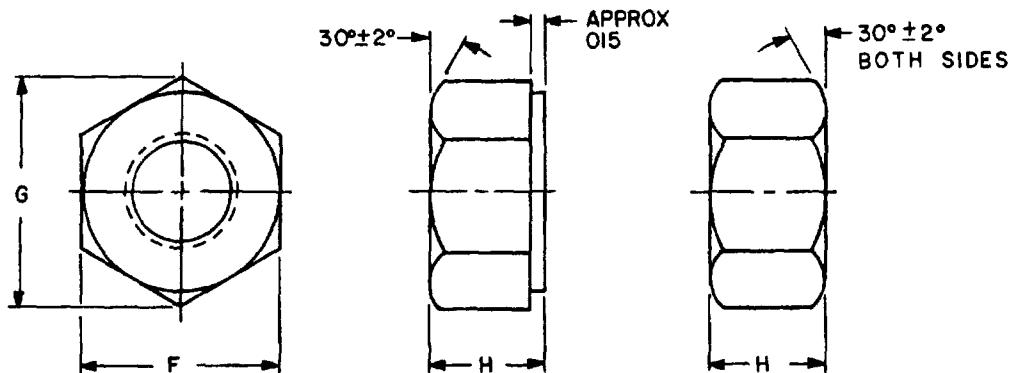


USER ACTIVITIES
NAVY - MC

ACCEPTABLE DESIGNS

TABLE I DASH NUMBERS AND DIMENSIONS

DASH NO	THREAD	WIDTH ACROSS FLATS F			WIDTH ACROSS CORNERS G		THICKNESS H		
		NOM	MAX	MIN	MAX	MIN	NOM	MAX	MIN
01	250-28UNF-2B	7/16	.4375	.4280	.505	.488	7/32	.226	.212
02	3125-24UNF-2B	1/2	.5000	.4890	.577	.557	17/64	.273	.258
03	.4375-20UNF-2B	11/16	.6875	.6750	.794	.768	3/8	.385	.365
04	500-20UNF-2B	3/4	.7500	.7360	.866	.840	7/16	.448	.427
05	.5625-18UNF-2B	7/8	.8750	.8610	1.010	.982	31/64	.496	.473
06	.750-16UNF-2B	1 1/8	1.1250	1.0880	1.299	1.240	41/64	.665	.617
07	.875-14UNF-2B	1 5/16	1.3125	1.2690	1.516	1.447	3/4	.776	.724

REQUIREMENTS

1. MATERIAL STEEL, CARBON, GRADE B, IN ACCORDANCE WITH PROCUREMENT SPECIFICATION
2. FINISH CARBON STEEL NUTS SHALL BE ZINC COATED IN ACCORDANCE WITH QQ-Z-325, TYPE II, CLASS 2.
3. PART NUMBER THE PART NUMBER CONSISTS OF THE BASIC MS SHEET NUMBER FOLLOWED BY A DASH NUMBER TAKEN FROM TABLE I

EXAMPLE MS51473-01

DASH NUMBER

BASIC MS SHEET NUMBER

MS51473-01 INDICATES - NUT, PLAIN, HEXAGON, CARBON STEEL, ZINC COATED, 250-28UNF-2B

NOTES

1. ALL DIMENSIONS ARE IN INCHES
2. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON THE DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
3. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

P A Other Cust	AR SH 99	INTERNATIONAL INTEREST	TITLE NUT, PLAIN, HEXAGON, CARBON STEEL, UNF-2B	MILITARY STANDARD MS51473
PROCUREMENT SPECIFICATION FF-N-836			SUPERSEDES:	PAGE 1 OF 1