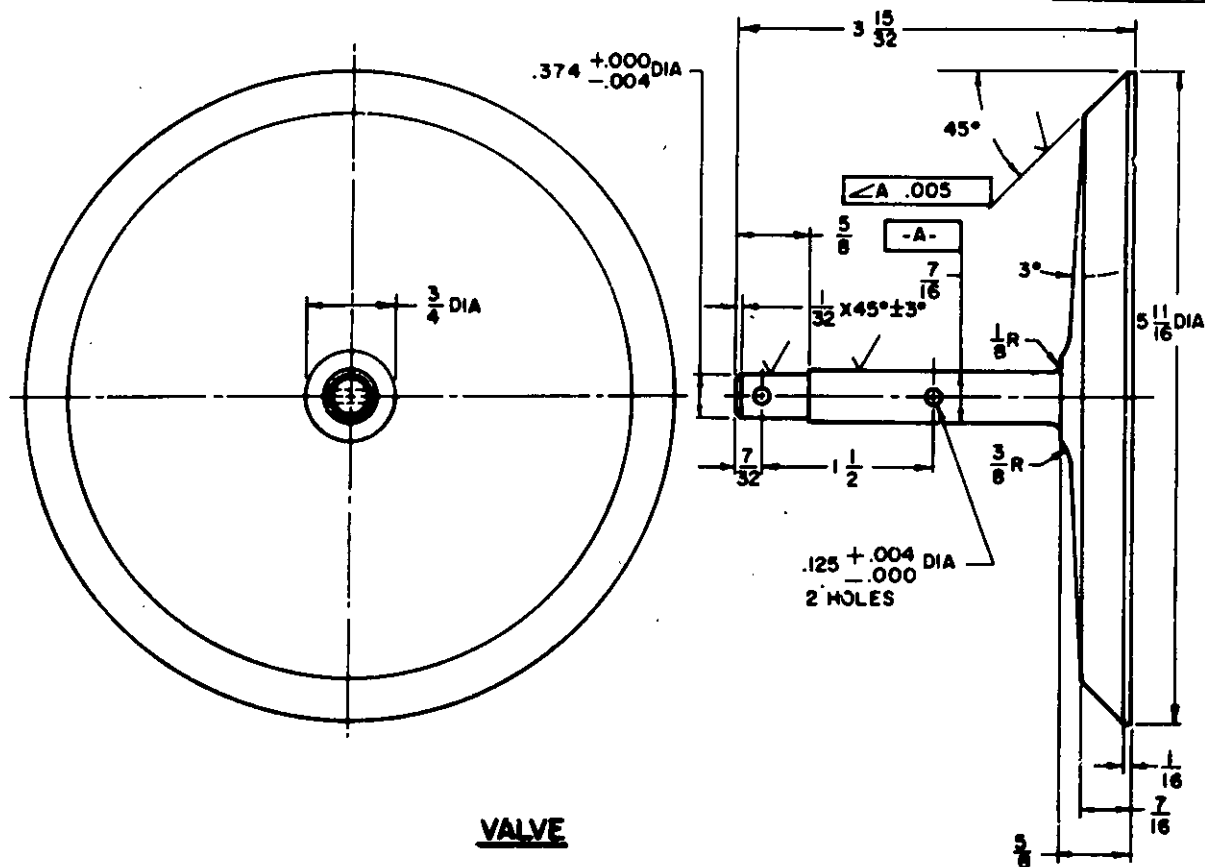


FED. SUP CLASS
2590**VALVE**

NOTES:

1. MATERIAL: STEEL, CASTING, (105-85) SPEC QQ-S. ALLOY 8125, 8130, 4130 OR 5130, GRADE D. STEEL FORGING
2. HEAT-TREAT: QUENCH AND TEMPER, B700
3. FINISH: CADMIUM PLATE IN ACCORDANCE WITH MIL-STD-13-28.
4. UNLESS OTHERWISE SPECIFIED, SURFACES SHALL BE TYPE II, CLASS 2.
5. UNLESS OTHERWISE SPECIFIED, SURFACES SHALL BE 125 WHERE SHOWN WITH ACCORDANCE WITH MIL-STD-10.
6. UNLESS OTHERWISE SPECIFIED, SURFACES SHALL BE 125 WHERE SHOWN WITH ACCORDANCE WITH MIL-STD-10.
7. UNLESS OTHERWISE SPECIFIED, SURFACES SHALL BE 125 WHERE SHOWN WITH ACCORDANCE WITH MIL-STD-10.

© CANCELLED AFTER 30 APRIL 1980.
NO SUPERSEDING STANDARD.

APPROVED 9 JANUARY 1961 REVISED (A) 18 OCTOBER 1966 (B) 20 SEPT 1977 (C) 30 APRIL 1980

MS PART NO.
MS 51346-1

P.A. ARMY-AT	TITLE	MILITARY STANDARD
Other Cust	SEAT, HULL DRAIN POPPET VALVE: ASSEMBLY, VEHICULAR, 5 INCH	MS51346 (AT)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES	SHEET 1 OF 1

DD FORM 672-1 (Limited circulation)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE