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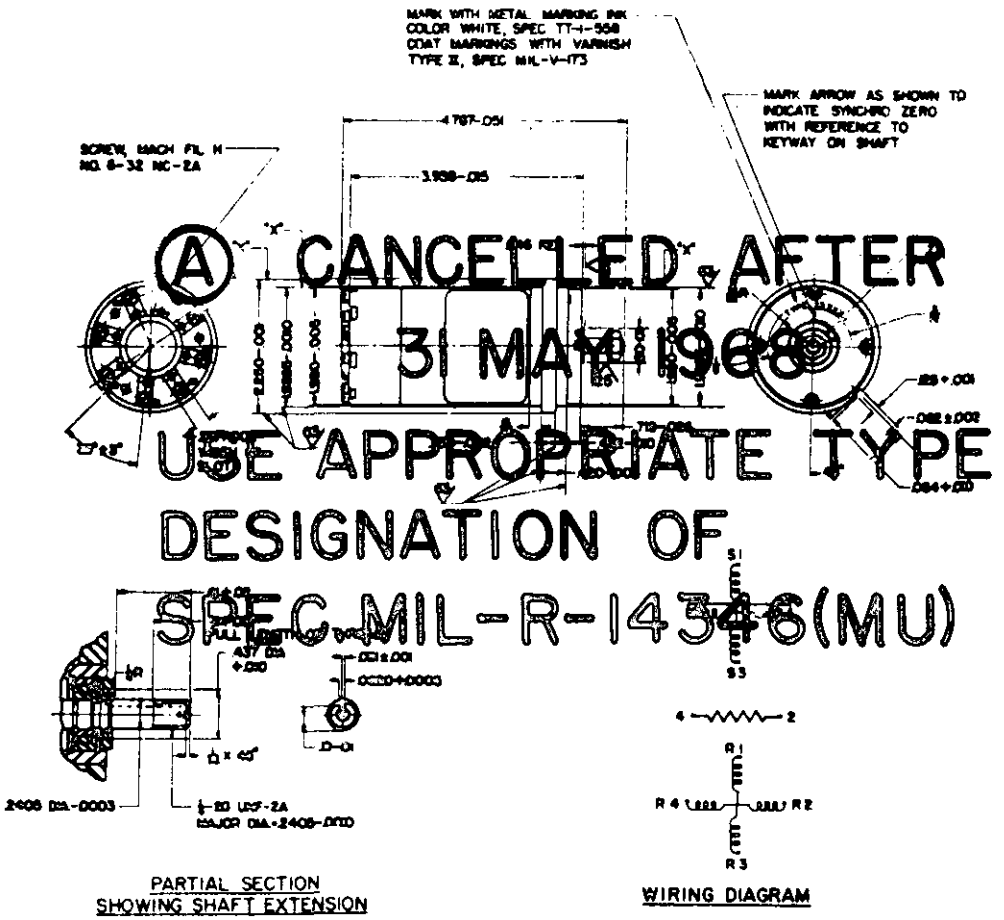
NOTE: THIS DRAFT, DATED 15 MAY 1958, PREPARED BY ORD CORPS, FRANKFORD ARSENAL, HAS NOT BEEN APPROVED AND IS SUBJECT TO MODIFICATION. DO NOT USE PRIOR TO APPROVAL.

THIS STANDARD HAS BEEN APPROVED BY THE ORD CORPS, DEPARTMENT OF THE ARMY AND IS MANDATORY FOR USE BY THAT ACTIVITY. ALL OTHER MILITARY ACTIVITIES ARE REQUIRED TO EMPLOY THIS STANDARD WHERE SUITABLE.

FED SUP CLASS 5990



PARTIAL SECTION SHOWING SHAFT EXTENSION

WIRING DIAGRAM

A CANCELLED AFTER 31 MAY 1968 USE APPROPRIATE TYPE DESIGNATION OF SPEC MIL-R-14346(MU)

NOTES:

1. DIAMETERS MARKED "X" MUST BE CONCENTRIC TO ROTOR SHAFT WITHIN .003 TOTAL INDICATOR READING, INDICATOR MOUNTED ON SHAFT.
2. ECCENTRICITY OF SHAFT DIAMETER (SMOOTH PORTION) SHALL NOT EXCEED .001 TIR WHEN SHAFT IS ROTATED IN BEARINGS
3. DIMENSIONS ARE IN INCHES.
4. TOLERANCES, WHEN NOT SPECIFIED, ARE ± .005 ON DECIMALS, ± 1/64 ON FRACTIONS, AND ± 1° ON ANGLES.
5. MATERIALS, PROTECTIVE FINISHES AND OTHER DESIGN REQUIREMENTS ARE SPECIFIED ON REFERENCED ORDNANCE DRAWINGS.

MS PART NO.	FIIN	TYPE	ORD DRAWING
MS 51077 -1		23R8R4	F7659317

REFERENCE DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS. THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.

APPROVED 20 JUNE 68 REVISED (A) 31 May 68

CUSTODIAN	OTHER INT.		
ORD	Big C	MILITARY STANDARD RESOLVER, ELECTRICAL, SIZE 23 TYPE 23R8R4	MS51077 (ORD)
PROCUREMENT SPECIFICATION MIL-R-14346 (ORD)		IMPRINTED:	SHEET 1 OF 2

DD FORM 1 OCT 53 672-1

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