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NOTE: THIS DRAFT, DATED 15 MAY 1968, PREPARED BY ORD CORPS, FRANKFORD ARSENAL, HAS NOT BEEN APPROVED AND IS SUBJECT TO MODIFICATION. DO NOT USE PRIOR TO APPROVAL.

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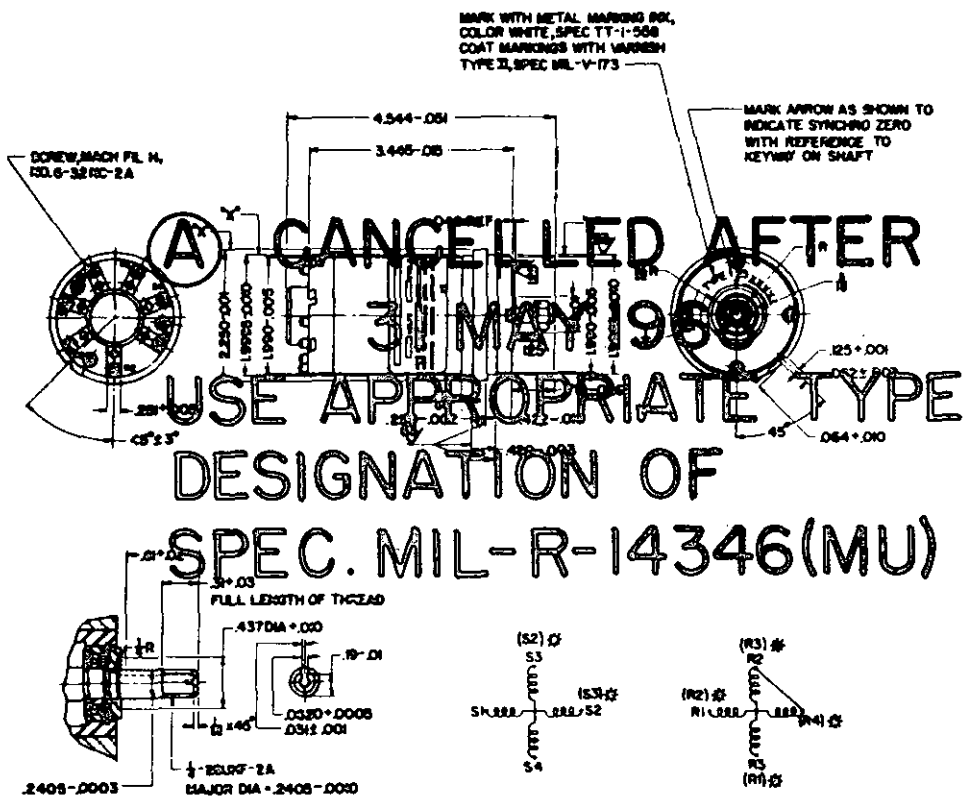
FED SUP CLASS 5990

CANCELLED AFTER 3 MAY 1969 USE APPROPRIATE TYPE DESIGNATION OF SPEC. MIL-R-14346(MU)



PARTIAL SECTION SHOWING SHAFT EXTENSION

WIRING DIAGRAM

(R) TERMINAL DESIGNATIONS INDICATED BY "( )" SHALL BE USED IN LIEU OF ACTUAL DESIGNATIONS WHEN APPLYING TESTS OF SPECIFICATION MIL-R-14346 (ORD)

NOTE: REFERENCE DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS. THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.

NOTES:

1. DIAMETERS MARKED "X" MUST BE CONCENTRIC TO ROTOR SHAFT WITHIN .003 TOTAL INDICATOR READING, INDICATOR MOUNTED ON SHAFT.
2. ECCENTRICITY OF SHAFT DIAMETER (SMOOTH PORTION) SHALL NOT EXCEED .001 TIR WHEN SHAFT IS ROTATED IN BEARINGS.
3. DIMENSIONS ARE IN INCHES.
4. TOLERANCES, WHEN NOT SPECIFIED, ARE ± .005 ON DECIMALS, ± 1/64 ON FRACTIONS, AND ± 1° ON ANGLES.
5. MATERIALS, PROTECTIVE FINISHES AND OTHER DESIGN REQUIREMENTS ARE SPECIFIED ON REFERENCED ORDNANCE DRAWINGS.

MS PART NO.	FIIN	TYPE	ORD DRAWING
MS 51076 -1		23R8N4	F7674822
MS 51076 -2		23R8N6	F7676358

APPROVED 20 JUNE 68 REVISED (A) 31 May 68

CUSTODIANS: ORD
OTHER INT.: a- Dss C; b-; w-
PROCUREMENT SPECIFICATION: MIL-R-14346 (ORD)
SUPERSEDES:

MILITARY STANDARD
RESOLVER, ELECTRICAL, SIZE 23
TYPES 23R8N4, 23R8N6

MS 51076 (ORD)

SHEET 1 OF 3

DD FORM 1 OCT 61 6721

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