S

REVIEW ACTIVITIES. AT,

## I INCH ACCESSORY DRIVE BELTS ARE NOT RECOMMENDED FOR NEW DESIGN.

FED. SUP CLASS 3030

26 JANUARY 198;

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1976

SEPTEMBER

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1969

NOVEMBER

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(A) I MAY

REVISED

APPROVED 19 MAY 1958

| 77                        | 77  |
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| $\langle \lambda \rangle$ |     |
| 1                         | [// |
| 3                         | 1// |
|                           | 7// |

| DASH<br>NO | EFFEC<br>LENG | -      | DASH<br>NO |        | CTIVE<br>IGTH | DASH<br>NO. | EFFECTIVE<br>LENGTH |           | DASH<br>NO. | EFFECTIVE<br>LENGTH |        |
|------------|---------------|--------|------------|--------|---------------|-------------|---------------------|-----------|-------------|---------------------|--------|
|            | INCHES        | MM     |            | INCHES | ММ            |             | INCHES              | MM        |             | INCHES              | MM     |
| -28        | 28            | 711.2  | -39        | 39     | 990.6         | -50         | 50                  | 12700     | -62         | 6 2                 | 1574.8 |
| _29        | 29            | 7366   | -40        | 40     | 1016.0        | _5 1        | 51                  | 1295.4    | -64         | 64                  | 1625.6 |
| _30        | 30            | 762.0  | -41        | 41     | 1041.4        | _52         | 5 2                 | 1320.8    | -66         | 66                  | 16764  |
| -31        | 31            | 787.4  | -42        | 42     | 1066.8        | _53 -       | 5 3                 | 1346.2    | -68         | 6.8                 | 1727.2 |
| -32        | 32            | 812.8  | - 43       | 43     | 1092.2        | _54         | 5 4                 | 1371.6    | -7 O        | 70                  | 1778.0 |
| -33        | 33            | 839.2  | -44        | 44     | 1117.6        | _55         | 5 5                 | 1397.0    | -72         | 72                  | 18288  |
| -34        | 34            | 863.6  | -45        | 45     | 1143.0        | _56         | 56                  | 1422.4    | -7 4        | 74                  | 1879.6 |
| -35        | 35            | 889.0  | -46        | 46     | 1168.4        | _57         | 57                  | 1447.8    | -76         | 76                  | 19304  |
| -36        | 36            | 914.4  | -47        | 47     | 1193.8        | _58         | 5 8                 | 1473.2    | -7 8        | 78                  | 1981.2 |
| - 37       | 37            | 9 39.8 | -48        | 48     | 1219.2        | _5 9        | 5 9                 | 1498.6    | -80         | 8.0                 | 2032.0 |
| _38        | 38            | 965.2  | -49        | 49     | 1244.6        | _60         | 60                  | 1 5 2 4.0 |             |                     |        |

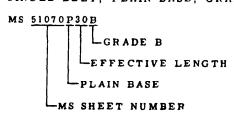
NOTES: I. DIMENSIONS IN INCHES AND MILLIMETERS (MM).

2. THE MS PART NUMBER SHALL CONSIST OF THE MS SHEET NUMBER PLUS THE LENGTH DASH NUMBER. WHEN A PLAIN BASED BELT IS REQUIRED, THE DASH (-) SHALL BE DELETED AND THE CODE LETTER "P" SHALL BE ADDED. WHEN A NOTCHED OR COGGED BASED BELT IS REQUIRED, THE DASH SHALL BE DELETED AND THE CODE LETTER "C" SHALL BE ADDED. WHEN GRADE "B" BELTS ARE REQUIRED, THE LETTER "B" SHALL BE ADDED AFTER THE LENGTH DASH NUMBER. WHEN A MATCHED SET OF BELTS IS REQUIRED, A SECOND DASH NUMBER SHALL BE INCLUDED AFTER THE BASE, LENGTH, AND GRADE DASH NUMBER.

## EXAMPLES:

SINGLE BELT, OPTION OF PLAIN, NOTCHED OR COGGED, GRADE A

SINGLE BELT, PLAIN BASE, GRADE B



ENTIRE STANDARD REVISED

| P.A. ME<br>Other Cust<br>AF-99 | INTERNA-<br>TIONAL<br>INTEREST<br>ABCA 63 | BELTS, V: ENGINE ACCESSORY DRIVE (I INCH NOMINAL WIDTH). | MILITARY STANDARD |
|--------------------------------|---|--|-------------------|
| PROCUREMENT<br>MIL-B-          | SPECIFICATIONS<br>11040                   | SUPERSEDES:  | SHEET I OF 3      |

FED. SUP CLASS 3030

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SHEETS

SEE

CHANGES

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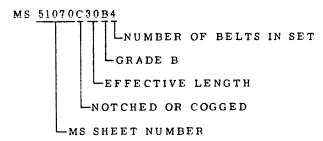
SINGLE BELT, NOTCHED OR COGGED BASE, GRADE B

MS 51070C30B GRADE B EFFECTIVE LENGTH NOTCHED OR COGGED MS SHEET NUMBER

MATCHED SET OF BELTS OPTION OF PLAIN, NOTCHED OR COGGED, GRADE A

MS 51070-30-4 -NUMBER OF BELTS IN SET EFFECTIVE LENGTH -MS SHEET NUMBER

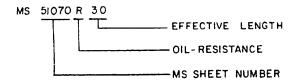
MATCHED SET OF BELTS, NOTCHED OR COGGED, GRADE B



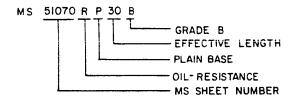
OIL-RESISTANCE. SEE APPLICABLE PARAGRAPH IN MIL-B-11040. WHEN OIL-RESISTANCE IS SPECIFIED THE PART NUMBER SHALL INCLUDE THE LETTER "R".

EXAMPLES.

SINGLE BELT, OPTION OF PLAIN, NOTCHED OR COGGED, GRADE A



SINGLE BELT, PLAIN BASE, GRADE B



P.A. ME Other Cust AF-99

INTERNA-TIONAL INTEREST ABCA 63

BELTS, V: ENGINE ACCESSORY DRIVE (I INCH NOMINAL WIDTH).

MILITARY STANDARD

CLIPED CEDES.

FED. SUP CLASS

- 4 BELT LENGTHS AS SPECIFIED IN THE ABOVE TABLE ARE IN TERMS OF EFFECTIVE LENGTH AS MEASURED IN ACCORDANCE WITH THE ACQUISITION SPECIFICATION THESE LENGTHS CANNOT BE COMPARED TO INSIDE OR OUTSIDE CIRCUMFERENCE MEASUREMENTS
- 5. PLAIN AND NOTCHED (COGGED) BASE BELTS ARE COMPLETELY INTERCHANGEABLE ON MOST DRIVES. WHEN A PLAIN OR A NOTCHED (COGGED) BASE BELT IS SPECIFICALLY REQUIRED, THE USER SHALL FORWARD TO THE PROCURING ACTIVITY INFORMATION TO SUBSTANTIATE THE PARTICULAR BASE CONFIGURATION: DRIVE CONFIGURATION, PULLEY SIZES, R.P.M. OF DRIVER PULLEY, HORSEPOWER REQUIREMENTS OF EACH DRIVEN PULLEY, AMBIENT TEMPERATURE IN WHICH BELT MUST OPERATE, ITEM BELT IS USED ON, AND OTHER PERTINENT INFORMATION.
- 6 MS 51070 BELTS (MIL-B-11040) ARE MINUS 65°F (MINUS 54°C) BELTS IF MINUS 65°F IS NOT A REQUIREMENT OF THE END ITEM DO NOT USE THIS MS, USE ZZ-B-190 BELTS.
- 7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
- 8 REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED
- 9 CERTAIN PROVISIONS (EFFECTIVE BELT LENGTH) OF THIS STANDARD ARE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT (ABCA 63). WHEN CHANGE NOTICE, REVISION, OR CANCELLATION OF THIS DOCUMENT IS PROPOSED WHICH WILL AFFECT OR VIOLATE THE INTERNATIONAL AGREEMENT CONCERNED, THE PREPARING ACTIVITY WILL TAKE APPROPRIATE RECONCILIATION ACTION THROUGH INTERNATIONAL STANDARDIZATION CHANNELS, INCLUDING DEPARTMENTAL STANDARDIZATION OFFICES, IF REQUIRED

INTERNATIONAL PA TITLE ME MILITARY STANDARD INTEREST BELT, V: ENGINE ACCESSORY DRIVE Other Cust ABCA 63 MS 51070 (I INCH NOMINAL WIDTH) AF-99 PROCUREMENT SPECIFICATION SUPERSEDES. SHEET 3 MIL-B-11040

REVISED (D) FOR CHANGES SEE SHE

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