

REVIEWER: AV, IS, ML, MC
 USER: AT, CL, MC, ME, QS, SH, YD

		FED. SUP CLASS 5305									
		(B)									
NOMINAL SIZE		.086	.112	.138	.164	.190	.250	.3125	.375	.500	
THREADS PER INCH (UNC-3A)		56	40	32	32	24	20	18	16	13	
J	SOCKET WIDTH ACROSS FLATS	NOM	.035	.050	.062	.078	.094	.125	.156	.188	.250
P	POINT DIAMETER	MAX MIN	.057 .053	.075 .070	.092 .087	.109 .103	.127 .120	.156 .149	.203 .195	.250 .241	.344 .334
Q	POINT LENGTH	MAX MIN	.024 .020	.030 .026	.038 .032	.043 .037	.049 .041	.067 .059	.082 .074	.099 .089	.130 .120
L	LENGTH	TOL	DASH NUMBER								
.125	±.010	1*	9*	18*	29*	39*	49*	61*			
.188		2*	10*	19*	30*	40*	62*	73*			
.250		3*	11*	20*	31*	41*	50*				
.312			12*	21*							
.375				22*	32*	42*	51*	63*	74*	84*	
.500	±.020			23*	33*	43*	52*	64*	75*	85*	
.625						53*	65*	76*	86*		
.750						54*	66*	77*	87*		
1.000						55*	67*	78*	88*		
<p>* Indicates manufacturer's non-stock production items.</p> <p>NOTES:</p> <ol style="list-style-type: none"> <u>MATERIAL</u>: Corrosion-Resisting Steel, 300 Series, in accordance with procurement specification. <u>PROTECTIVE COATING</u>: Passivated in accordance with QQ-P-35. <u>THREADS</u>: The threads shall be in accordance with MIL-S-7742. <u>MAGNETIC PERMEABILITY</u>: These setscrews have a magnetic permeability of 2.0 max (air = 1.0) for a field strength of H = 200 oersteds, when using a magnetic indicator per MIL-I-17214. <u>DIMENSIONS</u>: All dimensions are in inches, unless otherwise specified. <u>PART NUMBER</u>: The MS part number consists of the MS number, plus the dash number. Example: MS51045-1. Referenced documents shall be of the issue in effect on date of invitations for bid. For design feature purposes, this standard takes precedence over procurement documents referenced herein. <p style="text-align: center;">INTERCHANGEABILITY</p> <p>(B) Screws covered by the dash numbers given in MS51046 are cancelled after 6 March 1964 and superseded by the screws covered on MS51045 having the same dash numbers. Cancelled screws may be used until existing stocks are depleted. Use only MS51045 screws for new design.</p>											
P.A. WC		TITLE						MILITARY STANDARD			
Other Cust 82		SETSCREW-HEXAGON SOCKET, HALF-DOG POINT, CORROSION-RESISTING STEEL, PASSIVATED, UNC-3A						MS 51045			
PROCUREMENT SPECIFICATION FF-S-200		SUPERSEDES MS51046						SHEET 1 OF 1			

This military standard is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.