



D NOMINAL SIZE	#0 (.060)	#2 (.086)	#4 (.112)	#6 (.138)	#8 (.164)						
B THREADS PER INCH	80NF-3A	64NF-3A	48NF-3A	40NF-3A	36NF-3A						
J WIDTH OF SOCKET ACROSS FLAT	MAX. .0285 MIN. .028	MAX. .0355 MIN. .035	MAX. .051 MIN. .050	MAX. .0635 MIN. .0625	MAX. .0791 MIN. .0781						
C DIAMETER OF POINT	MAX. .033 MIN. .027	MAX. .047 MIN. .039	MAX. .061 MIN. .051	MAX. .074 MIN. .064	MAX. .087 MIN. .076						
T KEY ENGAGEMENT	MIN. .022	MIN. .028	MIN. .040	MIN. .050	MIN. .062						
L LENGTH	TOLERANCE	DASH No.	FIIN	DASH No.	FIIN	DASH No.	FIIN	DASH No.	FIIN	DASH No.	FIIN
1/16 1/8 3/16 1/4 5/16 3/8 1/2 5/8 3/4	± 1 1/2% OF L WITH A MINIMUM OF .010 IN.	1*		7* 8* 9*		16* 17* 18* 19*		25* 26* 27* 28* 29*		35* 36* 37* 38* 39* 40* 41* 42*	

D NOMINAL SIZE	#10 (.190)	1/4	5/16	3/8	1/2						
B THREADS PER INCH	32NF-3A	28UNF-3A	24UNF-3A	24UNF-3A	20UNF-3A						
J WIDTH OF SOCKET ACROSS FLAT	MAX. .0947 MIN. .0937	MAX. .127 MIN. .125	MAX. .1532 MIN. .152	MAX. .1895 MIN. .1875	MAX. .2520 MIN. .2500						
C DIAMETER OF POINT	MAX. .102 MIN. .088	MAX. .132 MIN. .118	MAX. .172 MIN. .156	MAX. .212 MIN. .194	MAX. .291 MIN. .270						
T KEY ENGAGEMENT	MIN. .075	MIN. .100	MIN. .125	MIN. .150	MIN. .200						
L LENGTH	TOLERANCE	DASH No.	FIIN	DASH No.	FIIN	DASH No.	FIIN	DASH No.	FIIN	DASH No.	FIIN
3/16 1/4 5/16 3/8 1/2 5/8 3/4 7/8 1	± 1 1/2% OF L WITH A MINIMUM OF .010 IN.	48 49 50* 51* 52*		60 61* 62 63*		73* 74 75 76*		86* 87 88		98* 99* 100	
5/8 3/4 7/8 1		53* 54*		64* 65* 66* 67*		77* 78* 79* 80*		89* 90* 91* 92*		101* 102* 103* 104*	

* INDICATES MANUFACTURER'S NON-STOCK PRODUCTION ITEMS.
KEY ENGAGEMENT: THESE DIMENSIONS APPLY TO SCREWS ONE DIAMETER IN LENGTH OR LONGER. FOR SCREWS SHORTER THAN ONE DIAMETER IN LENGTH, SOCKET TO BE AS DEEP AS PRACTICABLE.
MATERIAL: STEEL, HIGH-GRADE ALLOY, IN ACCORDANCE WITH PROCUREMENT SPECIFICATION.
HARDNESS: SETSCREWS SHALL BE HARDENED BY HEAT TREATMENT TO A HARDNESS OF ROCKWELL C45 TO 53.
PROTECTIVE COATING: CADMIUM PLATED, IN ACCORDANCE WITH SPECIFICATION QQ-P-416, TYPE II, CLASS 3. ZINC PLATED, IN ACCORDANCE WITH SPECIFICATION QQ-Z-325, TYPE II, CLASS 3.
THREADS: THE THREADS SHALL BE IN ACCORDANCE WITH SCREW-THREAD STANDARDS FOR FEDERAL SERVICES HANDBOOK H-28.
DIMENSIONS: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
PART NUMBER: THE MS PART NUMBER CONSISTS OF THE MS NUMBER, PLUS THE DASH NUMBER. EXAMPLE: MS51026-1.
NOTES: (1) REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
 (2) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.

THIS DOCUMENT HAS BEEN PROMULGATED BY THE DEPARTMENT OF DEFENSE AS THE MILITARY STANDARD TO LIMIT THE SELECTION OF THE ITEM, PRODUCT, OR DESIGN COVERED HEREIN IN ENGINEERING, DESIGN, AND PROCUREMENT. THIS STANDARD SHALL BECOME EFFECTIVE NOT LATER THAN 90 DAYS AFTER THE LATEST DATE OF APPROVAL SHOWN.

CUSTODIANS A - ORD N - SHIPS AF - USAF	OTHER INT. A- CESIGT N- ANCOR AF-	MILITARY STANDARD		MS51026
		SETSCREW, HEXAGON SOCKET, FLAT POINT, ALLOY STEEL, CADMIUM OR ZINC, NF-3A AND UNF-3A		
PROCUREMENT SPECIFICATION FF-S-103	SUPERSEDES:			SHEET 1 of 1

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REVISED