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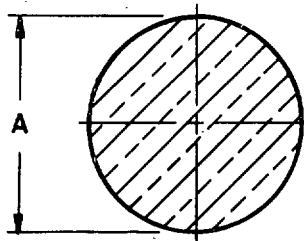
FED. SUP CLASS
9530

TABLE I DASH NUMBERS AND DIMENSIONS

DASH NUMBER	A	TEMPER
-001	.375	H
-003	.438	H
-005	.500	1/2 H
-007	.500	H
-009	.562	H
-011	.625	H
-013	.688	H
-015	.750	H
-017	.812	H
-019	.875	H
-021	1.000	H
-023	1.125	H
-025	1.250	H
-027	1.375	H

DASH NUMBER	A	TEMPER
-029	1.500	H
-031	1.625	H
-033	1.750	H
-035	1.875	H
-037	2.000	H
-039	2.250	1/2 H
-041	2.500	1/2 H
-043	2.750	1/2 H
-045	3.000	1/2 H
-047	3.500	1/2 H
-049	4.000	1/2 H
-051	5.000	1/2 H
-053	6.000	1/2 H

REQUIREMENTS:

- MATERIAL.** COPPER BASE ALLOY 482 (UNS C48200), AS SPECIFIED IN PROCUREMENT DOCUMENT.
- LENGTH.** STANDARD LENGTH OF ROUND BAR IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
- FORMING PROCESS.** COLD WORKED
- PART NUMBER.** THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS500152-003

(SEE TABLE I)

BASIC MS NUMBER

- MARKING.** COPPER AND COPPER BASE ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-185 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
- REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

P.A. ARMY-MR Other Cust NAVY-SH AIR FORCE-69	INTERNATIONAL INTEREST	TITLE BAR, METAL, ROUND, COPPER BASE ALLOY 482	MILITARY STANDARD MS500152
PROCUREMENT SPECIFICATION QQ-B-637	SUPERSEDES:	PAGE OF	

DD FORM 1 MAY 73 **672-1** (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9530-0369

USER ACTIVITIES:
ARMY-ER
NAVY-AS, OSREVIEWER ACTIVITIES:
ARMY-AR, MI
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AMSC N/A

APPROVED
REVISED
27 OCT 87