



NOTES:

1. MATERIAL:

WASHER: STEEL STRIP CARBON HOT ROLLED PICKLED AND OILED (HRP&O) SPEC. ASTM A569, OR COLD ROLLED, TEMPERED OPTIONAL SPEC ASTM A109.

⑥ HOOK: STEEL WIRE, CARBON, GRADE 1013-1022, ANNEALED OR SPHERODIZED IN PROCESS, SPEC. ASTM A548 STRESS RELIEVE AFTER COLD HEADING.

2. PROCESSING - HOOK AND WASHER: CASE HARDEN, TOTAL CASE DEPTH 0.010-0.020 QUENCH & TEMPER, SURFACE HARDNESS ROCKWELL A 77 MINIMUM OR EQUIVALENT.

3. FINISH: THIS HOOK ASSEMBLY SHALL HAVE A CLEAN, SCALE-FREE FINISH.

4. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES; TOLERANCES: ± 1/16 ON FRACTIONS, ± 1° ON ANGLES.

5. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.

6. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

7. THIS STANDARD IS NOT INTENDED TO LIMIT CONSTRUCTION TO FEATURES OTHER THAN AS SHOWN HEREON BY DIMENSIONS, NOTATIONS OR REFERENCED DOCUMENTS.

8. MARKING SHALL CONSIST OF THE MS PART NUMBER AND MANUFACTURER'S IDENTIFICATION IN ACCORDANCE WITH MIL-STD-130 OR MIL-STD-129.

⑥ DENOTES CHANGES

MS PART NO.	FORMER DWG NO.
MS500060 -1	8687344

P. A. ARMY-AT Other Cust AF-84	INTERNATIONAL INTEREST	TITLE HOOK, SWIVEL: TIRE CHAIN (SIZE "C")	MILITARY STANDARD MS500060(AT)
PROCUREMENT SPECIFICATION MIL-C-62040	SUPERSEDES:	SHEET / OF /	

APPROVED 16 JUNE 1966 REVISED ⑥ 28 MAR 86 ⑥ 16 SEPT 1986

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