



NOTES:

1. MATERIAL:

WASHER: STEEL STRIP CARBON HOT ROLLED PICKLED AND OILED (HRP&O) SPEC. ASTM A569, OR COLD ROLLED, TEMPERED
OPTIONAL SPEC ASTM A109.

(G) HOOK: STEEL WIRE, CARBON, GRADE 1013-1022, ANNEALED OR SPHERODIZED IN PROCESS, SPEC. ASTM A548 STRESS
RELIEVE AFTER COLD HEADING.

2. PROCESSING - HOOK AND WASHER: CASE HARDEN, TOTAL CASE DEPTH 0.010-0.020 QUENCH & TEMPER, SURFACE HARDNESS
ROCKWELL A 77 MINIMUM OR EQUIVALENT.

3. FINISH: THIS HOOK ASSEMBLY SHALL HAVE A CLEAN, SCALE-FREE FINISH.

4. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES; TOLERANCES: $\pm 1/16$ ON FRACTIONS, $\pm 1^\circ$ ON ANGLES.

5. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS OR REQUEST FOR PROPOSAL,
EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.

6. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

7. THIS STANDARD IS NOT INTENDED TO LIMIT CONSTRUCTION TO FEATURES OTHER THAN AS SHOWN HEREON BY DIMENSIONS, NOTATIONS
OR REFERENCED DOCUMENTS.

8. MARKING SHALL CONSIST OF THE MS PART NUMBER AND MANUFACTURER'S IDENTIFICATION IN ACCORDANCE WITH MIL-STD-130
OR MIL-STD-129.

(G) DENOTES CHANGES

MS PART NO. FORMER DWG NO.
MS500060 -1 8687344

P. A. ARMY-AT

INTERNATIONAL
INTEREST

TITLE

Other Cust

AF-84

HOOK, SWIVEL: TIRE CHAIN
(SIZE "C")

MILITARY STANDARD

MS500060 (AT)

PROCUREMENT SPECIFICATION
MIL-C-62040

SUPERSEDES:

SHEET 1 OF 1