



NOTES:

1. FASTENERS AND LINKS ARE TO BE ACCORDING TO CURRENT COMMERCIAL DESIGN AND MANUFACTURE, PROVIDED THEY MEET THE FOLLOWING REQUIREMENTS:
 - (A) FASTENERS SHALL BE SO CONSTRUCTED AS TO BE SECURELY ATTACHED TO ONE END OF THE SIDE CHAINS AND INNER CHAIN.
 - (B) THEY SHALL PROVIDE A QUICK AND SECURE METHOD OF LOCKING INTO THE OPPOSITE END OF THE CHAINS.
 - (C) THEY SHALL BE READILY OPENED AND CLOSED.
 - (D) OPEN TYPE KEEPER LINKS ARE NOT ACCEPTABLE.
 - (E) THE FASTENERS SHALL HAVE A USEFUL LIFE EQUAL AT LEAST TO THAT OF THE SIDE CHAINS.
2. ALL SIDE AND INNER CHAIN LENGTH DIMENSIONS SHOWN ON MS500056 ARE THE ACTUAL CHAIN LENGTHS ONLY, AND EXCLUDES THE LENGTH OF THE FASTENERS.
3. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
4. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
5. THIS STANDARD IS NOT INTENDED TO LIMIT CONSTRUCTION TO FEATURES OTHER THAN AS SHOWN HEREON BY DIMENSIONS, NOTATIONS, OR REFERENCED DOCUMENTS.
6. MARKING SHALL CONSIST OF THE MS PART NUMBER AND MANUFACTURER'S IDENTIFICATION IN ACCORDANCE WITH MIL-STD-130.

(D) DENOTES CHANGE

MS PART NO.	FORMER DWG. NO.
SEE SHEET 2	8687291

P.A. ARMY-AT Other Cust	TITLE CHAIN ASSEMBLY, DUAL TIRE TYPE TD	MILITARY STANDARD MS500054 (AT)
PROCUREMENT SPECIFICATION MIL-C-62040	SUPERSEDES:	SHEET 1 OF 2

APPROVED 16 JUNE 1966 REVISED (A) 24 JANUARY 1967 (B) 27 MAY 1970 (C) 11 JANUARY 1971 (D) 19 DEC 85

P.A. ARMY-AT

Other Cust

TITLE

CHAIN ASSEMBLY, DUAL TIRE

TYPE TD

MILITARY STANDARD

MS500054(AT)

PROCUREMENT SPECIFICATION

SUPERSEDES:

SHEET OF

Ⓢ CANCELLED AFTER 19 DEC 85
NO SUPERSEDING STANDARD.

MS PART NO.	USED ON TIRE SIZE	CHAIN, SIDE MS PART NO.	CHAIN, INNER MS PART NO.	CROSS CHAIN MS PART NO.	CROSS CHAINS REQD 1/2 PR.	HOOK, SWIVEL MS PART NO.
MS500054 -1	6.50-20	MS 500056 -5	MS 500056 -5	MS 500057 -1	32	MS500058
MS500054 -2	7.00-20	MS 500056 -11	MS 500056 -12	MS 500057 -4	24	MS500059
MS500054 -3	7.50-16	MS 500056 -3	MS 500056 -3	MS 500057 -2	28	MS500058
MS500054 -4	7.50-20	MS 500056 -14	MS 500056 -16	MS 500057 -4	24	MS500059
MS500054 -5	8.25-20	MS 500056 -13	MS 500056 -15	MS 500057 -5	24	MS500059
MS500054 -6	9.00-20	MS 500056 -16	MS 500056 -17	MS 500057 -6	26	MS500059
MS500054 -7	10.00-20	MS 500056 -18	MS 500056 -19	MS 500057 -6	28	MS500059
MS500054 -8	10.00-22	MS 500056 -20	MS 500056 -21	MS 500057 -6	30	MS500059
MS500054 -9	10.00-24	MS 500056 -22	MS 500056 -23	MS 500057 -6	32	MS500059
MS500054 -10	11.00-20	MS 500056 -27	MS 500056 -27	MS 500057 -7	26	MS500059
MS500054 -11	11.00-24	MS 500056 -28	MS 500056 -29	MS 500057 -7	28	MS500059
MS500054 -12	12.00-20	MS 500056 -29	MS 500056 -29	MS 500057 -7	28	MS500059
MS500054 -13	12.00-24	MS 500056 -34	MS 500056 -34	MS 500057 -7	32	MS500059
MS500054 -14	13.00-24	MS 500056 -31	MS 500056 -33	MS 500057 -8	30	MS500059
MS500054 -15	14.00-20	MS 500056 -32	MS 500056 -33	MS 500057 -8	30	MS500059
MS500054 -16	14.00-24	MS 500056 -36	MS 500056 -36	MS 500057 -8	34	MS500059
MS500054 -17	16.00-24	MS 500056 -38	MS 500056 -40	MS 500057 -10	30	MS500060
MS500054 -18	16.00-25	MS 500056 -39	MS 500056 -41	MS 500057 -10	32	MS500060

FED. SUP CLASS
2540