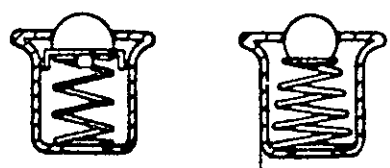
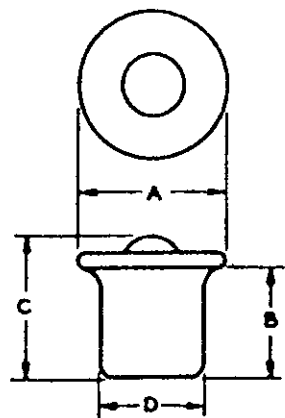


FED. SUP CLASS
4730



ACCEPTABLE DESIGNS

USER ACTIVITY:
Navy - MC

NOMINAL SIZE	3/16	1/4	3/8	1/2
RECOMMENDED HOLE SIZE	{ MAX .189 MIN .187	{ MAX .252 MIN .250	{ MAX .377 MIN .375	{ MAX .502 MIN .500
A FLANGE DIAMETER	{ MAX .233 MIN .202	{ MAX .309 MIN .278	{ MAX .437 MIN .406	{ MAX .562 MIN .531
B DRIVE LENGTH	{ MAX .289 MIN .227	{ MAX .306 MIN .244	{ MAX .429 MIN .367	{ MAX .552 MIN .490
C OVERALL LENGTH	{ MAX .311 MIN .269	{ MAX .352 MIN .290	{ MAX .500 MIN .406	{ MAX .617 MIN .555
D DRIVE DIAMETER	{ MAX .193 MIN .190	{ MAX .255 MIN .253	{ MAX .380 MIN .378	{ MAX .505 MIN .503
MILITARY PART NUMBER	DASH No. 1	DASH No. 2	DASH No. 3	DASH No. 4

REVIEW ACTIVITIES:
Army - SL, EL, MI
Air Force - 99
DSA - CS

MATERIAL AND CONSTRUCTION: BODY - BRASS, FREE MACHINING, SPECIFICATION QQ-B-613 OR STEEL, NICKEL, OR CADMIUM PLATED,
SURFACE CHECK - THE BALL OR HEMISPHERE SHALL SEAT FIRMLY AND UNIFORMLY, AND BE OF A SUITABLE OIL-RESISTANT MATERIAL. SPECIFIC CONSTRUCTION AND MATERIAL IS OPTIONAL WITH THE MANUFACTURER.
SPRING - MUSIC WIRE, SPECIFICATION QQ-W-470 OR STAINLESS STEEL WIRE.

PROTECTIVE COATING: UNCOATED.

TREATMENT: SPRING - OILED.

DIMENSIONS: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

PART NUMBER: THE MS PART NUMBER CONSISTS OF THE MS NUMBER, PLUS THE DASH NUMBER.
EXAMPLE: MS35755-1.

- NOTES:**
- (1) SPRINGS SHALL NOT DEVELOP PERMANENT SET AFTER HAVING BEEN COMPRESSED TO EXTREME WORKING LIMITS.
 - (2) REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
 - (3) FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

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14 FEB 83 Future acquisitions should be made under MIL-C-1258D

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P.A. Navy - YD	INTERNATIONAL INTEREST	TITLE CUP, OIL, LUBRICATING, BALL VALVE (DRIVE), STRAIGHT	MILITARY STANDARD
Other Cusr Army - WC Air Force - 11			MS35755
Procurement Specifications MIL-C-1258	SUPERSEDES:		SHEET 1 OF 1

APPROVED 2 July 1956 REVISED A 21 NOV 1961 B 8 OCT 1976 C 14 FEB 1983