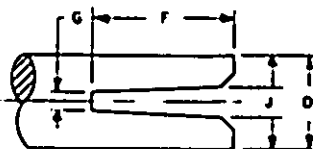
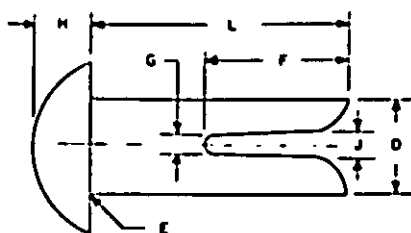
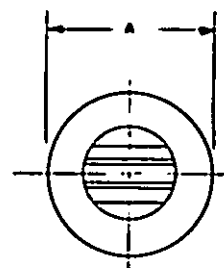


FED. SUP CLASS
5320

OPTIONAL


 REVISED: 15, M1, M1, NS3, RS
 AS, AT, EL, GL, MC, ME, SH

NOMINAL SIZE	1/8 (.125)				9/64 (.140)				1/16 (.125)			
BODY DIAMETER D	MAX MIN				0.127 .113				0.195 .180			
HEAD DIAMETER A	MAX MIN				.224 .213				.318 .306			
HEAD THICKNESS H	MAX MIN				.037 .026				.052 .038			
FILLET RADIUS E	.016				.020				.025			
LENGTH L	DASH NO.	SLOT WIDTH		SLOT DEPTH F	DASH NO.	SLOT WIDTH		SLOT DEPTH F	DASH NO.	SLOT WIDTH		SLOT DEPTH F
		AT BASE G	AT POINT J			AT BASE G	AT POINT J			AT BASE G	AT POINT J	
1/4	1	0.040	0.052	0.219	9	0.050	0.073	0.219	17	0.065	0.120	0.219
3/16	2	.040	.057	.251	10	.050	.078	.251	18	.065	.125	.251
3/8	3	.040	.057	.312	11	.050	.081	.312	19	.065	.127	.312
7/16	4	.040	.057	.312	12	.050	.083	.344	20	.065	.130	.375
1/2	5	.040	.057	.312	13	.052	.077	.391	21	.068	.133	.437
9/16	6	.040	.057	.312	14	.052	.077	.391	22	.068	.133	.437
5/8	7	.040	.057	.312	15	.052	.077	.391	23	.068	.133	.437
3/4	8	.040	.057	.312	16	.052	.077	.391	24	.068	.133	.437

NOTES:

- MATERIAL:** Steel, carbon, AISI Nos. 1005 thru 1022 per Federal Standard No. 66.
- PROTECTIVE COATING:** Uncoated.
- HARDNESS:** Maximum Rockwell Hardness of rivets shall be B60 as measured on side of shank.
- DIMENSIONS:** All dimensions are in inches.
- TOLERANCES:** Length - ± 0.015 ; width of slot - ± 0.005 ; depth of slot - ± 0.015 , unless otherwise specified.
- PART NUMBERS:** The M5 part number consists of the M5 number plus the dash number.
Example: M53564-1.
- For design feature purposes, this standard takes precedence over procurement documents referenced herein.
- Referenced documents shall be of the issue in effect on date of invitations for bid.
- A washer should be used under the split end of the rivet when riveting soft materials.
- The bearing surface of oval head rivets shall be at right angles with the axis of the rivet shank within two degrees.

Ⓐ ENTIRE STANDARD REVISED

P.A. 4C Other Cost OS H2	TITLE RIVET, SPLIT - OVAL HEAD, STEEL	MILITARY STANDARD MS 35684
PROCUREMENT SPECIFICATION FF-N-356	SUPERSEDES	SHEET 1 OF 1

DD FORM 672-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

This military standard is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

APPROVED 3 JAN 58 REVISED Ⓐ 14 MAR 1969