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FED. SUP CLASS
5305

NOTE: RAISED HEAD MARKINGS PREFERRED.
STAMPING ACCEPTABLE.

OPTIONAL

NOMINAL SIZE			1/4	5/16	3/8	7/16	1/2	9/16	5/8
THREADS PER INCH			20UNC	18UNC	16UNC	14UNC	13UNC	12UNC	11UNC
BODY DIAMETER	D	Max	.2500	.3125	.3750	.4375	.5000	.5625	.6250
		Min	.2450	.3065	.3690	.4305	.4930	.5545	.6170
WIDTH ACROSS FLATS	A	Max	.4375	.5000	.5625	.6250	.7500	.8125	.9375
		Min	.4280	.4890	.5510	.6120	.7360	.7980	.9220
WIDTH ACROSS CORNERS	W	Max	.5050	.5770	.6500	.7220	.8660	.9380	1.0830
		Min	.4880	.5570	.6280	.6980	.8400	.9100	1.0510
HEAD HEIGHT	H	Max	.1630	.2110	.2430	.2910	.3230	.3710	.4030
		Min	.1500	.1950	.2260	.2720	.3020	.3480	.3780
RADIUS	R	Max	.023	.023	.023	.023	.023	.041	.041
		Min	.009	.009	.009	.009	.009	.021	.021
LENGTH	L	Tolerance	Dash Number	Dash Number	Dash Number	Dash Number	Dash Number	Dash Number	Dash Number
3/8 7/16 1/2 9/16 5/8 3/4		+0 -1/32	1	27	53				
			2	28	54	79			
			3	29	55	80	104		
			4	30	56	81	105	130	
			5	31	57	82	106	131	155
			6	32	58	83	107	132	156
7/8 1-1/8 1-1/4 1-3/8 1-1/2		+0 -1/16	7	33	59	84	108	133	157
			8	34	60	85	109	134	158
			9	35	61	86	110	135	159
			10	36	62	87	111	136	160
			11	37	63	88	112	137	161
			12	38	64	89	113	138	162
1-3/4 2 2-1/4 2-1/2 2-3/4 3			13	39	65	90	114	139	163
			14	40	66	91	115	140	164
			15	41	67	92	116	141	165
			16	42	68	93	117	142	166
			17	43	69	94	118	143	167
			18	44	70	95	119	144	168
3-1/4 3-1/2 3-3/4 4 4-1/4 4-1/2		+0 -3/32	19	45	71	96	120	145	169
			20	46	72	97	121	146	170
			21	47	73	98	122	147	171
			22	48	74	99	123	148	172
			23	49	75	100	124	149	173
			24	50	76	101	125	150	174
4-3/4 5 5-1/2 6			25	51	77	102	126	151	175
			26	52	78	103	127	152	176
							128	153	177
							129	154	178

Ⓐ CANCELLED

SEE SHEET 2

① CANCELLED
SEE SHEET 2

- MATERIAL:** Alloy Steel, Grade 8 of procurement specification. Minimum tensile strengths: 150,000 psi for diameters through 1-1/2"; 125,000 psi for diameters over 1-1/2".
- FINISH:** Phosphate, Specification MIL-C-16232, Type II.
- THREADS:** The threads shall be in accordance with Screw-Thread Standards for Federal Services Handbook H-28.
- MINIMUM THREAD LENGTH:** Shall be twice the diameter plus 1/4" for lengths up to and including 6". The tolerance shall be plus 3/16" or 2-1/2 threads, whichever is greater. On products that are too short for minimum thread lengths, the distance from the bearing surface of the head to the first complete thread shall not exceed the length of 2-1/2 threads, for sizes up to and including 1" and 3-1/2 threads for sizes larger than 1".
- NOTES:** (1) Referenced documents of issue in effect on date of invitation for bids shall apply.
(2) In case of conflict with any referenced document, this standard will govern.
(3) The MS part number consists of the MS sheet number, plus the dash number. Example: MS 35305-1.
(4) All dimensions in inches.

① For Changes see Sheets 1, 2, and 3.

P.A.	WC	TITLE SCREW, CAP, HEXAGON HEAD (FINISHED HEXAGON BOLT), ALLOY STEEL, PHOSPHATE FINISH, UNC-2A	MILITARY STANDARD	
Other Cust	SHIPS ASD		MS35305	
PROCUREMENT SPECIFICATION FF-S-85		SUPERSEDES:	SHEET	1 OF 3

FED. SUP CLASS
5305

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NOMINAL SIZE			3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
THREADS PER INCH			10UNC	9UNC	8UNC	7UNC	7UNC	6UNC	6UNC
BODY DIAMETER	D	{Max Min	.7500 .7410	.8750 .8660	1.0000 0.9900	1.1250 1.1140	1.2500 1.2390	1.3750 1.3630	1.5000 1.4880
WIDTH ACROSS FLATS	A	{Max Min	1.1250 1.1000	1.3125 1.2850	1.5000 1.4690	1.6875 1.6310	1.8750 1.8120	2.0625 1.9940	2.2500 2.1750
WIDTH ACROSS CORNERS	W	{Max Min	1.2990 1.2540	1.5160 1.4650	1.7320 1.6750	1.9490 1.8590	2.1650 2.0660	2.3820 2.2730	2.5980 2.4800
HEAD HEIGHT	H	{Max Min	.4830 .4550	.5630 .5310	.6270 .5910	.7180 .6580	.8130 .7490	.8780 .8100	.9740 .9020
RADIUS	R	{Max Min	.041 .021	.062 .041	.093 .062	.093 .062	.093 .062	.093 .062	.093 .062
LENGTH	L	TOLERANCE		Dash Number	Dash Number	Dash Number	Dash Number	Dash Number	Dash Number
		Size 3/4 and under	Size 7/8 and over						
3/4		+0	+0	179					
7/8		-1/32	-1/16	180	202				
1				181	203	224			
1-1/8				182	204	225	245		
1-1/4				183	205	226	246	265	
1-3/8		+0	+0	184	206	227	247	266	284
1-1/2		-1/16	-1/8						
1-3/4				185	207	228	248	267	285
2				186	208	229	249	268	286
2-1/4				187	209	230	250	269	287
2-1/2				188	210	231	251	270	288
2-3/4				189	211	232	252	271	289
				190	212	233	253	272	290
3				191	213	234	254	273	291
3-1/4				192	214	235	255	274	292
3-1/2				193	215	236	256	275	293
3-3/4		+0	+0	194	216	237	257	276	294
4		-3/32	-3/16	195	217	238	258	277	295
4-1/4				196	218	239	259	278	296
4-1/2				197	219	240	260	279	297
4-3/4				198	220	241	261	280	298
5				199	221	242	262	281	299
5-1/2				200	222	243	263	282	300
6				201	223	244	264	283	301

NOTE: For illustration, material, finish and other pertinent data, see sheet 1.

- Ⓐ CANCELLED AFTER 7 May 1963. USE MS90728, INTERCHANGEABILITY RELATIONSHIP - MS90728 can replace the cancelled screws of the same size. The cancelled MS35305 cannot always replace MS90728 and should be used until existing stock is depleted. Then use only the superseding MS screws of the same size for design and replacement.

Ⓐ CANCELLED
SEE NOTE

APPROVED 4 MAR 54 REVISED Ⓐ FOR CHANGES SEE SHEETS 1, 2, AND 3.

P.A.	WC	TITLE	MILITARY STANDARD
Other Cust	SHIPS ASD	SCREW, CAP, HEXAGON HEAD (FINISHED HEXAGON BOLT), ALLOY STEEL, PHOSPHATE FINISH, UNC-2A	MS35305
PROCUREMENT SPECIFICATION FF-S-85	SUPERSEDES:	SHEET	2 OF

This military standard is approved by the Department of Defense and is mandatory on all activities. Substitution for all new engineering and design applications and for repetitive use shall be made from this document.

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5305

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NOMINAL SIZE		1-3/4	2	2-1/4	2-1/2			
THREADS PER INCH		5UNC	4-1/2UNC	4-1/2UNC	4UNC			
BODY DIAMETER	D	Max Min	1.7500 1.7380	2.0000 1.9880	2.2500 2.2380	2.5000 2.4880		
WIDTH ACROSS FLATS	A	Max Min	2.6250 2.5380	3.0000 2.9000	3.3750 3.2620	3.7500 3.6250		
WIDTH ACROSS CORNERS	W	Max Min	3.0310 2.8930	3.4640 3.3060	3.8970 3.7190	4.3300 4.1330		
HEAD HEIGHT	H	Max Min	1.1340 1.0540	1.2630 1.1750	1.4230 1.3270	1.5830 1.4790		
RADIUS	R	Max Min	.093 .062	.093 .062	.093 .062	.093 .062		
LENGTH	L	Tolerance	Dash Number	Dash Number	Dash Number	Dash Number	Dash Number	Dash Number
1-3/4		+0 -1/8	319 320					
2-1/4			321	335				
2-1/2			322	336				
2-3/4			323	337	349	361		
3			324	338	350	362		
3-1/4			325	339	351	363		
3-1/2		+0	326	340	352	364		
3-3/4		-3/16	327	341	353	365		
4			328	342	354	366		
4-1/4			329	343	355	367		
4-1/2			330	344	356	368		
4-3/4			331	345	357	369		
5			332	346	358	370		
5-1/2			333	347	359	371		
6			334	348	360	372		

NOTE: For illustration, material, finish and other pertinent data, see sheet 1.

Ⓐ CANCELLED
SEE SHEET 2

This military standard is approved by the Department of Defense and is mandatory on all activities. Substitution for all manufacturing and design operations and for acquisition will result in being non-compliant.

P.A.	MS	TITLE	MILITARY STANDARD
Order Code	MS 35305	SCREW, CAP, HEXAGON HEAD (FINISHED HEXAGON BOLT), ALLOY STEEL, PHOSPHATE FINISH, UNC-2A	MS 35305
PRESCRIPTION SPECIFICATION	SPENSEDES:	SHEET	OF
		3	

DD FORM 671-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 4 MAR 54 REVISED Ⓐ FOR CHANGES SEE SHEETS 1, 2, AND 3.