



TABLE 1. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	DIMENSIONS				MATERIAL
	A LENGTH	D RADIUS	ØC	D COUNTERSINK	
1	2	1 3/4	.204	Ø2° TO 1/8 - 1/64 DIA	BRASS
2	2	1 3/4	.204	NONE	
3	2	1 3/4	.100	Ø2° TO 21/64 - 1/64 DIA	
4	2	1 3/4	.100	NONE	
5	1 1/2	1 1/4	.180	Ø2° TO 21/64 - 1/64 DIA	
6	1 1/2	1 1/4	.180	NONE	
7	1 1/2	1 1/4	.152	Ø2° TO 9/32 - 1/64 DIA	
8	1 1/2	1 1/4	.152	NONE	
9	1 1/4	1	.152	Ø2° TO 9/32 - 1/64 DIA	
10	1 1/4	1	.152	NONE	
11	1 1/4	1	.120	Ø2° TO 7/32 - 1/64 DIA	
12	1 1/4	1	.120	NONE	
13	1 1/8	7/8	.120	Ø2° TO 7/32 - 1/64 DIA	
14	1 1/8	7/8	.120	NONE	
15	2	1 3/4	.204	Ø2° TO 1/8 - 1/64 DIA	STEEL
16	2	1 3/4	.204	NONE	
17	2	1 3/4	.100	Ø2° TO 21/64 - 1/64 DIA	
18	2	1 3/4	.100	NONE	
19	1 1/2	1 1/4	.100	Ø2° TO 21/64 - 1/64 DIA	
20	1 1/2	1 1/4	.100	NONE	
21	1 1/2	1 1/4	.152	Ø2° TO 9/32 - 1/64 DIA	
22	1 1/2	1 1/4	.152	NONE	
23	1 1/4	1	.152	Ø2° TO 9/32 - 1/64 DIA	
24	1 1/4	1	.152	NONE	
25	1 1/4	1	.120	Ø2° TO 7/32 - 1/64 DIA	
26	1 1/4	1	.120	NONE	
27	1 1/8	7/8	.120	Ø2° TO 7/32 - 1/64 DIA	
28	1 1/8	7/8	.120	NONE	

D OTIFZ STANDARD REVISED

INCH - POUND

PREPARING ACTIVITY: ARMY-ER

CUSTODIANS: ARMY-ER NAVY-YD

AIR FORCE-99 OLA-

REVIEW: 82,85JS

USER: CR

PROJECT NUMBER: 5340-2075

## MILITARY SPECIFICATION SHEET

TITLE

BRACE, CORNER BOX  
3 QUARTER-ROUND FLANGES.  
3 MOUNTING HOLES

SPECIFICATION SHEET NUMBER

MS35254B - 4 SEP 92

SUPERSEDING

MS35254A 2 NOV 87

AMSC- N/A

FSC - 5340

DISTRIBUTION STATEMENT

A Approved for public release; distribution is unlimited.

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THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODDS SPECIFIED IN THE SOLICITATION: NONE

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE.

Form Approved  
OMB No. 0704-0188

#### REQUIREMENTS:

##### 1. MATERIAL:

BRASS, IN ACCORDANCE WITH ASTM B121, H02 (HALF-HARD).  
STEEL, IN ACCORDANCE WITH QQ-S-698, COLD ROLLED, COMMERCIAL QUALITY, NO. 2 TEMPER, NO. 1 FINISH.

##### 2. FINISH:

BRASS, PLAIN.  
STEEL, ZINC PLATED IN ACCORDANCE WITH ASTM B633, TYPE IV, SC3, OR CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416, TYPE III, CLASS 1.

##### 3. TOLERANCE: TOLERANCES ON FRACTIONS $\pm 1/64$ , ON DECIMALS $\pm .005$ , ON ANGLES $\pm 1^\circ$ , UNLESS OTHERWISE SPECIFIED.

##### 4. PART NUMBER: THE PART NUMBER CONSISTS OF THE BASIC SPECIFICATION SHEET NUMBER PLUS THE DASH NUMBER.

EXAMPLE: MS35254-1

\_\_\_\_\_ DASH NUMBER

\_\_\_\_\_ BASIC SPECIFICATION SHEET NUMBER

#### NOTES:

1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
2. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
3. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

PREPARING ACTIVITY: ARMY-ER

CUSTODIANS: ARMY-ER

NAVY-YD

AIR FORCE-99

DLA-

REVIEW: 8285JS

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PREVIOUS EDITIONS ARE OBSOLETE

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