

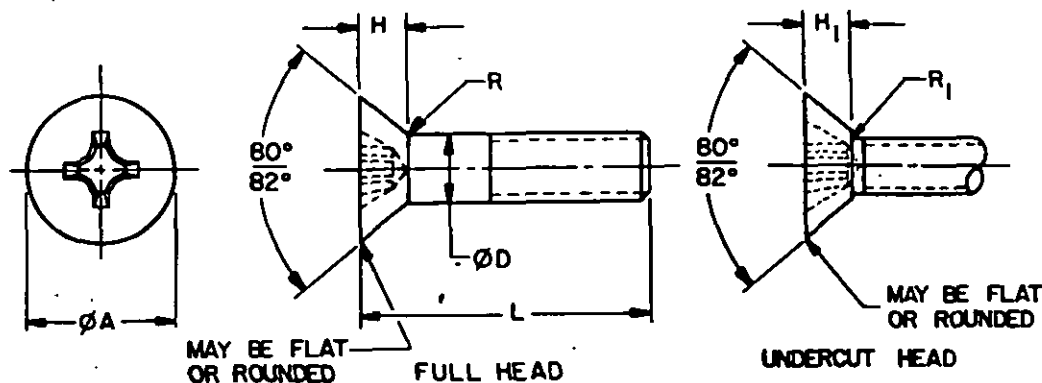
FED SUP CLASS
8305

TABLE I. DASH NUMBERS AND DIMENSIONS

NOMINAL SIZE		.12	.14	.16	.18	.20	1/4	5/16	3/8
THREADS PER INCH UNC-2A		56	40	32	32	24	20	18	16
ØD BODY DIAMETER	MAX MIN	.0860 .0717	.1120 .0925	.1380 .1141	.1640 .1399	.1900 .1586	.2500 .2127	.3125 .2712	.3750 .3287
ØA HEAD DIAMETER	MAX HEAD MIN HEAD ABS MIN	.172 .156 .147	.225 .207 .195	.279 .257 .244	.332 .308 .292	.385 .359 .340	.507 .477 .452	.635 .600 .568	.762 .722 .685
H HEAD HEIGHT	REF	.051	.067	.083	.100	.116	.153	.191	.230
H ₁ HEAD HEIGHT UNDERCUT	MAX MIN	.036 .028	.047 .038	.059 .048	.070 .058	.081 .068	.107 .092	.134 .116	.161 .140
R RADIUS	MAX	.034	.045	.055	.066	.076	.100	.125	.150
R ₁ RADIUS-UNDERCUT	MAX	.013	.017	.021	.025	.029	.038	.047	.056
DRIVER SIZE		1	1	2	2	2	3	4	4
TENSILE STRENGTH (LBS)		210	340	520	800	1000	1810	2990	4420
L LENGTH	TOLERANCE	DASH NO	DASH NO	DASH NO	DASH NO	DASH NO	DASH NO	DASH NO	DASH NO
.125	+0 -.031	1	10	21	36				
.168		2	11	22	37				
.250		3	12	23	38	51			
.312		4	13	24	39	52	66		
.375		5	14	25	40	53	67	80	
.438	+0 -.062	6	15	26	41	54	68	81	
.500		7	16	27	42	55	69	82	93
.625		8	17	28	43	56	70	83	94
.750		9	18	29	44	57	71	84	95
.875			19	30	45	58	72	85	96
1.000	+0 -.094		20	31	46	59	73	86	97
1.250				32	47	60	74	87	98
1.500				33	48	61	75	88	99
1.750				34	49	62	76	89	100
2.000				35	50	63	77	90	101
2.250	+0 -.094					64	78	91	102
2.500						65	79	92	103
2.750									104
3.000									105

(D) ENTIRE STANDARD REVISED

INCH - POUND

P.A.
ARMY - AR
Other Cost
AIR FORCE - 82INTERNATIONAL
INTERESTTITLE
SCREW, MACHINE-FLAT COUNTERSUNK HEAD,
82° CROSS-RECESSED, BRASS, UNC-2A

MILITARY STANDARD

MS35198

PROCUREMENT SPECIFICATION
FF-S-92SUPERSEDES: MS35198, MS35245, MS35247, MS35308 IN PART, MS35363 IN PART,
AND AN505 IN PART, BCRK3, 4, 4.1, BOAK15, 16, 33, AND 34.

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NASA - 86REVIEWER ACTIVITIES:
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AMSC N/A

DD FORM 672-1 (COORDINATED)

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FED SUP CLASS
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NASA-86REVIEWER ACTIVITIES:
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DLA-IS
GSA-FSS

REQUIREMENTS:

1. **MATERIAL:** BRASS IN ACCORDANCE WITH QQ-B-613, QQ-B-626 OR QQ-W-321 HAVING MINIMUM ULTIMATE TENSILE STRENGTH OF 57,000 PSI.
2. **PROTECTIVE COATING:** BLACK CHEMICAL FINISH IN ACCORDANCE WITH MIL-P-495. CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416, TYPE II, CLASS 2. (WHEN CADMIUM PLATING IS REQUIRED, A "C" SHALL FOLLOW THE DASH NUMBER).
3. **THREADS:** THE THREADS SHALL BE IN ACCORDANCE WITH SCREW-THREAD STANDARDS FOR FEDERAL SERVICES FED-STD-82A. ACCEPTABILITY OF SCREW THREADS SHALL BE IN ACCORDANCE WITH FED-STD-82B/20, SYSTEM 21.
4. **THREAD LENGTH:** FULL FORM THREADS SHALL EXTEND TO WITHIN 2 THREADS OR LESS OF HEAD BEARING SURFACE FOR LENGTHS THRU 2.00 INCHES. LONGER LENGTHS SHALL HAVE A MINIMUM FULL FORM THREAD LENGTH OF 1.50 INCHES.
5. **RECESS:** THE RECESS SHALL BE IN ACCORDANCE WITH MS9006.
6. **PART NUMBER:** THE PART NUMBER SHALL CONSIST OF THE BASIC MS SHEET NUMBER, FOLLOWED BY A DASH NUMBER FROM TABLE I AND A CODE LETTER "C" FOR CADMIUM PLATE, TYPE II CLASS 2, IF APPLICABLE.

EXAMPLE: MS35198-1

DASH NUMBER

BASIC MS SHEET NUMBER

MS35198-1 INDICATES - SCREW, MACHINE-FLAT COUNTERSUNK HEAD, 82°, CROSS-RECESSED, BRASS, .086-56 UNC-2A, .125 LENGTH, BLACK CHEMICAL FINISH.

MS35198-1C INDICATES - SCREW, MACHINE-FLAT COUNTERSUNK HEAD, 82°, CROSS-RECESSED, BRASS, .086-56 UNC-2A, .125 LENGTH, CADMIUM PLATE

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
3. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION, FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
4. SIZES ABOVE DASHED LINES IN TABLE I HAVE UNDERCUT HEADS.

P.A. ARMY-AR Other Cust AIR FORCE-02	INTERNATIONAL INTEREST	TITLE SCREW, MACHINE-FLAT COUNTERSUNK HEAD, 82° CROSS-RECESSED, BRASS, UNC-2A	MILITARY STANDARD MS35198
PROCUREMENT SPECIFICATION FF-S-92	SUPERSEDES: MS3696, MS36243, MS36247, MS36338 IN PART, MS36363 IN PART, AND AN505 IN PART, BOXX3, 4, 4.1, BOXX15, 16, 33, AND 34.		

DD FORM 672-1 (COORDINATED)

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AMSC N/A

FED SUP CLASS
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THE SCREWS COVERED BY DASH NUMBERS GIVEN IN MS35196, MS35245, MS35247 ARE CANCELLED AFTER 15 NOVEMBER 1962. USE THE DASH NUMBERS GIVEN IN THE PRECEDING SHEETS. THE CANCELLED SCREWS CANNOT ALWAYS REPLACE THE SUPERSEDING SCREWS AND SHOULD BE USED UNTIL EXISTING STOCKS ARE DEPLETED. USE ONLY THE SUPERSEDING SCREWS FOR DESIGN AND REPLACEMENT. REPLACEMENT SHALL BE IN ACCORDANCE WITH THIS TABLE.

TABLE 11a. INTERCHANGEABILITY

CROSS REFERENCE OF PART NUMBERS

CANCELLED		SUPERSEDED BY	CANCELLED		SUPERSEDED BY	CANCELLED		SUPERSEDED BY
MS35196	MS35245 MS35247	MS35198	MS35196	MS35245 MS35247	MS35198	MS35196	MS35245 MS35247	MS35198
DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER
	1	NO REPLACEMENT		61	NO REPLACEMENT	99	120	99
	2	NO REPLACEMENT		62	NO REPLACEMENT	100	121	100
	3	NO REPLACEMENT		63	NO REPLACEMENT	101	122	101
	4	NO REPLACEMENT		64	NO REPLACEMENT	102	123	102
	5	NO REPLACEMENT		65	NO REPLACEMENT	103	124	103
	6	NO REPLACEMENT	51	66	51	104	125	104
	7	NO REPLACEMENT	52	67	52		126	105
1	8	1	53	68	53		127	NO REPLACEMENT
2	9	2	54	69	54		128	NO REPLACEMENT
3	10	3	55	70	55		129	NO REPLACEMENT
4	11	4	56	71	56		130	NO REPLACEMENT
5	12	5	57	72	57		131	NO REPLACEMENT
6	13	6	58	73	58		132	NO REPLACEMENT
7	14	7	59	74	59		133	NO REPLACEMENT
8	15	8	60	75	60		134	NO REPLACEMENT
9	16	9	61	76	61		135	NO REPLACEMENT
	17	NO REPLACEMENT	62	77	62		136	NO REPLACEMENT
10	18	10	63	78	63		137	NO REPLACEMENT
11	19	11	64	79	64		138	NO REPLACEMENT
12	20	12	65	80	65		139	NO REPLACEMENT
13	21	13		81	NO REPLACEMENT		140	NO REPLACEMENT
14	22	14		82	NO REPLACEMENT		141	NO REPLACEMENT
15	23	15	66	83	66		142	NO REPLACEMENT
16	24	16	67	84	67		143	NO REPLACEMENT
17	25	17	68	85	68		144	NO REPLACEMENT
18	26	18	69	86	69		145	NO REPLACEMENT
19	27	19	70	87	70		146	NO REPLACEMENT
20	28	20	71	88	71		147	NO REPLACEMENT
	29	NO REPLACEMENT	72	89	72		148	NO REPLACEMENT
	30	NO REPLACEMENT	73	90	73		149	NO REPLACEMENT
21	31	21	74	91	74		150	NO REPLACEMENT
22	32	22	75	92	75		151	NO REPLACEMENT
23	33	23	76	93	76		152	NO REPLACEMENT
24	34	24	77	94	77		153	NO REPLACEMENT
25	35	25	78	95	78		154	NO REPLACEMENT
26	36	26	79	96	79		155	NO REPLACEMENT
27	37	27		97	NO REPLACEMENT		156	NO REPLACEMENT
28	38	28		98	NO REPLACEMENT		157	NO REPLACEMENT
29	39	29	80	99	80		158	NO REPLACEMENT
30	40	30	81	100	81		159	NO REPLACEMENT
31	41	31	82	101	82		160	NO REPLACEMENT
32	42	32	83	102	83		161	NO REPLACEMENT
33	43	33	84	103	84		162	NO REPLACEMENT
34	44	34	85	104	85		163	NO REPLACEMENT
35	45	35	86	105	86		164	NO REPLACEMENT
36	46	36	87	106	87		165	NO REPLACEMENT
37	47	37	88	107	88		166	NO REPLACEMENT
38	48	38	89	108	89		167	NO REPLACEMENT
39	49	39	90	109	90		168	NO REPLACEMENT
40	50	40	91	110	91		169	NO REPLACEMENT
41	51	41	92	111	92		170	NO REPLACEMENT
42	52	42		112	NO REPLACEMENT		171	NO REPLACEMENT
43	53	43		113	NO REPLACEMENT		172	NO REPLACEMENT
44	54	44	93	114	93		173	NO REPLACEMENT
45	55	45	94	115	94		174	NO REPLACEMENT
46	56	46	95	116	95		175	NO REPLACEMENT
47	57	47	96	117	96		176	NO REPLACEMENT
48	58	48	97	118	97		177	NO REPLACEMENT
49	59	49	98	119	98		178	NO REPLACEMENT
50	60	50						

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P.A. ARMY - AR Other Cont		INTERNATIONAL INTEREST	TITLE SCREW, MACHINE-FLAT COUNTERSUNK HEAD, 82° CROSS-RECESSED, BRASS, UNC - 2A	MILITARY STANDARD		
AIR FORCE-82				MS35198		
PROCUREMENT SPECIFICATION FF - S - 92		SUPERSEDES: MS3096, MS30245, MS30247, MS30336 IN PART, MS30363 IN PART, AND AN505 IN PART, BCKX3, 4, 4.1, BCKX5, 16, 33, AND 34.			PAGE 3 OF 4	

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DLA - IS
GSA - FSS

USER ACTIVITIES:
NAVY - AS, MC, SH, YD
NASA - 86

AMSC N/A

TABLE 11b. - INTERCHANGEABILITY

FED SUP CLASS
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SCREWS COVERED BY THE FOLLOWING DASH NUMBERS GIVEN ON AN505 ARE INACTIVATED AFTER 4 MAY 1965. USE THE SUPERSEDING DASH NUMBERS AS GIVEN. THE INACTIVATED SCREWS CAN NOT ALWAYS REPLACE THE SUPERSEDING SCREWS AND SHOULD BE USED UNTIL EXISTING STOCKS ARE DEPLETED. USE ONLY THE SUPERSEDING SCREWS FOR DESIGN AND REPLACEMENT. REPLACEMENT SHALL BE IN ACCORDANCE WITH THIS TABLE (1/ SEE NOTE BELOW.)

CROSS REFERENCE OF PART NUMBERS

INACTIVATED AN505	SUPERSEDED BY MS35198	INACTIVATED AN505	SUPERSEDED BY MS35198	INACTIVATED AN505	SUPERSEDED BY MS35198
DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER	DASH NUMBER
B220	UB220	2	BB87	UB87	41
B224	UB224	3	BB88	UB88	42
B225	UB225	4	BB89	UB89	NO REPLACEMENT
B226	UB226	5	BB90	UB90	43
B227	UB227	6	BB91	UB91	NO REPLACEMENT
B228	UB228	7	BB92	UB92	44
B229	UB229	NO REPLACEMENT	BB93	UB93	NO REPLACEMENT
B230	UB230	8	BB94	UB94	45
B231	UB231	NO REPLACEMENT	BB95	UB95	NO REPLACEMENT
B232	UB232	9	BB96	UB96	46
B333	UB333	NO REPLACEMENT	BB97	UB97	NO REPLACEMENT
TSB9	TSB9	NO REPLACEMENT	BB98	UB98	47
B336	UB336	11	BB99	UB99	NO REPLACEMENT
B403	UB403	12	BB924	UB924	48
B404	UB404	13	BB926	UB926	NO REPLACEMENT
B405	UB405	14	BB928	UB928	49
B406	UB406	15	BB930	UB930	NO REPLACEMENT
B407	UB407	16	BB932	UB932	50
B408	UB408	NO REPLACEMENT	BB934	UB934	NO REPLACEMENT
B409	UB409	NO REPLACEMENT	BB936	UB936	NO REPLACEMENT
B410	UB410	17	BB938	UB938	NO REPLACEMENT
B411	UB411	NO REPLACEMENT	BB940	UB940	NO REPLACEMENT
B412	UB412	18	BB942	UB942	NO REPLACEMENT
B413	UB413	NO REPLACEMENT	BB944	UB944	NO REPLACEMENT
B414	UB414	19	BB946	UB946	NO REPLACEMENT
B415	UB415	NO REPLACEMENT	BB948	UB948	NO REPLACEMENT
B416	UB416	20	B1085	UB1085	52
B418	UB418	NO REPLACEMENT	B1086	UB1086	53
B420	UB420	NO REPLACEMENT	B1087	UB1087	54
B422	UB422	NO REPLACEMENT	B1088	UB1088	55
B424	UB424	NO REPLACEMENT	B1089	UB1089	NO REPLACEMENT
B5R3	UB5R3	NO REPLACEMENT	B1090	UB1090	56
TSB9	TSB9	NO REPLACEMENT	B1091	UB1091	NO REPLACEMENT
B5R24	UB5R24	22	B1092	UB1092	57
B6R3	UB6R3	23	B1093	UB1093	NO REPLACEMENT
B6R4	UB6R4	24	B1094	UB1094	58
B6R5	UB6R5	25	B1095	UB1095	NO REPLACEMENT
B6R6	UB6R6	26	B1096	UB1096	59
B6R7	UB6R7	27	B1097	UB1097	NO REPLACEMENT
B6R8	UB6R8	NO REPLACEMENT	B1098	UB1098	60
B6R9	UB6R9	NO REPLACEMENT	B1099	UB1099	NO REPLACEMENT
B6R10	UB6R10	28	B1100	UB1100	61
B6R11	UB6R11	NO REPLACEMENT	B1101	UB1101	NO REPLACEMENT
B6R12	UB6R12	29	B1102	UB1102	62
B6R13	UB6R13	NO REPLACEMENT	B1103	UB1103	NO REPLACEMENT
B6R14	UB6R14	30	B1104	UB1104	63
B6R15	UB6R15	NO REPLACEMENT	B1105	UB1105	NO REPLACEMENT
B6R16	UB6R16	31	B1106	UB1106	64
B6R18	UB6R18	NO REPLACEMENT	B1107	UB1107	NO REPLACEMENT
B6R20	UB6R20	32	B1108	UB1108	65
B6R22	UB6R22	NO REPLACEMENT	B1109	UB1109	NO REPLACEMENT
B6R24	UB6R24	33	B1110	UB1110	NO REPLACEMENT
B6R26	UB6R26	NO REPLACEMENT	B1111	UB1111	NO REPLACEMENT
B6R28	UB6R28	34	B1112	UB1112	NO REPLACEMENT
B6R30	UB6R30	NO REPLACEMENT	B1113	UB1113	66
B6R12	UB6R12	35	B1114	UB1114	67
B6R14	UB6R14	NO REPLACEMENT	B1115	UB1115	68
B6R16	UB6R16	NO REPLACEMENT	B1116	UB1116	69
B6R18	UB6R18	NO REPLACEMENT	B1117	UB1117	NO REPLACEMENT
B6R20	UB6R20	NO REPLACEMENT	B1118	UB1118	70
B6R22	UB6R22	NO REPLACEMENT	B1119	UB1119	NO REPLACEMENT
B6R24	UB6R24	NO REPLACEMENT	B1120	UB1120	71
B6R26	UB6R26	NO REPLACEMENT	B1121	UB1121	NO REPLACEMENT
B6R28	UB6R28	NO REPLACEMENT	B1122	UB1122	72
B6R30	UB6R30	NO REPLACEMENT	B1123	UB1123	73
B6R12	UB6R12	36	B1124	UB1124	74
B6R14	UB6R14	NO REPLACEMENT	B1125	UB1125	75
B6R16	UB6R16	NO REPLACEMENT	B1126	UB1126	76
B6R18	UB6R18	NO REPLACEMENT	B1127	UB1127	77
B6R20	UB6R20	NO REPLACEMENT	B1128	UB1128	78
B6R22	UB6R22	NO REPLACEMENT	B1129	UB1129	79
B6R24	UB6R24	NO REPLACEMENT	B1130	UB1130	80
B6R26	UB6R26	NO REPLACEMENT	B1131	UB1131	81
B6R28	UB6R28	NO REPLACEMENT	B1132	UB1132	82
B6R30	UB6R30	NO REPLACEMENT	B1133	UB1133	83
B6R12	UB6R12	37	B1134	UB1134	84
B6R14	UB6R14	NO REPLACEMENT	B1135	UB1135	85
B6R16	UB6R16	NO REPLACEMENT	B1136	UB1136	86
B6R18	UB6R18	NO REPLACEMENT	B1137	UB1137	87
B6R20	UB6R20	NO REPLACEMENT	B1138	UB1138	88
B6R22	UB6R22	NO REPLACEMENT	B1139	UB1139	89
B6R24	UB6R24	NO REPLACEMENT	B1140	UB1140	90
B6R26	UB6R26	NO REPLACEMENT	B1141	UB1141	91
B6R28	UB6R28	NO REPLACEMENT	B1142	UB1142	92
B6R30	UB6R30	NO REPLACEMENT	B1143	UB1143	93
B6R12	UB6R12	38	B1144	UB1144	94
B6R14	UB6R14	NO REPLACEMENT	B1145	UB1145	95
B6R16	UB6R16	NO REPLACEMENT	B1146	UB1146	96
B6R18	UB6R18	NO REPLACEMENT	B1147	UB1147	97
B6R20	UB6R20	NO REPLACEMENT	B1148	UB1148	98
B6R22	UB6R22	NO REPLACEMENT	B1149	UB1149	99
B6R24	UB6R24	NO REPLACEMENT	B1150	UB1150	100
B6R26	UB6R26	NO REPLACEMENT	B1151	UB1151	101
B6R28	UB6R28	NO REPLACEMENT	B1152	UB1152	102
B6R30	UB6R30	NO REPLACEMENT	B1153	UB1153	103
B6R12	UB6R12	39	B1154	UB1154	104
B6R14	UB6R14	NO REPLACEMENT	B1155	UB1155	105
B6R16	UB6R16	NO REPLACEMENT	B1156	UB1156	106
B6R18	UB6R18	NO REPLACEMENT	B1157	UB1157	107
B6R20	UB6R20	NO REPLACEMENT	B1158	UB1158	108
B6R22	UB6R22	NO REPLACEMENT	B1159	UB1159	109
B6R24	UB6R24	NO REPLACEMENT	B1160	UB1160	110
B6R26	UB6R26	NO REPLACEMENT	B1161	UB1161	111
B6R28	UB6R28	NO REPLACEMENT	B1162	UB1162	112
B6R30	UB6R30	NO REPLACEMENT	B1163	UB1163	113
B6R12	UB6R12	40	B1164	UB1164	114
B6R14	UB6R14	NO REPLACEMENT	B1165	UB1165	115
B6R16	UB6R16	NO REPLACEMENT	B1166	UB1166	116
B6R18	UB6R18	NO REPLACEMENT	B1167	UB1167	117
B6R20	UB6R20	NO REPLACEMENT	B1168	UB1168	118
B6R22	UB6R22	NO REPLACEMENT	B1169	UB1169	119
B6R24	UB6R24	NO REPLACEMENT	B1170	UB1170	120
B6R26	UB6R26	NO REPLACEMENT	B1171	UB1171	121
B6R28	UB6R28	NO REPLACEMENT	B1172	UB1172	122
B6R30	UB6R30	NO REPLACEMENT	B1173	UB1173	123
B6R12	UB6R12	41	B1174	UB1174	124
B6R14	UB6R14	NO REPLACEMENT	B1175	UB1175	125
B6R16	UB6R16	NO REPLACEMENT	B1176	UB1176	126
B6R18	UB6R18	NO REPLACEMENT	B1177	UB1177	127
B6R20	UB6R20	NO REPLACEMENT	B1178	UB1178	128
B6R22	UB6R22	NO REPLACEMENT	B1179	UB1179	129
B6R24	UB6R24	NO REPLACEMENT	B1180	UB1180	130
B6R26	UB6R26	NO REPLACEMENT	B1181	UB1181	131
B6R28	UB6R28	NO REPLACEMENT	B1182	UB1182	132
B6R30	UB6R30	NO REPLACEMENT	B1183	UB1183	133
B6R12	UB6R12	42	B1184	UB1184	134
B6R14	UB6R14	NO REPLACEMENT	B1185	UB1185	135
B6R16	UB6R16	NO REPLACEMENT	B1186	UB1186	136
B6R18	UB6R18	NO REPLACEMENT	B1187	UB1187	137
B6R20	UB6R20	NO REPLACEMENT	B1188	UB1188	138
B6R22	UB6R22	NO REPLACEMENT	B1189	UB1189	139
B6R24	UB6R24	NO REPLACEMENT	B1190	UB1190	140
B6R26	UB6R26	NO REPLACEMENT	B1191	UB1191	141
B6R28	UB6R28	NO REPLACEMENT	B1192	UB1192	142
B6R30	UB6R30	NO REPLACEMENT	B1193	UB1193	143
B6R12	UB6R12	43	B1194	UB1194	144
B6R14	UB6R14	NO REPLACEMENT	B1195	UB1195	145
B6R16	UB6R16	NO REPLACEMENT	B1196	UB1196	146
B6R18	UB6R18	NO REPLACEMENT	B1197	UB1197	147
B6R20	UB6R20	NO REPLACEMENT	B1198	UB1198	148
B6R22	UB6R22	NO REPLACEMENT	B1199	UB1199	149
B6R24	UB6R24	NO REPLACEMENT	B1200	UB1200	150
B6R26	UB6R26	NO REPLACEMENT	B1201	UB1201	151
B6R28	UB6R28	NO REPLACEMENT	B1202	UB1202	152
B6R30	UB6R30	NO REPLACEMENT	B1203	UB1203	153
B6R12	UB6R12	44	B1204	UB1204	154
B6R14	UB6R14	NO REPLACEMENT	B1205	UB1205	155
B6R16	UB6R16	NO REPLACEMENT	B1206	UB1206	156
B6R18	UB6R18	NO REPLACEMENT	B1207	UB1207	157
B6R20	UB6R20	NO REPLACEMENT	B1208	UB1208	158
B6R22	UB6R22	NO REPLACEMENT	B1209	UB1209	159
B6R24	UB6R24	NO REPLACEMENT	B1210	UB1210	160
B6R26	UB6R26	NO REPLACEMENT	B1211	UB1211	161
B6R28	UB6R28	NO REPLACEMENT	B1212	UB1212	162
B6R30	UB6R30	NO REPLACEMENT	B1213	UB1213	163
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B6R16	UB6R16	NO REPLACEMENT	B1216	UB1216	166
B6R18	UB6R18	NO REPLACEMENT	B1217	UB1217	167
B6R20	UB6R20	NO REPLACEMENT	B1218	UB1218	168
B6R22	UB6R22	NO REPLACEMENT	B1219	UB1219	169
B6R24	UB6R24	NO REPLACEMENT	B1220	UB1220	170
B6R26	UB6R26	NO REPLACEMENT	B1221	UB1221	171
B6R28	UB6R28	NO REPLACEMENT	B1222	UB1222	172
B6R30	UB6R30	NO REPLACEMENT	B1223	UB1223	173
B6R12	UB6R12	46	B1224	UB1224	174
B6R14	UB6R14	NO REPLACEMENT	B1225	UB1225	175
B6R16	UB6R16	NO REPLACEMENT	B1226	UB1226	176
B6R18	UB6R18	NO REPLACEMENT	B1227	UB1227	177
B6R20	UB6R20	NO REPLACEMENT	B1228	UB1228	178
B6R22	UB6R22	NO REPLACEMENT	B1229	UB1229	179
B6R24	UB6R24	NO REPLACEMENT	B1230	UB1230	180
B6R26	UB6R26	NO REPLACEMENT	B1231	UB1231	181
B6R28	UB6R28	NO REPLACEMENT	B1232	UB1232	182
B6R30	UB6R30	NO REPLACEMENT	B1233	UB1233	183
B6R12	UB6R12	47	B1234	UB1234	184
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B6R16	UB6R16	NO REPLACEMENT	B1236	UB1236	186
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B6R20	UB6R20	NO REPLACEMENT	B1238	UB1238	188
B6R22	UB6R22	NO REPLACEMENT	B1239	UB1239	189
B6R24	UB6R24	NO REPLACEMENT	B1240	UB1240	190
B6R26	UB6R26	NO REPLACEMENT	B1241	UB1241	191
B6R28	UB6R28	NO REPLACEMENT	B1242	UB1242	192
B6R30	UB6R30	NO REPLACEMENT	B1243	UB1243	193
B6R12	UB6R12	48	B1244	UB1244	194
B6R14	UB6R14	NO REPLACEMENT	B1245	UB1245	195
B6R16	UB6R16	NO REPLACEMENT	B1246	UB1246	196
B6R18	UB6R18	NO REPLACEMENT	B1247	UB1247	197
B6R20	UB6R20	NO REPLACEMENT	B1248	UB1248	198
B6R22	UB6R22	NO REPLACEMENT	B1249	UB1249	199
B6R24	UB6R24	NO REPLACEMENT	B1250	UB1250	200
B6R26	UB6R26	NO REPLACEMENT	B1251	UB1251	201
B6R28	UB6R28	NO REPLACEMENT	B1252	UB1252	202
B6R30	UB6R30	NO REPLACEMENT	B1253	UB1253	203
B6R12	UB6R12	49	B1254	UB1254	204
B6R14	UB6R14	NO REPLACEMENT	B1255	UB1255	205
B6R16	UB6R16	NO REPLACEMENT	B1256	UB1256	206
B6R18	UB6R18	NO REPLACEMENT	B1257	UB1257	207
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B6R22	UB6R22	NO REPLACEMENT	B1259	UB1259	209
B6R24	UB6R24	NO REPLACEMENT	B1260	UB1260	210
B6R26	UB6R26	NO REPLACEMENT	B1261	UB1261	211
B6R28	UB6R28	NO REPLACEMENT	B1262	UB1262	212
B6R30	UB6R30	NO REPLACEMENT	B1263	UB1263	213
B6R12	UB6R12	50	B1264	UB1264	214
B6R14	UB6R14	NO REPLACEMENT	B1265	UB1265	215
B6R16	UB6R16	NO REPLACEMENT	B1266	UB1266	216
B6R18	UB6R18	NO REPLACEMENT	B1267	UB1267	217
B6R20	UB6R20	NO REPLACEMENT	B1268	UB1268	218
B6R22	UB6R22	NO REPLACEMENT	B1269	UB1269	219
B6R24	UB6R24	NO REPLACEMENT	B1270	UB1270	220
B6R26	UB6R26	NO REPLACEMENT	B1271	UB1271	221
B6R28	UB6R28	NO REPLACEMENT	B1272	UB1272	222
B6R30	UB6R30	NO REPLACEMENT	B1273	UB1273	223
B6R12					

1/ ALL CADMIUM PLATED, BRASS MACHINE SCREWS GIVEN ON AN505, DASH NUMBERS PREFIXED WITH B616R48 ARE INACTIVATED FOR NEW DESIGN AFTER 4 MAY 1965. THEIR EXISTING STOCKS SHOULD BE USED UNTIL DEPLETED. DURING NO REPLACEMENTS THESE SCREWS MAY BE USED FOR MAINTENANCE PURPOSES ONLY. FOR NEW DESIGN, CONSIDERATION SHOULD BE GIVEN TO THE USE OF SCREWS GIVEN ON THIS STANDARD MS35198 OR MS35190.

P.A. ARMY - AR Other Cont	INTERNATIONAL INTEREST	TITLE SCREW, MACHINE-FLAT COUNTERSUNK HEAD, 82° CROSS-RECESSED, BRASS, UNC - 2A	MILITARY STANDARD MS35198
PROCUREMENT SPECIFICATION FF - S - 92		SUPERSEDES. MS35198, MS35245, MS35247, MS35338 IN PART, MS35363 IN PART, AND AN505 IN PART, BCKX3, 4, 4.1, BCKX15, 16, 33, AND 34.	PAGE 4 OF 4

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25 JUNE 53 REVISION 1 FOR CHANGES SEE PAGES 1 THROUGH 4

APPROVED