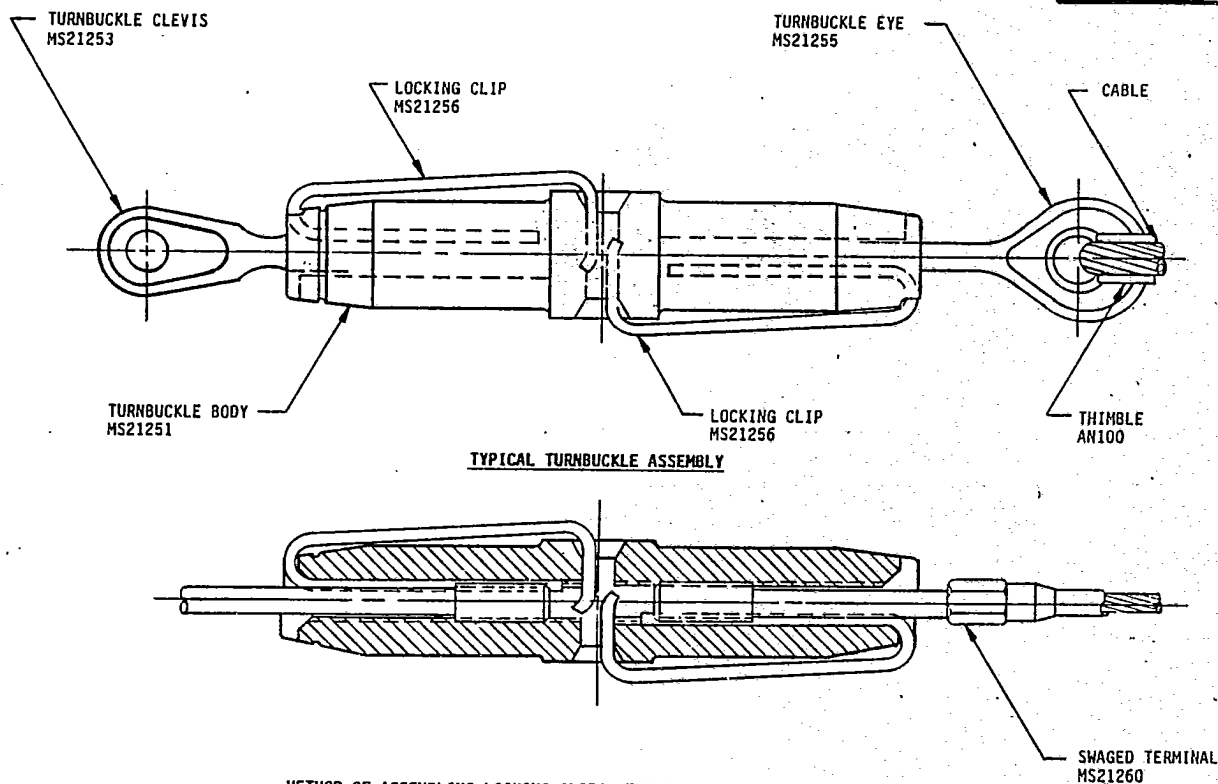


THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODIG'S SPECIFIED IN THE SOLICITATION: NONE



WIRE ROPE DIA REF (C)	THREAD UNF - 3 (C)	LOCKING (a) CLIP MS21256	TURNBUCKLE BODY MS21251
1/16	.1380 - 40	-1	-2S
3/32	.1900 - 32	-2	-3S
1/8	.2500 - 28	-1	-3L
5/32		-2	-4S
3/16	.3125 - 24	-1	-4L
7/32	.3750 - 24	-2	-5S
1/4		-2	-5L
9/32	.4375 - 20	-1	-6S
5/16	.5000 - 20	-2	-6L
		-3	-7L
			-8L
			-9L
			-10L

(a) TWO LOCKING CLIPS NEEDED FOR EACH TURNBUCKLE.

(C) DENOTES CHANGE

PREPARING ACTIVITY: NAVY - AS

CUSTODIANS: ARMY - AV NAVY - AS
AIR FORCE - 99

REVIEW: USAF-ASD; ARMY-AR
USER: NAVY - MC
PROJECT NUMBER: 5340-2033

DISTRIBUTION STATEMENT

MILITARY SPECIFICATION SHEET

TITLE

TURNBUCKLE ASSEMBLIES, CLIP LOCKING OF

SPECIFICATION SHEET NUMBER

MS33736 13 NOV 91
REV C

SUPERSEDING
MS33736 REV B 25 NOV 63

AMSC - N/A

FSC 5340

A. APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

PAGE 1 OF 2

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE.

(C) NOTES:

1. PRIOR TO SAFETYING, BOTH THREADED TERMINALS SHALL BE SCREWED AN EQUAL DISTANCE INTO THE TURNBUCKLE BODY AND SHALL BE SCREWED IN AT LEAST SO FAR THAT NOT MORE THAN THREE THREADS OF ANY TERMINAL ARE EXPOSED OUTSIDE THE BODY.
2. AFTER THE TURNBUCKLE HAS BEEN ADJUSTED TO ITS LOCKING POSITION, WITH THE SLOT INDICATOR GROOVE ON TERMINALS AND SLOT INDICATOR GROOVE ON TERMINALS AND SLOT INDICATOR NOTCH ON BODY ALIGNED, INSERT THE END OF THE LOCKING CLIP INTO THE TERMINAL AND BODY, AS ILLUSTRATED ON SHEET 1, UNTIL THE U CURVED END OF THE LOCKING CLIP IS OVER THE HOLE IN THE CENTER OF THE BODY. PRESS THE LOCKING CLIP INTO THE HOLE TO ITS FULL EXTENT. THE CURVED END OF THE LOCKING CLIP WILL EXPAND AND LATCH IN THE BODY SLOT. TO CHECK PROPER SEATING OF THE LOCKING CLIP, ATTEMPT TO REMOVE PRESSED U END FROM BODY HOLE WITH FINGERS ONLY, (DO NOT USE TOOLS AS LOCKING CLIP COULD BECOME PERMANENTLY DISTORTED).
3. LOCKING CLIPS ARE FOR ONE TIME USE ONLY, AND SHALL NOT BE REUSED.
4. BOTH LOCKING CLIPS MAY BE INSERTED IN THE SAME HOLE OF THE TURNBUCKLE BODY OR IN OPPOSITE HOLES.
- (C) 5. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
- (C) 6. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THIS ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: NONE

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PREPARING ACTIVITY: NAVY — AS CUSTODIANS: ARMY — AV NAVY — AS AIR FORCE — 99	MILITARY SPECIFICATION SHEET	SPECIFICATION SHEET NUMBER MS33736 13 NOV 91 REV C
REVIEW: USAF-ASD; ARMY-AR USER: NAVY-MC PROJECT NUMBER: 5340-2033	TITLE TURNBUCKLE ASSEMBLIES, CLIP LOCKING OF	SUPERSEDING MS33736 REV B 25 NOV 63 AMSC — N/A FSC 5340
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