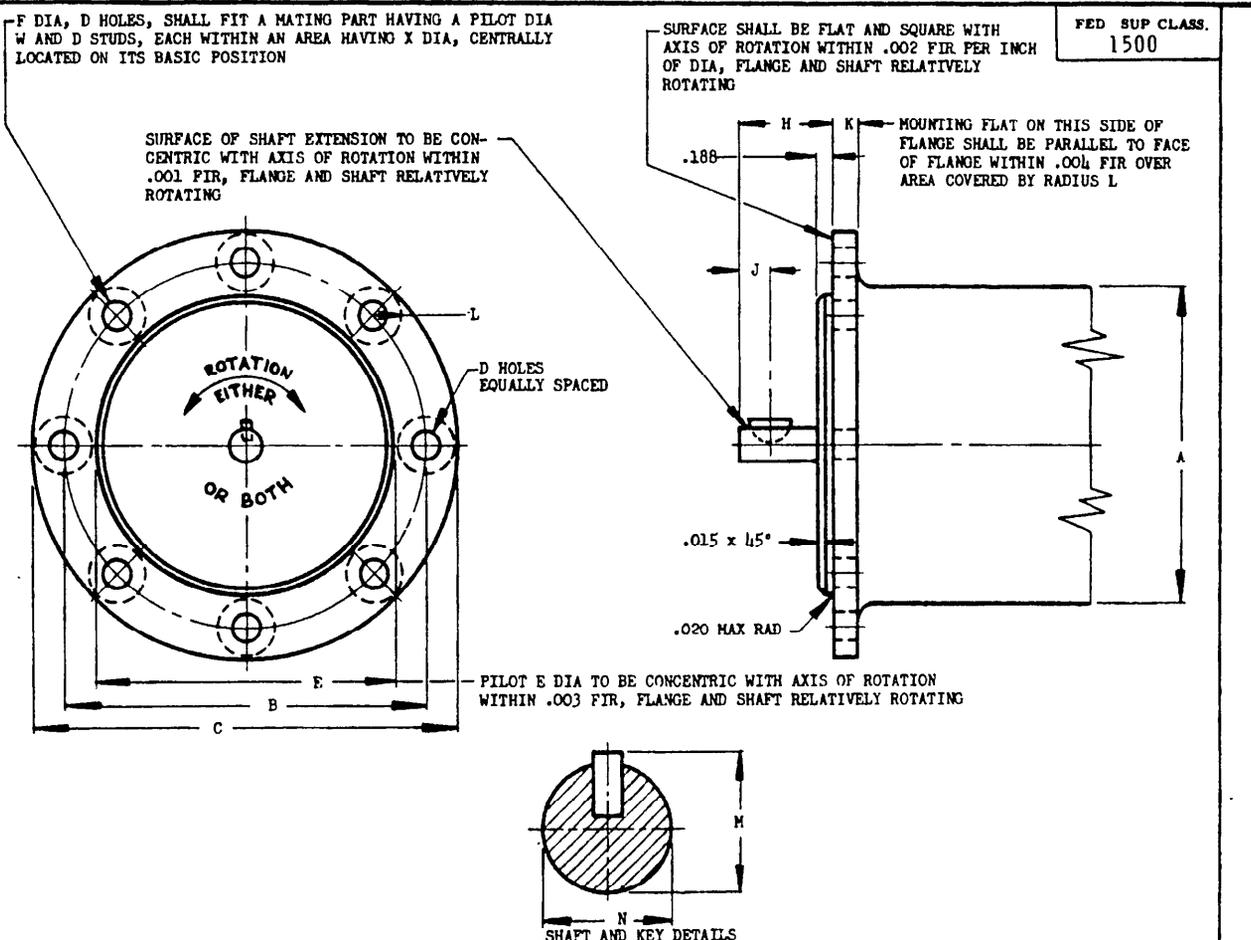


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FED SUP CLASS. 1500

TYPE	A MAX DIA (a)	B BASIC DIA	C +.000 -.062 DIA	D	E +.000 -.002 DIA	F +.015 -.005 DIA	H ±.040	J	K		L MIN RAD	M ±.0050	N +.0000 -.0005 DIA	W ±.0001
									MAX	MIN				
V	4.688	5.750	6.750	6	4.748		1.312	.656				.4909	.4375	4.7490
VI	5.563	6.500	7.500	8	5.498		1.688	.844				.6180	.5625	5.4990
VII	6.563	8.000	9.000		6.998	.406	1.875	.938	.438	.219	.421	.6812	.6250	6.9990
VIII	8.125	9.000	10.000	12	7.998		2.250	1.125				.8073	.7500	7.9990
IX	9.125	10.000	11.000		8.998		2.812	1.406				.9958	.9375	8.9990

TYPE	X ±.0001	NOMINAL KEY SIZE REF	KEY NUMBER
V	.3936	.125 x .500	AN280-404
VI			
VII		.125 x .750	AN280-406
VIII			
IX			

(A) INACTIVE 1 JAN 1977
 FOR NEW DESIGN SEE SAE STANDARDS AS959 THRU AS972, AS976 AND AS977. (CONTINUED APPLICATION OF THIS STANDARD ON CONTRACTS IN EFFECT PRIOR TO 1 JAN 1977 IS PERMISSIBLE).

(a) A IS GREATEST DIAMETER OR DIMENSION OF ACCESSORY EXCLUSIVE OF ATTACHED DEVICES.
 REMOVE ALL BURRS AND SHARP EDGES.
 DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.010, ANGLES ±2°.

NOMINAL USE OF THIS DRIVE FOR AC OR DC ELECTRICAL MOTORS.
 THIS DOCUMENT HAS BEEN PROMULGATED BY THE DEPARTMENT OF DEFENSE AS THE MILITARY STANDARD TO LIMIT THE SELECTION OF THE ITEM, PRODUCT, OR DESIGN COVERED HEREIN IN ENGINEERING, DESIGN, AND PROCUREMENT. THIS STANDARD SHALL BECOME EFFECTIVE NOT LATER THAN 90 DAYS AFTER THE LATEST DATE OF APPROVAL SHOWN.

THIS IS A DESIGN STANDARD, NOT TO BE USED AS A PART NUMBER.

CUSTODIANS Navy - AS Air Force 99	OTHER INT. A - N - AF -	MILITARY STANDARD		MS33571 (ASG)
		DRIVE, ROUND MOUNTING FLANGE WITH ROUND SHAFT AND KEY		
PROCUREMENT SPECIFICATION	SUPERSEDES: ANDI0454	SHEET 1		OF 1

APPROVED 30 Nov 55 REVISED (A) 26 NOV 1976