

FED SUP CLASS
5935

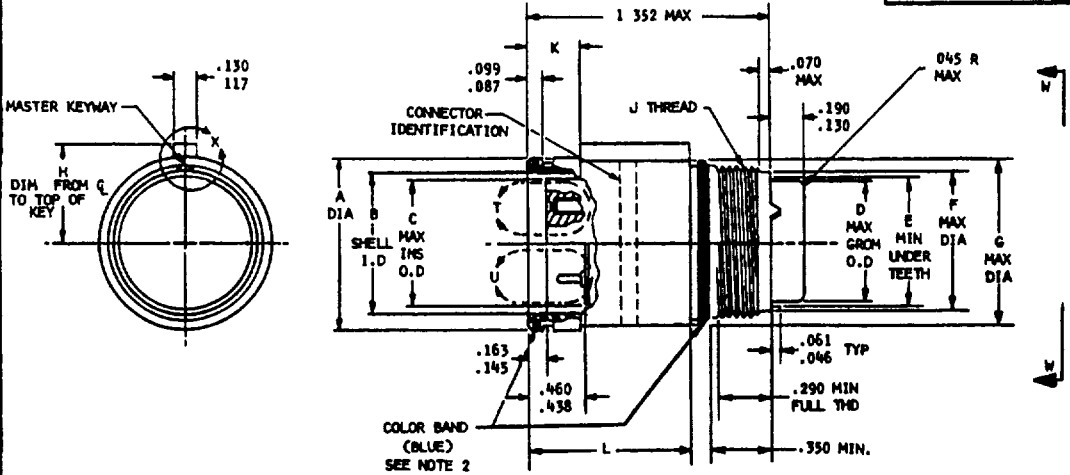
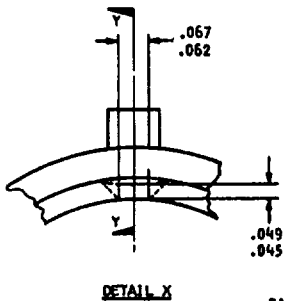
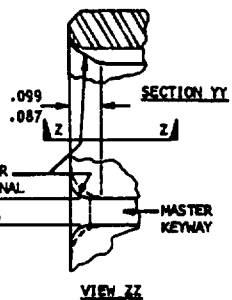


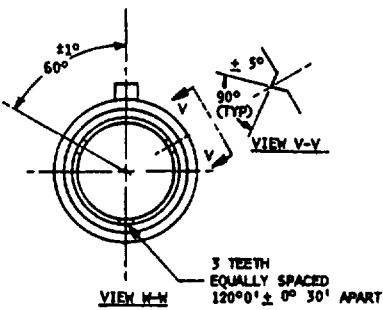
FIGURE 1
CONNECTOR VIEW



DETAIL X



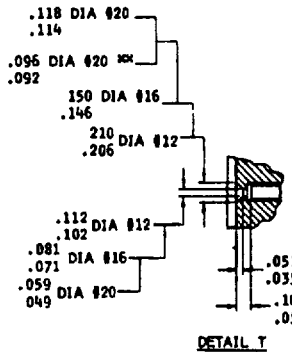
VIEW ZZ



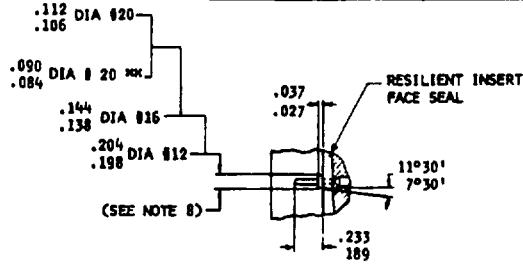
INSERT ARRANGEMENTS REQUIRING REDUCED DIAMETERS FOR SOCKET CONTACT CHAMFER LEAD-INS AND PIN CONTACT RAISED SEAL BARRIERS.

SHELL SIZE	INSERT ARRANGEMENTS	CONTACT CAVITIES
12	12-50	5, 6, 8, 9, 11 AND 12

NON OUTER ROW CONTACTS OF INSERT ARRANGEMENTS INDICATED IN CHART



DETAIL T



DETAIL U

P A NAVY-AS Other Cust	International interest	TITLE CONNECTOR, PLUG, ELECTRIC, CRIMP TYPE, RACK AND PANEL, SERIES 3 (CLASS L AND E)	MILITARY STANDARD
			MS 3446 (NAVY)
Procurement Specification MIL-C-81703	SUPERSEDES		SHEET 1 OF 3

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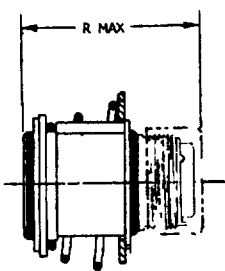
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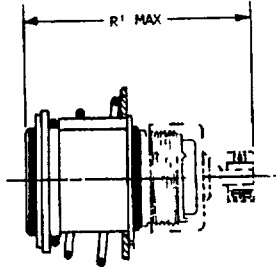
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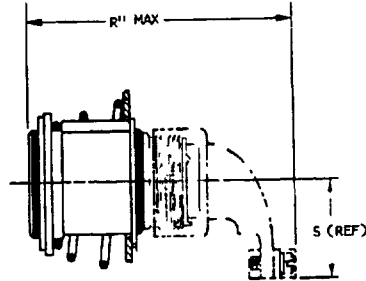
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ASSEMBLED TO STRAIGHT BACKSHELL
LESS STRAIN RELIEF
(SEE NOTE 3)



ASSEMBLED TO STRAIGHT BACKSHELL
WITH STRAIN RELIEF
(SEE NOTE 3)



ASSEMBLED TO 90° BACKSHELL
WITH STRAIN RELIEF
(SEE NOTE 3)

FIGURE II
BACKSHELL ACCESSORIES

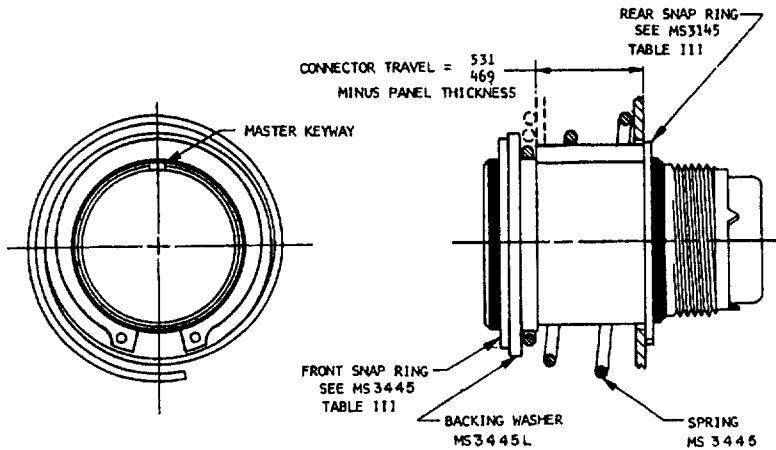
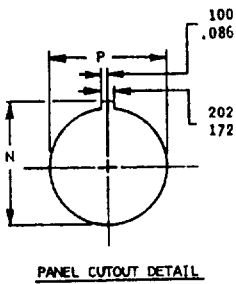


FIGURE III
CONNECTOR ASSEMBLY
VIEW

PART NUMBER EXAMPLE MS 3446 E 19-50 S Y

MS NUMBER
CLASS
SHELL SIZE
INSERT
ARRANGEMENT

ALTERNATE
INSERT
POSITION
CONTACT
STYLE

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		CONNECTOR, PLUG, ELECTRIC, CRIMP TYPE, RACK AND PANEL, SERIES 3 (CLASS L AND E)	MS 3446(NAVY)
Procurement Specification MIL-C-81703		SUPERSEDES:	SHEET 2

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TABLE 1
CONNECTOR & PANEL
CUTOUT DIMENSIONS AND WEIGHTS

SHELL SIZE	A	B	C	D	E	F	G	H	J THREAD
3	641/ 628	454/ .446	330	351	441	509	615	442/ 422	9/16-24 UNEF-2A
7	797/ 784	589/ 581	451	531	613	687	760	504/ 484	3/4-20 UNEF-2A
12	920/ 907	723/ .715	553	.665	731	812	867	567/ 547	7/8-20 UNEF-2A
19	1 048/1 035	862/ .854	738	790	861	937	1 010	.639/ 619	1-20 UNEF-2A
27	1 189/1 176	1.017/1 009	854	869	919	992	1 150	709/ 689	1 1/16-18 UNEF-2A
37	1 356/1 343	1.139/1 131	978	994	1 044	1 117	1 322	796/ 776	1 3/16-18 UNEF-2A
61	1 673/1 660	1 427/1 419	1 271	1 280	1 361	1 427	1 635	951/ 931	1 1/2-18 UNEF-2A

SHELL SIZE	K	L	N	P	R	R'	R''	S
3	283/ 253	824/ 804	858/ 828	686/ .656	1 660	2 010	2 218	850
7	332/ 302	817/ 797	999/ 969	.827/ .797	1 660	2 010	2 420	950
12	337/ 307	817/797	1.124/1.094	.968/ .938	1 660	2 240	2 510	1 010
19	335/ 305	817/797	1 249/1 219	1.077/1.047	1 660	2 240	2 640	1 070
27	334/ 304	805/ 785	1 390/1 360	1.218/1.188	1 660	2 240	2 740	1 130
37	343/ 313	805/ 785	1 546/1 516	1.390/1 360	1 660	2 240	2 870	1 190
61	382/ 352	.793/ 773	1 874/1.844	1 702/1 672	1,660	2,240	3 132	1 335

SHELL SIZE	WEIGHT MAX (LBS)	
	PIN INSERT	SOC INSERT
3		
7		
12	WEIGHTS WILL BE SUPPLIED IN LATER REVISION	
19		
27		
37		
61		

* WEIGHT LISTED IS FOR CONNECTOR WITH SNAP RINGS, BACKING WASHER SPRING AND MAX DENSITY INSERT ARRANGEMENT LESS CONTACTS AND BACKSHELL ACCESSORIES

- THE COMPLETE REQUIREMENTS FOR PROCURING THE CONNECTOR DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE ISSUE IN EFFECT OF MIL-C-81703
- COLOR BAND .100 WIDE MAX BAND LOCATION MUST BE SUCH THAT IS IS VISIBLE WHEN THE CONNECTOR IS MOUNTED
- CONNECTOR ASSEMBLY MUST INCLUDE A BACKSHELL TO MEET THE MOISTURE SEALING REQUIREMENTS OF THE PROCUREMENT DOCUMENT SEE MS 3416 , MS 3417 AND MS 3418 FOR APPLICABLE BACKSHELL ACCESSORIES
- MATERIALS SHELLS ALUM ALLOY QQ-A-591 COMP 13, 218, 380 OR 384
- THE FINISH ON THE SHELL SHALL BE ELECTROLESS NICKEL
- FOR MATING INFORMATION REFER TO MS3445 SHEET 5
- DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE XX' =± .01 AND .XXX =±.005, ANGULAR, X°=±1°0' AND X'X' =±30'
- DIAMETERS SHOWN ARE AT BASE OF BARRIERS

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Procurement Specification MIL-C-81703	SUPERSEDES:		SHEET 3

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