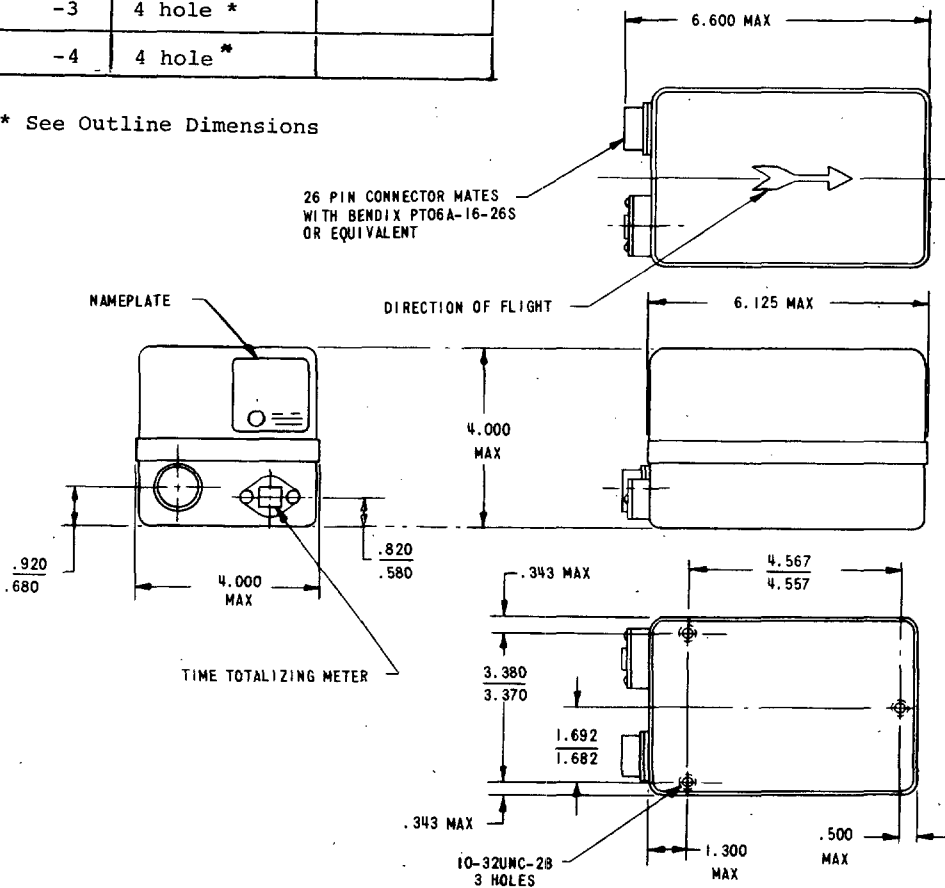


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MS Part Number	Mounting Requirements	Electrical Functions
3392-1	3 holes*	See Diagram
-2	(2) 4 hole patterns *	
-3	4 hole *	
-4	4 hole *	

\* See Outline Dimensions



OUTLINE DIMENSION  
MS PART NO. 3392-1

① New Sheets 11 thru 16  
Added

PROJECT NO. 6615-N019

P.A. NAVY NASC	TITLE	MILITARY STANDARD
Other Cust	GYROSCOPE ASSEMBLY, DISPLACEMENT	MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 1 OF 16

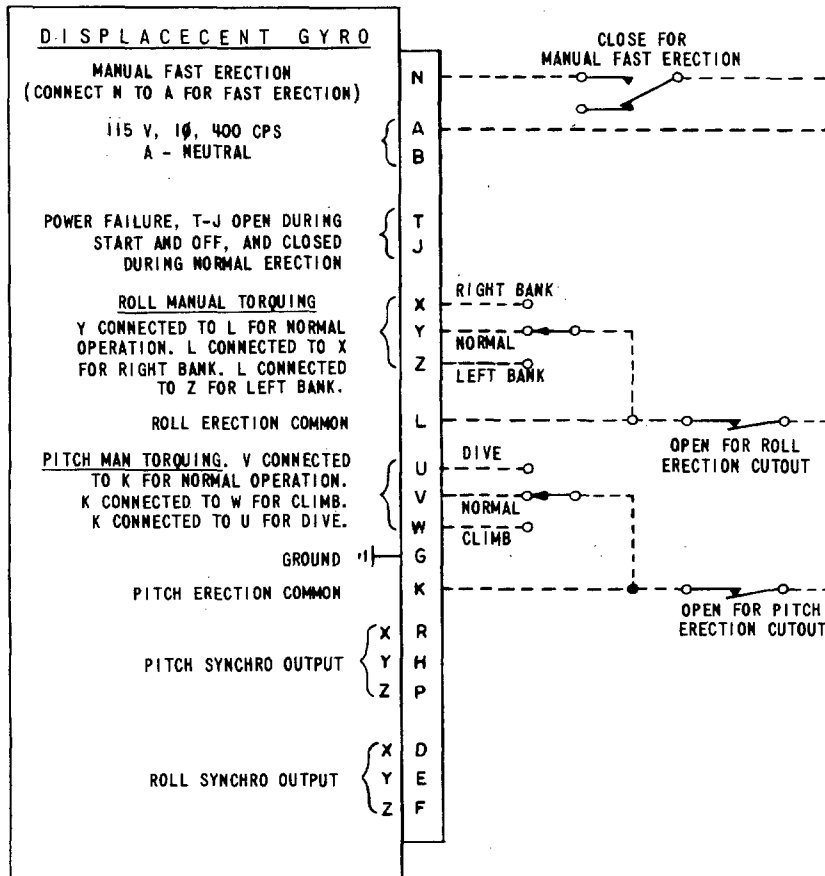
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ELECTRICAL INTERCONNECTION  
MS PART NO. 3392-1

PROJECT NO. 6615-N017

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD
		MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 2 OF 16

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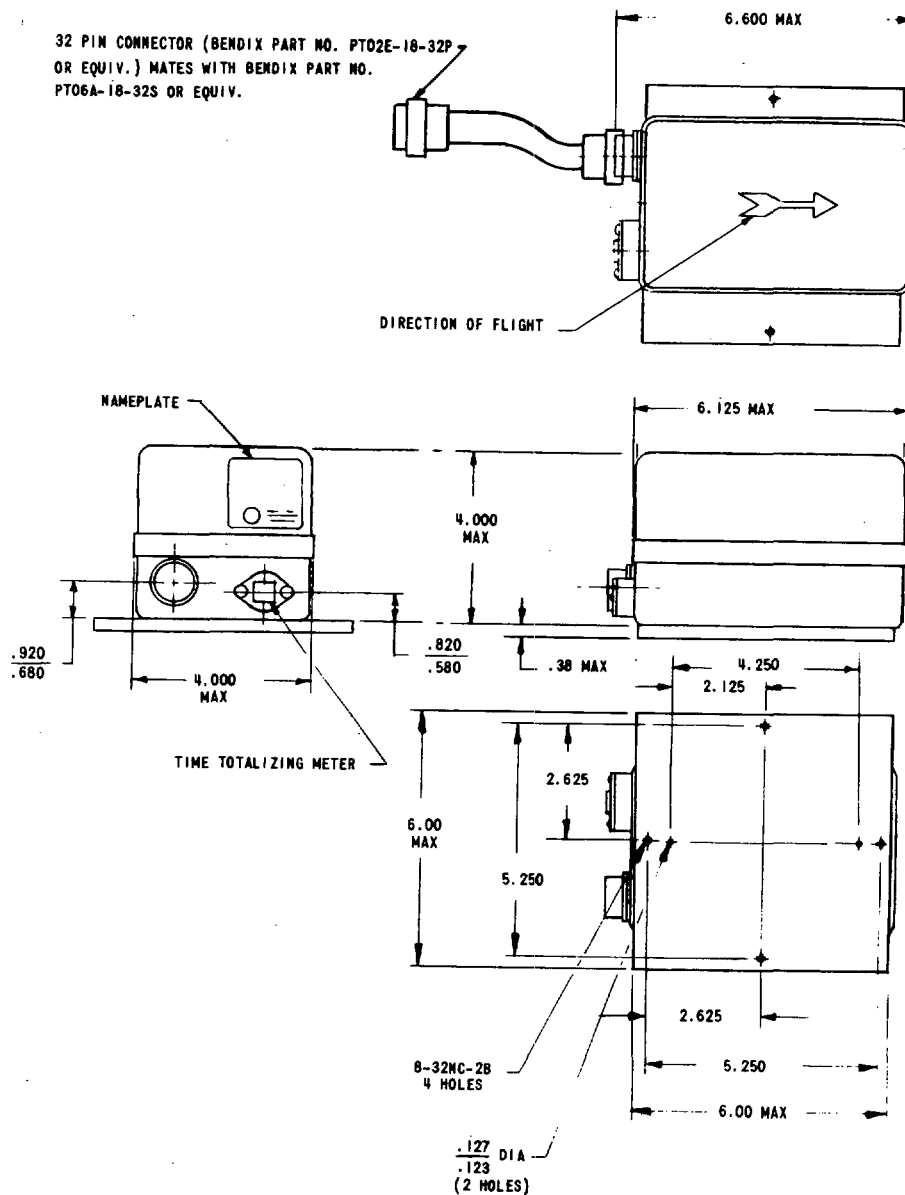
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OUTLINE DIMENSIONS  
MS PART NO. 3392-2

PROJECT NO. 6615-N017

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 3 OF 16

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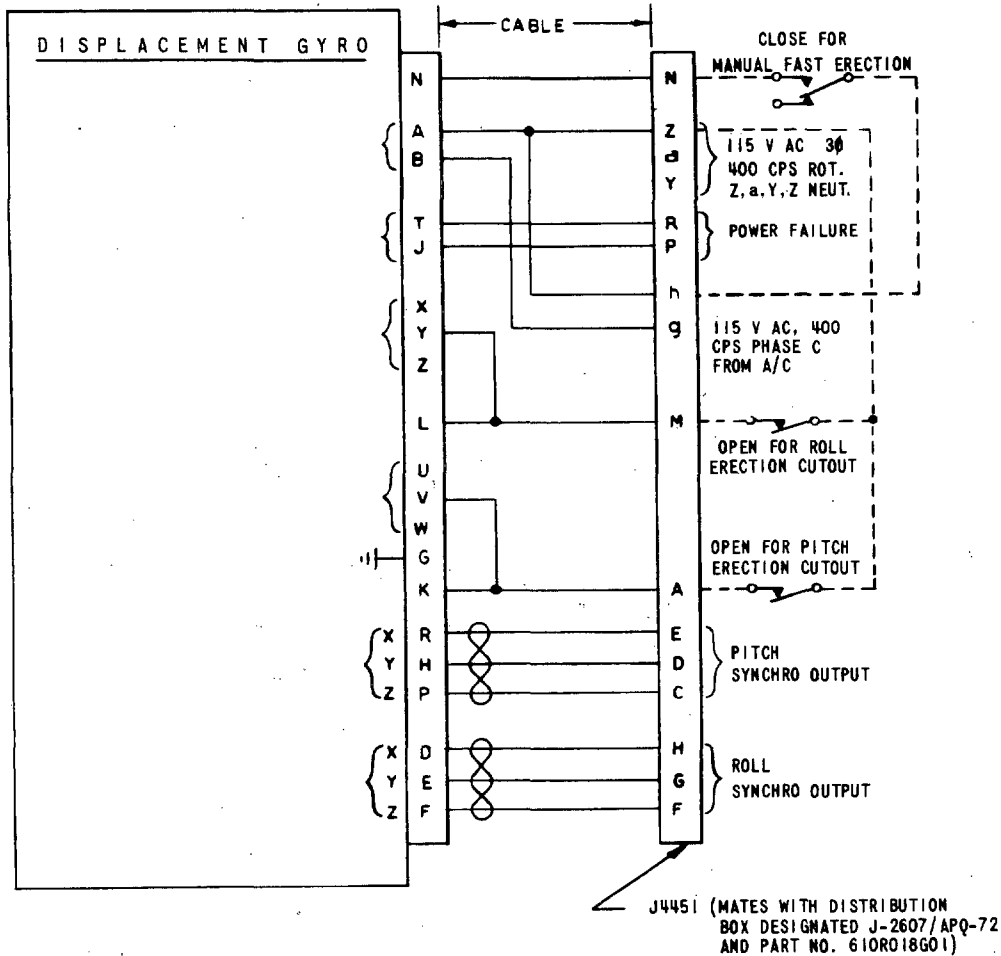
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# ELECTRICAL INTERCONNECTION MS PART NO. 3392-2

PROJECT NO. 6615-N017

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD <b>MS3392(AS)</b>
Procurement Specification <b>MIL-G-81620(AS)</b>	SUPERSEDES:	SHEET 4 OF 16

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The pin letter designations referred to in the following paragraphs are for the MS3392-1 configuration. The following notes list the equivalent pin designations for MS3392-2 connector J4451.

## NOTE:

PARAGRAPH	FOR PIN LETTER	SUBSTITUTE PIN LETTER
3.5.1.8.1 - Synchro Designations	D E A B R H P	H G Z G E D C
3.5.1.10 - External Test Points A-N (Manual Fast Erection)	A-N (Manual Fast Erection)	h-N (Manual Fast Erection)
	K-A (Pitch Erection Cutout)	A-Z Pitch (Erection Cutout)
	L-A (Roll Erection Cutout)	m-Z (Roll Erection Cutout)
4.7.4.1 - Normal Operation	L Connected to A of J1 V connected to K of J1 Y connected to L of J1	M connected to Z of J4451 Not Applicable Not Applicable
4.8.5 - Manual Fast Erection Rate Paragraph 4.8.5 is not applicable to MS3392-2		
4.8.6 - Erection Cutout	A K L	Z A M
4.8.7 - External Torquing Paragraph 4.8.7 is not applicable to MS3392-2 Gyroscope.		
4.8.8 - Power Interruption	J T	P R
4.8.9 - Power Failure Warning	J T A	P R Z
4.8.10 - Gyro Motor Failure Monitor	J T A	P R Z
4.8.14.1 - Synchro Output Voltages	H R E D	D E G H

PROJECT NO. 6615-NO17

MS PART NO. 3392-2

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 5 OF 16

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PARAGRAPH		FOR PIN LETTER	SUBSTITUTE PIN LETTER
4.8.14.2 - Synchro Output Singal Phasing		P A D E R H B	C Z H G E D g
4.8.15 - Insulation Resistance		Y L Z X U K W V T J H D A	Remove M Remove Remove Remove A Remove Remove R P D H Z
4.8.20 - Dielectric Strength		Y L Z X U K W V T J H D A	Remove M Remove Remove Remove A Remove Remove R P D H Z

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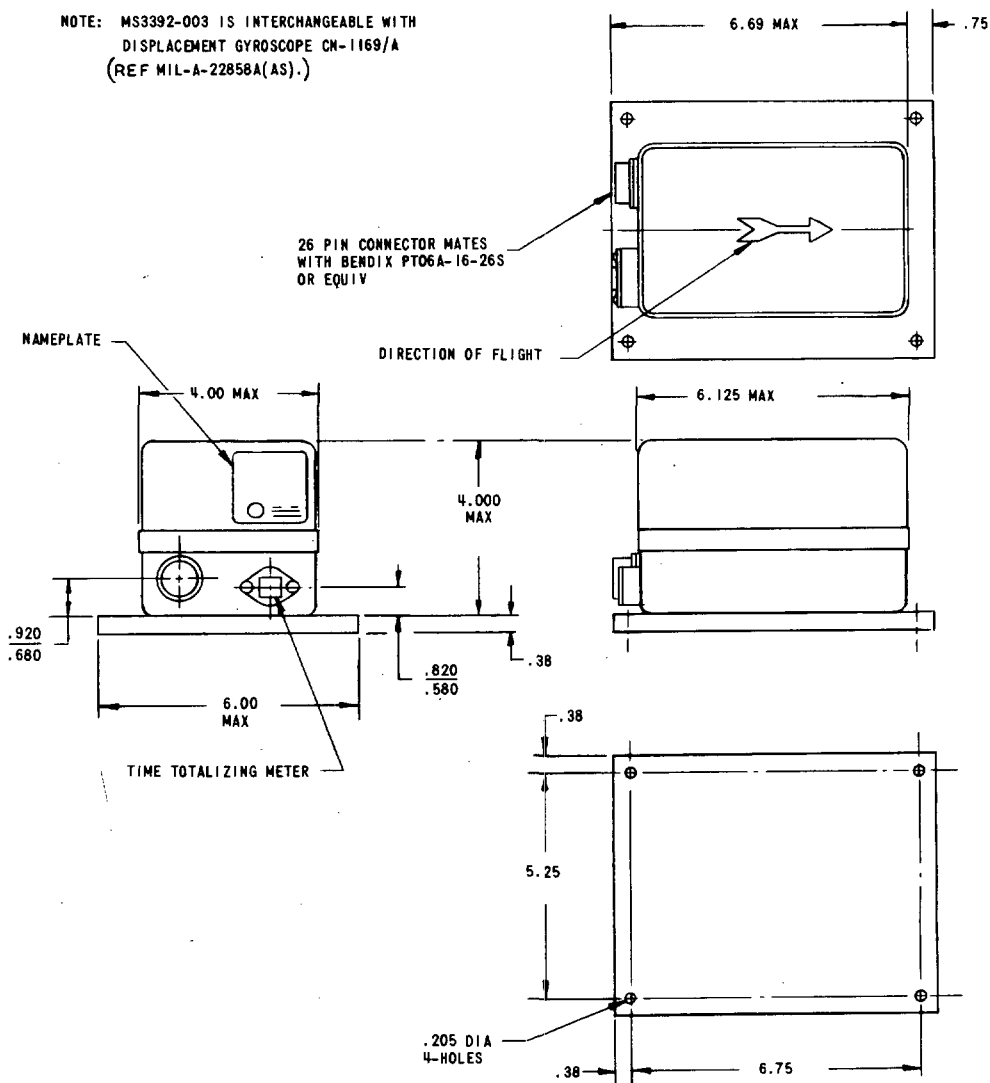
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PROJECT NO. 6615-N017		MS PART NO. 3392-2	
P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD  MS 3392(AS)	
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 6 OF 16	

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NOTE: MS3392-003 IS INTERCHANGEABLE WITH  
DISPLACEMENT GYROSCOPE CN-1169/A  
(REF MIL-A-22858A(AS).)



OUTLINE DIMENSIONS  
MS PART NO. 3392-3

PROJECT NO. 6615-N017

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD <b>MS</b> 3392(AS)
Procurement Specification <b>MIL-G-81620(AS)</b>	SUPERSEDES:	SHEET 7 OF 16

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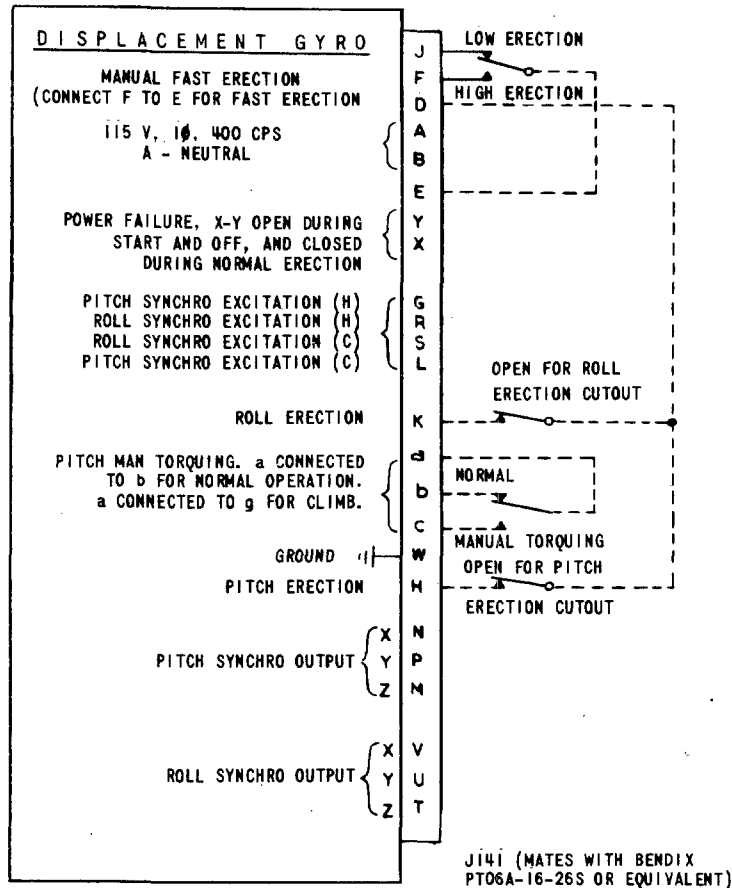
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ELECTRICAL INTERCONNECTION  
MS PART NO. 3392-3

PROJECT NO. 6615-N017

P.A. NAVY, NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD <b>MS 3392(AS)</b>
Procurement Specification <b>MIL-G-81620(AS)</b>	SUPERSEDES:	SHEET 8 OF 16

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The pin letter designations referred to in the following paragraphs are for the MS3392-1 configuration. The following notes list the equivalent pin designations for MS3392-3 connector J-141.

NOTES:

PARAGRAPH	FOR PIN LETTER	SUBSTITUTE PIN LETTER
3.5.1.8.1 - Synchro Designations	D E F R H P	V U T N P M
3.5.1.10 - External Test Points	A-N (Manual Fast Erection) K-A (Pitch Erection Cutout) L-A (Roll Erection Cutout)	E-F (Manual Fast Erection) H-D (Pitch Erection Cutout) K-D (Roll Erection Cutout) E-J (Low Erection)
4.7.4.1 - Normal Operation	L connected to A of J1 K connected to A of J1 V connected to K of J1 Y connected to L of J1	K connected to D H connected to D b connected to a E connected to J
4.8.5 - Manual Fast Erection Rate	N A	F E
4.8.6 - Erection Cutout	A K L	D H K
4.8.7 - External Torquing Roll torquing and dive are not applicable to MS3392-3 Gyro-scope.	K W V	a C b
4.8.8 - Power Interruption	J T	X Y
4.8.9 - Power Failure Warning	J T	X Y
4.8.10 - Gyro Motor Failure Monitor	J T	X Y
4.8.14.1 - Synchro Output Voltages	H R E D	P N U V
4.8.14.2 - Synchro Output Signal Phasing	F P D E R H	T m V U N P

PROJECT NO. 6615-N017

MS PART NO. 3392-3

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD <b>MS 3392(AS)</b>
Procurement Specification <b>MIL-G-81620(AS)</b>	SUPERSEDES:	SHEET 9 OF 16

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PARAGRAPH		FOR PIN LETTER	SUBSTITUTE PIN LETTER
4.8.15 - Insulation Resistance		Y	K
		L	H
		Z Electrolytic	b Electro-
		U Switches	C lytic
		K	a Switches
		W	F
		V	Y
		T	X
		J	P
		H	V
		D	A
		A	
4.8.20 - Dielectric Strength		Y	K
		L	H
		Z Electrolytic	b Electro-
		X Switches	C lytic
		U	a Switches
		K	F
		W	Y
		V	X
		T	P
		J	V
		H	A
		D	
		A	

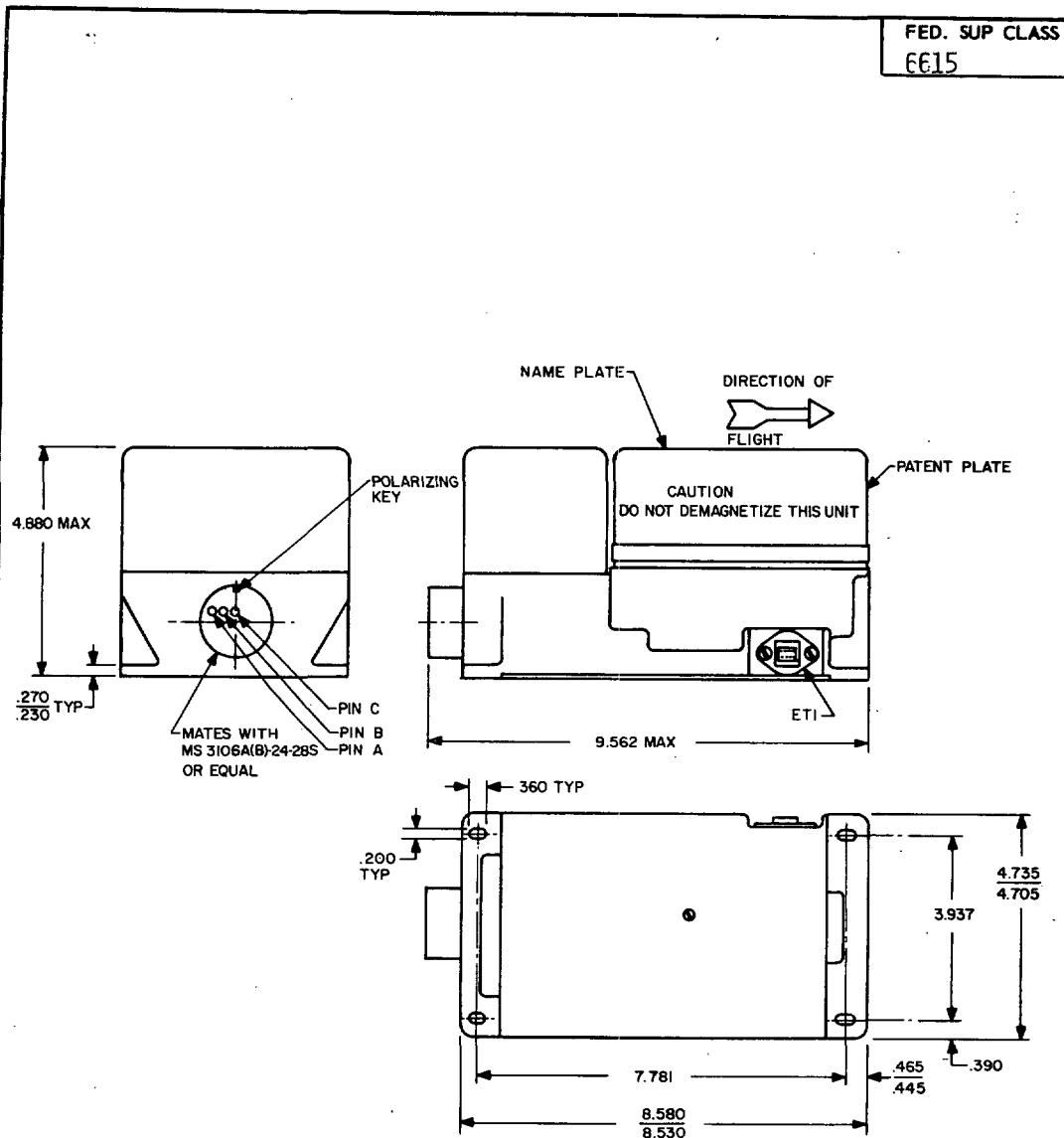
  

PROJECT NO. 6615-N017		MS PART NO. 3392-3	
P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD	
		MS 3392 (AS)	
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 10	OF 16

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OUTLINE DIMENSIONS  
MS PART NO. 3392-4

PROJECT NO. 6615-M019

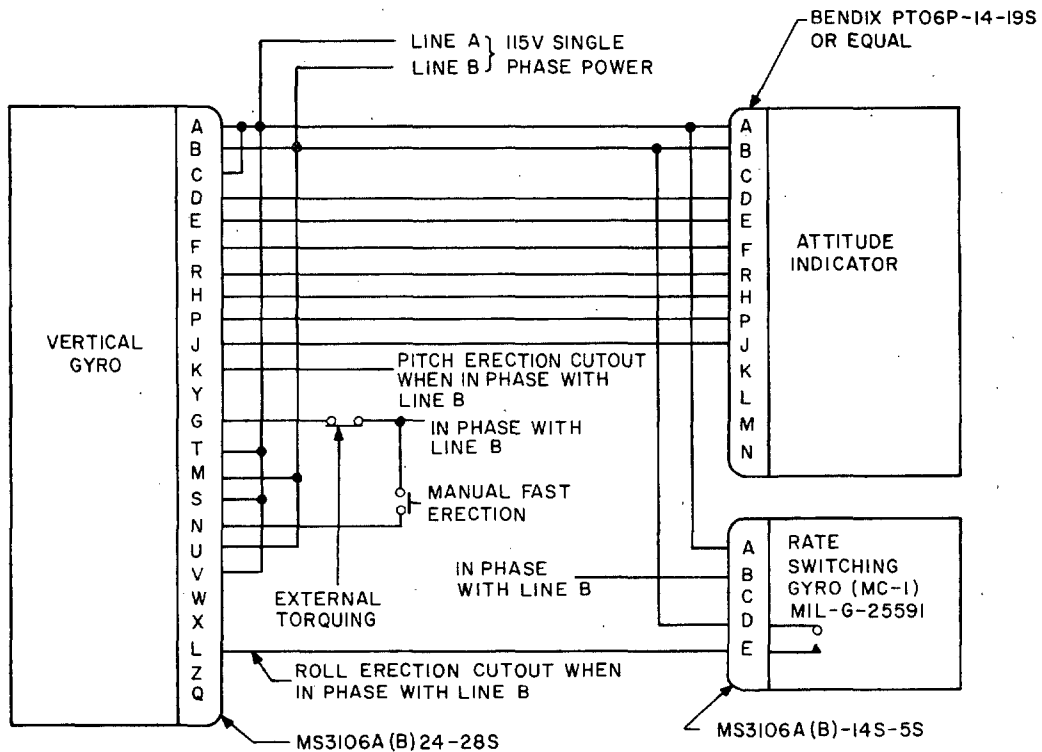
P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	MS 3392(AS)
		SHEET 11 OF 16

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# ELECTRICAL INTERCONNECTION (SINGLE PHASE) MS PART NO. 3392-4

PROJECT NO. 6615-N019

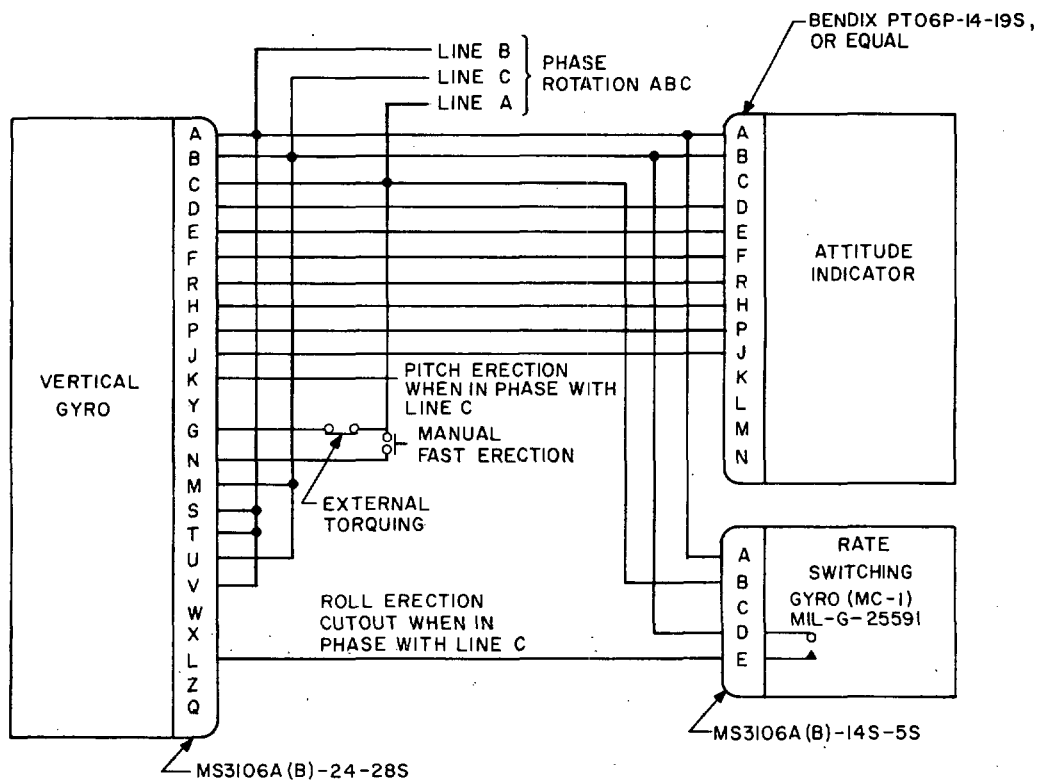
P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 12 OF 16

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# ELECTRICAL INTERCONNECTION (THREE PHASE)

MS PART NO. 3392-4

PROJECT NO 6615-N019

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	MS 3392(AS)
		SHEET 13 OF 16

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TABLE I

Pin	Function
A B C	Power ground) 115V, 400 cps) See Note 1
D (X) E (Y) F (Z)	Roll transmitter synchro stator
R (X) H (Y) P (Z)	Pitch transmitter synchro stator
G J T K L	External torquing Power warning flag Power excitation for alarm flag Pitch erection cutout Roll erection cutout
M (H) S (C)	Roll synchro excitation
U (H) V (C)	Pitch synchro excitation
N	Manual fast erection
X, Q, Y, Z, W	Spares

Note 1. The input power to the gyro may be 115V 400 cps single phase per Sheet 13, or 115V 400 cps, three phase delta phase rotation on pins A, B and C per Sheet 12. Pin A shall be power ground. Phase rotation shall be Pin C to A to B.

MS PART NO. 3392-4

PROJECT NO. 6615-N019

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD <b>MS 3392(AS)</b>
Procurement Specification <b>MIL-G-81620(AS)</b>	SUPERSEDES:	SHEET 14 OF 16

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The pin letter designations referred to in the following paragraphs are for the MS3392-1 configuration. The following notes list the equivalent pin designations. The pin connections and power inputs for MS3392-4 shall be as described below and in Table I and Sheet 12 and 13.

NOTES

Paragraph	For Pin Letter	Substitute Pin Letter
3.5.1.8.1 <u>Synchro Designations</u>		
Roll Synchro	D E F A B R H P A B	D E F S M R H P V U
Pitch Synchro		
3.5.1.10 External Test Points	A-N (Manual Fast Erection) K-A (Pitch Erection Cutout) L-A (Roll Erection Cutout)	N-C (Manual Fast Erection) K-B (Pitch Erection Cutout) L-B (Roll Erection Cutout)
External Torquing	--	G-C (External Torquing)
4.8.5 Manual Fast Erection Rate	A	C
4.8.6 Erection Cutout	A Disconnected K  L	-- B Connected to K for Pitch Erection Cutout B Connected to L for Roll Erection Cutout
4.8.7 External Torquing Dive and Right Bank Torquing are not applicable for MS3392-4 Gyroscope See Table I	K W V Z L Y	K B -- B L --

MS PART NO. 3392-4

PROJECT NO. 6615-N019

P.A. NAVY NASC Other Cust.	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD  MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 15 OF 16

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Paragraph	For Pin Letter	Substitute Pin Letter
4.8.9 Power Failure Warning	A	A, B and C
4.8.10 Gyro Motor Failure Monitor 4.8.10 not applicable for MS3392-4		
4.8.14.2 Synchro Output Signal Phasing	A B B	S and V M (shall be less than 115V) W (shall be less than 115V)
4.8.15 Insulation Resistance	A D H J -- T --	A D H J Add M T Add W
4.8.20 Dielectric Strength	A D H J -- T --	A D H J Add M T Add W

MS PART NO. 3392-4

PROJECT NO. 6615-N019

P.A. NAVY NASC Other Cust	TITLE GYROSCOPE ASSEMBLY, DISPLACEMENT	MILITARY STANDARD MS 3392(AS)
Procurement Specification MIL-G-81620(AS)	SUPERSEDES:	SHEET 16 OF 16

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