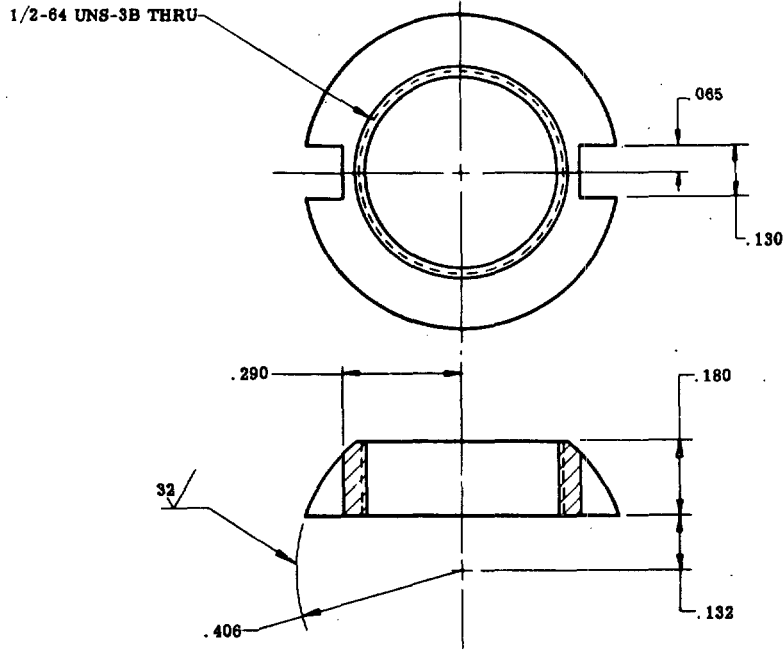


FED. SUP CLASS  
6615



**NOTES:**

1. MATERIAL: CORROSION RESISTANT STEEL, CL 416, COND A, IN ACCORDANCE WITH QQ-S-763.
2. SURFACE ROUGHNESS: SURFACE CONDITION FINISH DESIGNATIONS IN ACCORDANCE WITH USASI B46.1-1962.
3. THREAD SHALL CONFORM TO HANDBOOK H28.
4. HEAT TREAT: HARDEN TO ROCKWELL C28 TO C38 (125,000 TO 150,000 PSI), IN ACCORDANCE WITH MIL-H-6875.
5. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
6. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ± .005, DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH USASI Y14.5 - 1966.

This standard has been approved by the NAVAL AIR SYSTEMS COMMAND  
 Department of the NAVY and is mandatory for use by  
 non-military. All other military activities are required  
 to employ this standard where suitable.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.  
 REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

Project No. 6615-N014

P.A. NAVY - AS Other Cust	TITLE  SPHERICAL NUT, SPECIAL	MILITARY STANDARD
		MS3359(AS)
PROCUREMENT SPECIFICATION MIL-N-81604	SUPERSEDES:	SHEET 1 OF 1

DD FORM 1 SEP 67 672-1 (Limited coordination)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

PLATE NO. 17709

APPROVED 10 Jan 69 REVISED