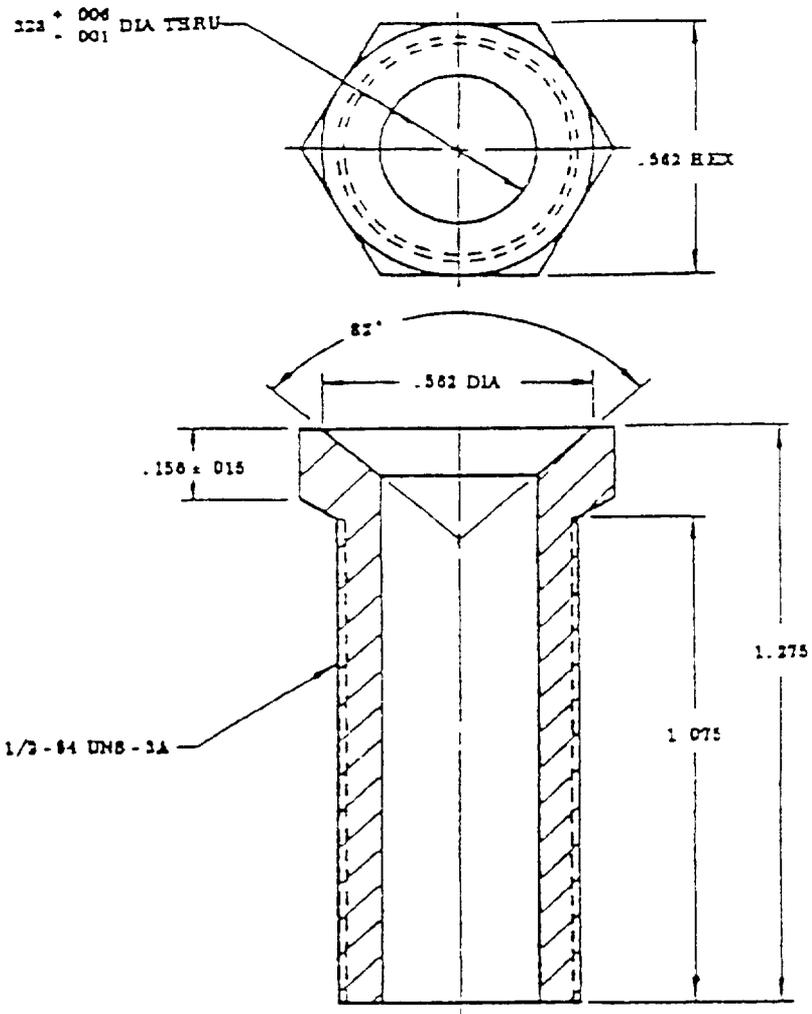


FORM APPROVED
DMS NO 8704 6184

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DOCS SPECIFIED IN THE SOLICITATION MIL-N-81604

THIS SPECIFICATION IS APPROVED FOR USE BY THE NAVAL AIR SYSTEMS COMMAND DEPARTMENT OF THE NAVY AND IS AVAILABLE FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE



REQUIREMENTS

- Ⓐ 1 MATERIAL CORROSION RESISTANT STEEL CL 416, COND A, IN ACCORDANCE WITH ASTM A484 AND ASTM A581
- Ⓐ 2 THREAD SHALL CONFORM TO HANDBOOK H28/2.
- 3 HEAT TREAT HARDEN TO ROCKWELL C28 TO C 38 (125 000 TO 150,000 PSI), IN ACCORDANCE WITH MIL-H-6875

NOTES

- 1 REMOVE ALL BURRS AND BREAK ALL SHARP EDGES
- Ⓐ 2 DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED TOLERANCES DECIMALS +/- .005, ANGLES +/- 0° -30 DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M - 82
- Ⓐ DOCUMENT REINSTATED

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE ON DATE OF INVITATIONS FOR BID

Ⓐ DENOTES CHANGE

PREPARING ACTIVITY: NAVY - AS CUSTODIANS: ARMY - NAVY - AIR FORCE - DLA - REVIEW USER PROJECT NUMBER 6615-N341	MILITARY SPECIFICATION SHEET TITLE SLEEVE BOLT	SPECIFICATION SHEET NUMBER 15 OCT 92 MS 3357(AS) REV B
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