

FED. SUP CLASS
9535

USER ACTIVITIES:

NAVY - MC, YD

REVIEWER ACTIVITIES:

ARMY - AR, MI

NAVY - SH

AIR FORCE - 84

DLA - IS

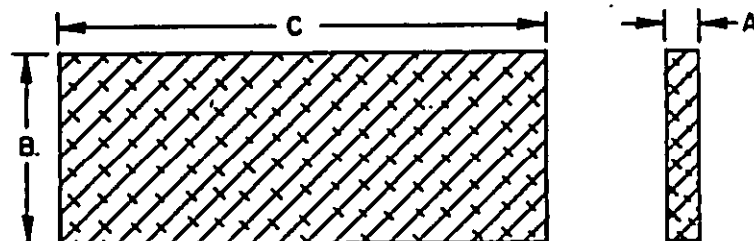


TABLE 1. DASH NUMBERS AND DIMENSIONS

DASH NO	A NOMINAL SIZE INCHES	B NOMINAL SIZE INCHES	C NOMINAL SIZE FEET	TEMPER	FORGING PROCESS ^{1/}
-001	.0040	2	10	SOFT ANNEALED	C
-003	.0050	6	6	HALF HARD	C
-005	.0100	20	12	SOFT ANNEALED	C
-007	.0160	12	12	HALF HARD	C
-009	.0270	3.250	20	HALF HARD	C
-011	.0320	.500	8	SOFT ANNEALED	C
-013	.0320	2	6	SOFT ANNEALED	C
-015	.0320	12	8	HALF HARD	C
-017	.0403	14	4	SOFT ANNEALED	C
-019	.0620	12	8	HALF HARD	C
-021	.0640	12	8	HALF HARD	C
-023	.0640	16	4	SOFT ANNEALED	C

^{1/} SEE REQUIREMENT 2

REQUIREMENTS:

1. MATERIAL. COPPER BASE ALLOY 110 (UNS C11000) AS SPECIFIED IN PROCUREMENT DOCUMENT.
2. FORGING PROCESS. COLD ROLLED - CODE "C"
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC NO NUMBER, PLUS A DASH NUMBER FROM TABLE 1.

EXAMPLE: MS3231-001

_____ (SEE TABLE 1)
 _____ BASIC NO NUMBER

4. MARKING. COPPER AND COPPER BASE ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-155 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
2. REFERENCED GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

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P. A. NAVY-05 Other Code ARMY-MR AIR FORCE-99	INTERNATIONAL INTEREST	TITLE STRIP, METAL, COPPER BASE ALLOY 110	MILITARY STANDARD	
			MS3231	
PROCUREMENT SPECIFICATION 00-C-376	SUPERSEDES	PAGE OF		