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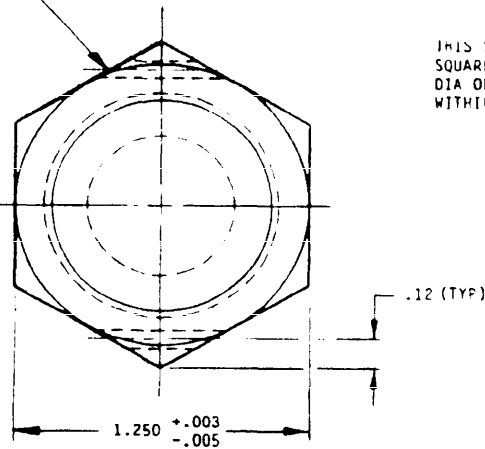
REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS
AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS
THE SOLICITATION: NONE

IS APPROVED FOR USE BY ALL DEPARTMENTS AND
DEPARTMENT OF DEFENSE.

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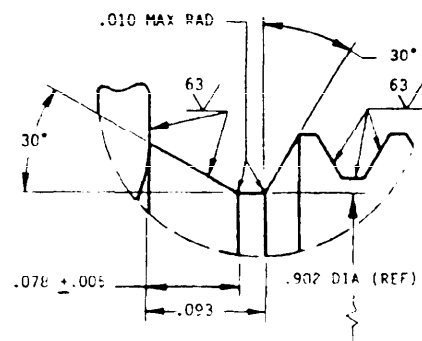
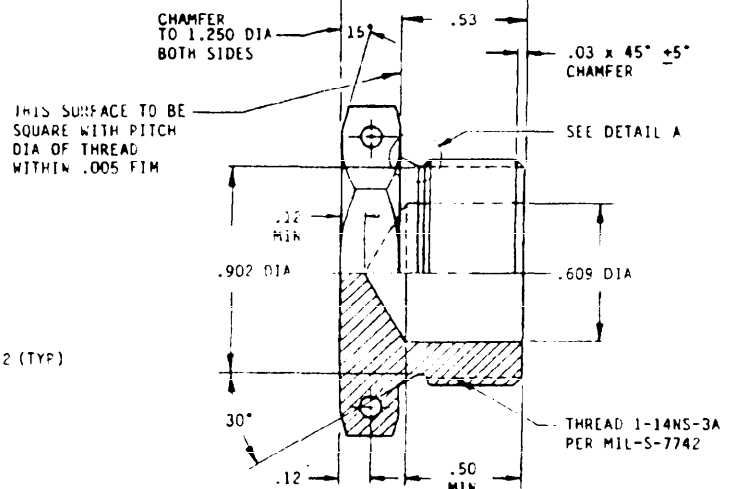
FORM APPROVED
OMB NO. 0704-0188

2 HOLES .076 DIA PER AND10387.
BREAK EDGES .003 - .015
4 PLACES.



(B)

MS PART NO.	MAX WT.
MS29552-2	



DETAIL A
ENLARGED

(B) REQUIREMENTS:

1. MATERIAL: STEEL AMS 6322 OR MIL-S-6049
2. FINISH: ZINC COATING PER ASTM B633, TYPE II.
3. HARDNESS: ROCKWELL C26-32.
4. SURFACE ROUGHNESS: UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES R_a PER ANSI/ASME B46.1.

(B) NOTES:

1. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS +.02, +.010, ANGLES +0.05°.
2. REMOVE ALL BURRS AND SHARP EDGES.
3. USAGE: USE WITH GASKET AN123033.
4. NOMINAL USE OF THIS PLUG IS WITH MS29590 OIL COOLER.
5. DIA .902 (SHOWN ON THE DRAWING) SHALL BE CONCENTRIC WITH PITCH DIA OF THREAD WITHIN .005 FULL INDICATOR MOVEMENT (F.I.M.).
6. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
7. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THIS ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

(B) DENOTES CHANGE

PREPARING ACTIVITY: NAVY - AS

CUSTODIANS: ARMY - AV NAVY -

AIR FORCE - 99 DLA -

REVIEW ARMY-AT, USAF-71, 82, DLA-CS
USER MARINE CORPS - MC
PROJECT NUMBER: 4730-0002

DISTRIBUTION STATEMENT

MILITARY SPECIFICATION SHEET

TITLE

PLUG, HEXAGON HEAD, OIL COOLER

SPECIFICATION SHEET NUMBER

MS29522

14 DEC 90
REV B

SUPERSEDING
MS29522 A

3 FEB 65

AMSC - N/A

FSC 4730