

FED. SUP CLASS  
5325

USER ACTIVITIES:  
ARMY - AT, ME, EL, AL  
NAVY - NC, MS

REVIEW ACTIVITIES:  
NAVY - SA

NOTES

1. MATERIAL - BRASS.
2. FINISH
  - a. BRIGHT BRASS.
  - b. BLACK.
  - c. NICKEL PLATE.
  - d. BROWN.
3. DIMENSIONS - IN INCHES.
4. TOLERANCES - PLUS OR MINUS 1/64 INCH (FOR INFORMATION PURPOSES ONLY). PRODUCTION TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN SPECIFICATION MIL-F-10884.
5. FOR DESIGN FEATURE SELECTION PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
6. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
7. COMPONENT PARTS OF THE SAME FASTENER SHALL BE PROCURED FROM THE SAME MANUFACTURER.
8. THE MS PART NUMBER CONSISTS OF THE MS NUMBER PLUS THE DASH NUMBER. EXAMPLE  
MS27986-1

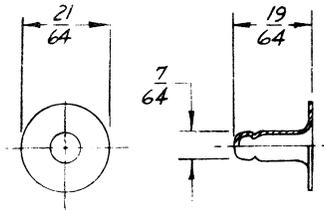
INTERCHANGEABILITY TABLE I			
MS27986 DASH NO.	AN227 DASH NO.	MS27986 DASH NO.	AN227 DASH NO.
-1B	-43B	-3B	-46B
-1N	-43	-3N	-46
-2B	-45B	-4B	-47B
-2N	-45	-4N	-47
-2R	-45A	-4R	-47A

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

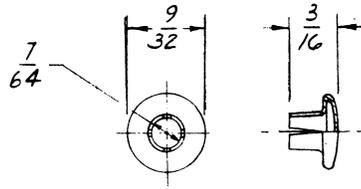
APPROVED 21 July 1961 REVISED (A) 16 May 1966 (B) 5 MAY 1971 (C) 31 JULY 1978

P.A. ARMY - GL	TITLE	MILITARY STANDARD
Other Cust NAVY - AS USAF - 99	FASTENERS, SNAP, STYLE 7 (RIVET TYPE)	MS 27986
Procurement Specification MIL-F-10884	SUPERSEDES: AN227 (in part); BNAX 12	SHEET 1 OF 2

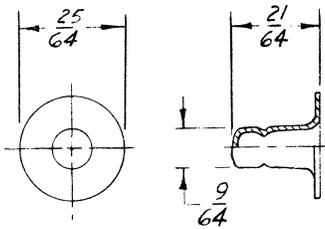
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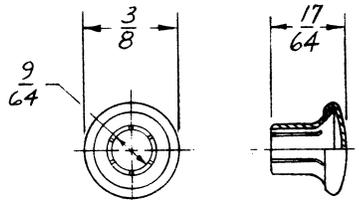
POST, SMALL



CAP, SMALL



POST, LARGE



CAP, LARGE

	DASH NO.			
	BRIGHT BRASS	BLACK	NICKEL PLATE	BROWN
POST, SMALL	-1	-1B	-1N	.....
CAP, SMALL	-2	-2B	-2N	-2R
POST, LARGE	-3	-3B	-3N	.....
CAP, LARGE	-4	-4B	-4N	-4R

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APPROVED 21 July 1961 REVISED FOR CHANGES, SEE SHEET 1.

P.A. ARMY - GL Other Cust NAVY - AS USAF - 99	TITLE	MILITARY STANDARD
	FASTENERS, SNAP, STYLE 7 (RIVET TYPE)	MS 27986
Procurement Specification MIL-F-10884	SUPERSEDES: AN227 (in part); MAX 12	SHEET 2 OF 2