

USER ACTIVITIES:
ARMY - AT, ME, EL, **AL**
NAVY - NC, MS

REVIEW ACTIVITIES:
NAVY - SA

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

FED. SUP CLASS
5325

NOTES

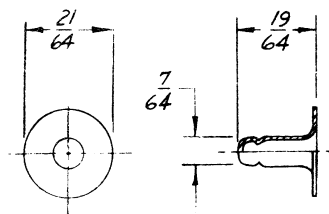
1. MATERIAL - BRASS.
2. FINISH
 - a. BRIGHT BRASS.
 - b. BLACK.
 - c. NICKEL PLATE.
 - d. BROWN.
3. DIMENSIONS - IN INCHES.
4. TOLERANCES - PLUS OR MINUS 1/64 INCH (FOR INFORMATION PURPOSES ONLY). PRODUCTION TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN SPECIFICATION MIL-F-10884.
5. FOR DESIGN FEATURE SELECTION PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
6. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
7. COMPONENT PARTS OF THE SAME FASTENER SHALL BE PROCURED FROM THE SAME MANUFACTURER.
8. THE MS PART NUMBER CONSISTS OF THE MS NUMBER PLUS THE DASH NUMBER. EXAMPLE
(C) MS27986-1

INTERCHANGEABILITY TABLE 1			
MS27986	AN227	MS27986	AN227
DASH NO.	DASH NO.	DASH NO.	DASH NO.
-1B	-43B	-3B	-46B
-1N	-43	-3N	-46
-2B	-45B	-4B	-47B
-2N	-45	-4N	-47
-2R	-45A	-4R	-47A

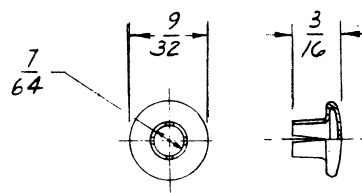
P.A. ARMY - GL	TITLE	MILITARY STANDARD
Other Cust NAVY - AS USAF - 99	<i>FASTENERS, SNAP, STYLE 7 (RIVET TYPE)</i>	MS 27986
Procurement Specification MIL-F-10884	SUPERSEDES: AN227 (in part); BNAX 12	SHEET 1 OF 2

DD FORM 672 (Coordinated) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

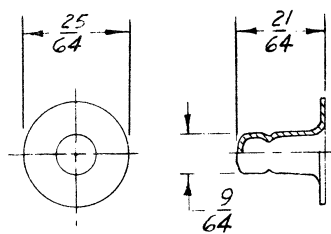
APPROVED 21 July 1961 REVISED (A) 16 May '66 (B) 5 MAY 1971 (C) 31 JULY 1978

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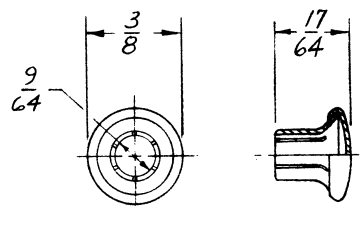
POST, SMALL



CAP, SMALL



POST, LARGE



CAP, LARGE

	DASH NO.			
	BRIGHT BRASS	BLACK	NICKEL PLATE	BROWN
POST, SMALL	-1	-1B	-1N
CAP, SMALL	-2	-2B	-2N	-2R
POST, LARGE	-3	-3B	-3N
CAP, LARGE	-4	-4B	-4N	-4R

☆ U.S. GOVERNMENT PRINTING OFFICE: 1978-703-122/4131

APPROVED 21 July 1961 REVISED FOR CHANGES, SEE SHEET 1.

P.A. ARMY - GL	TITLE	MILITARY STANDARD
Other Cust NAVY - AS USAF - 99	FASTENERS, SNAP, STYLE 7 (RIVET TYPE)	MS 27986
Procurement Specification MIL-P-10684	SUPERSEDES: AN227 (in part); MAX 12	SHEET 2 OF 2

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