

FED. SUP CLASS
5325

USER ACTIVITIES:
ARMY - AT, ME, EL, SM, AV
NAVY - MC, MS

REVIEW ACTIVITIES:
ARMY - WC
NAVY - SA

This military standard is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

NOTES

- (B) 1. MATERIAL - BRASS.
- (B) 2. FINISH
 - a. BRIGHT BRASS.
 - b. BLACK.
 - c. NICKEL PLATE.
 - d. BROWN.
- 3. DIMENSIONS - IN INCHES
- 4. TOLERANCES - PLUS OR MINUS 1/64 INCH (FOR INFORMATION PURPOSES ONLY). PRODUCTION TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN SPECIFICATION MIL-F-10884.
- 5. FOR DESIGN FEATURE SELECTION PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENT REFERENCED HEREIN.
- 6. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
- 7. COMPONENT PARTS OF THE SAME FASTENER SHALL BE PROCURED FROM THE SAME MANUFACTURER.

INTERCHANGEABILITY TABLE I			
MS 27985	AN227	MS 27985	AN227
DASH NO.	DASH NO.	DASH NO.	DASH NO.
-1B	-38B	-3B	-40B
-1N	-38	-3N	-40
-1R	-38A	-4B	-41B
-2B	-39B	-4N	-41
-2N	-39	-5B	-42B
-2R	-39A	-5N	-42

(B) FOR CHANGES, SEE SHEET 1.

APPROVED 21 July 1961 REVISED (A) 16 MAY '66 (B) 5 MAY 71

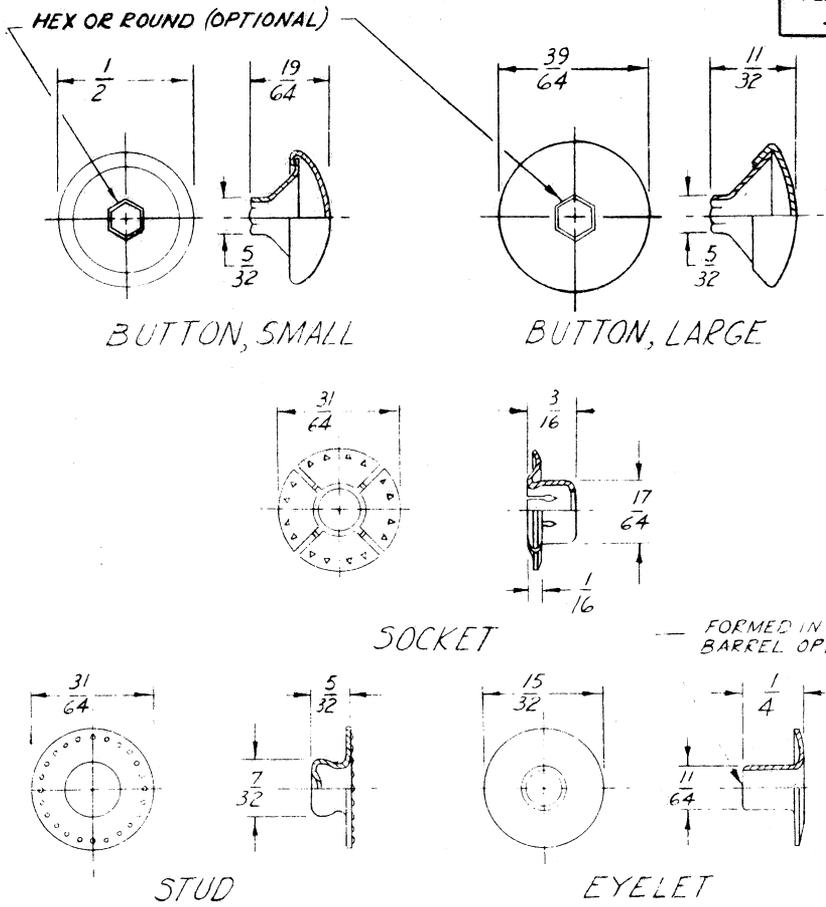
P.A. ARMY - GL	TITLE	MILITARY STANDARD
Other Cust NAVY - AS USAF - 82	FASTENERS, SNAP STYLE 6 (FUNNEL NECK BUTTON HEAD TYPE)	MS 27985
Procurement Specification MIL-F-10884	SUPERSEDES: AN227 (in part); BMAX 10	SHEET 1 OF 2

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	MS PART NO.			
	BRIGHT BRASS	BLACK	NICKEL PLATE	BROWN
BUTTON, SMALL	MS 27985 -1	MS 27985 -1B	MS 27985 -1N	MS 27985 -1R
BUTTON, LARGE	MS 27985 -2	MS 27985 -2B	MS 27985 -2N	MS 27985 -2R
SOCKET	MS 27985 -3	MS 27985 -3B	MS 27985 -3N
STUD	MS 27985 -4	MS 27985 -4B	MS 27985 -4N
EYELET	MS 27985 -5	MS 27985 -5B	MS 27985 -5N

NOTE: BUTTON, SMALL OR LARGE, AS APPLICABLE, AND SOCKET CONSTITUTE FEMALE HALF OF STYLE 6 FASTENER: STUD AND EYELET CONSTITUTE MALE HALF.

P.A. ARMY - GL	TITLE	MILITARY STANDARD
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Procurement Specification MIL-F-10884	SUPERSEDES: AN227 (in part); BMAX 10	SHEET 2

DD FORM 1 SEP 57 672 (Coordinated) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

REVISED FOR CHANGES, SEE SHEET 1.
APPROVED 21 July 1961