

PED. SUP CLASS
5325

NOTES:

1. MATERIAL: ALL COMPONENTS ARE BRASS EXCEPT WHERE OTHERWISE SPECIFIED.
2. FINISH: A. BRIGHT BRASS.
B. BLACK.
C. NICKEL PLATE.
D. BRIGHT CHROME PLATE.
3. PROTECTIVE TREATMENT: STEEL PARTS ARE ZINC PLATED.
4. DIMENSIONS: IN INCHES.
5. TOLERANCES: PLUS OR MINUS $1/64$ INCH EXCEPT WHERE OTHERWISE NOTED (FOR INFORMATION PURPOSES ONLY). PRODUCTION TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN SPECIFICATION MIL-F-10884.
6. FOR DESIGN FEATURE SELECTION PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
7. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.
8. COMPONENT PARTS OF THE SAME FASTENER SHALL BE PROCURED FROM THE SAME MANUFACTURER.
9. SEE INTERCHANGEABILITY TABLE I ON SHEET 11 FOR CROSS-REFERENCING.

① REDRAWN; DELETED: DASH NUMBERS 7, 7B, 7N, 7C, 37, 49, 49B, 49N, 49C, 52, 52B, 52N, AND 52C.

30 APRIL 1986

①

REVISED

APPROVED

P. A. ARMY-GL Other Cost NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNAX7	SHEET 1 OF 11	

DD FORM 672-1 (COORDINATED)
1 MAY 73

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

PROJECT NO. 5325-0257

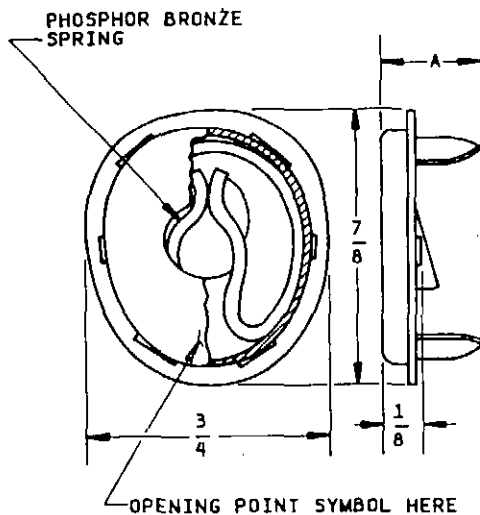
USER ACTIVITIES: ARMY-ME, AV

ARMY- ER, AT
NAVY- MS, MC
USAF-82
DLA-15

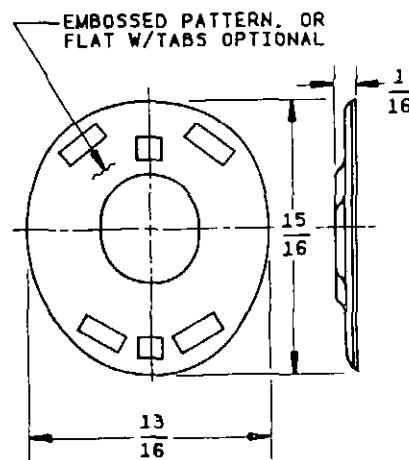
REVIEWER ACTIVITIES:

AMSC N/A

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Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS
5325SOCKET

(OPERATES ON SINGLE POINT LIFT PRINCIPLE)

CLINCH PLATE

	DIM. A	MS PART NO.			
		BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
SOCKET, REG. PRONG	21/64	MS 27977-1	MS 27977-1B	MS 27977-1N	MS 27977-1C
SOCKET, LONG PRONG	3/8	MS 27977-2	MS 27977-2B	MS 27977-2N	MS 27977-2C
CLINCH PLATE	...	MS 27977-3	MS 27977-3B	MS 27977-3N	MS 27977-3C

NOTE: SOCKET, REGULAR PRONG W/CLINCH PLATE OR SOCKET, LONG PRONG W/CLINCH PLATE CONSTITUTE THE FEMALE HALF OF STYLE 1 FASTENERS. SHEET NO'S 3 THROUGH 10 OF THIS STANDARD COVER MALE HALVES OF STYLE 1 FASTENERS, AS APPLICABLE.

① REDRAWN WITHOUT CHANGE.

P. A. ARMY-GL Other Cust NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNAX7	SHEET 2 OF 11	

DD FORM 672-1 (COORDINATED)
1 MAY 75

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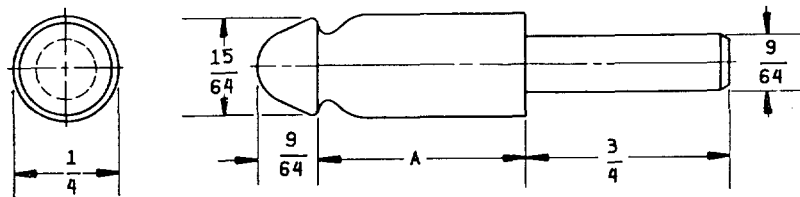
REVISED ① 30 APRIL 1966

APPROVED

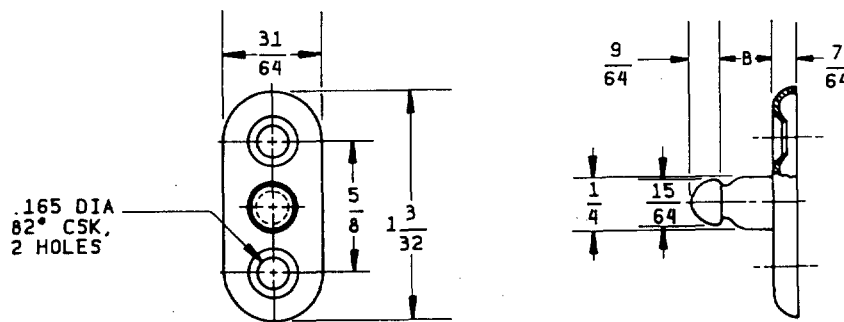
REVIEWER ACTIVITIES: ARMY-ER, AT
NAVY-M5, MC
USAF-82
DLA-13

USER ACTIVITIES: ARMY-ME, AV

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FED. SUP CLASS
5325

STUD, SOLID RIVET BASE



STUD, TWO SCREW BASE

				MS PART NO.			
	SIZE	DIM. A	DIM. B	BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
STUD, SOLID	1	9/32	MS 27977-4	MS 27977-4B	MS 27977-4N	MS 27977-4C
RIVET BASE	2	1/2	MS 27977-5	MS 27977-5B	MS 27977-5N	MS 27977-5C
STUD, TWO SCREW BASE	1	1/4	MS 27977-6	MS 27977-6B	MS 27977-6N	MS 27977-6C
	2	1/2	ⓐ	ⓐ	ⓐ	ⓐ

ⓐ REDRAWN; DELETED PART NO. MS 27977 -7, -7B, -7N, AND -7C.

P. A. ARMY-GL Other Cust NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNAX7	SHEET 3 OF 11	

DD FORM 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

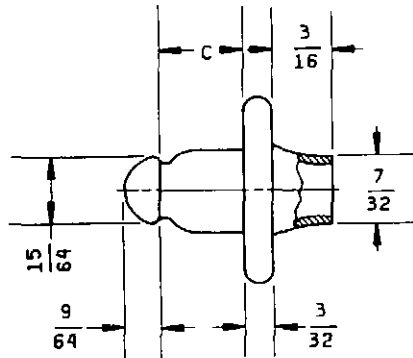
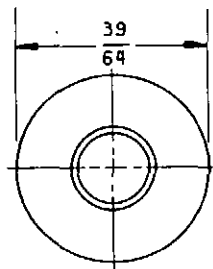
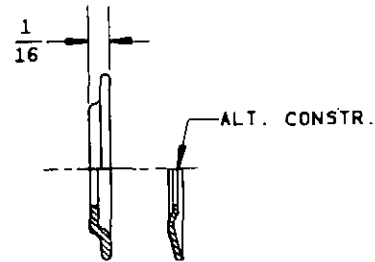
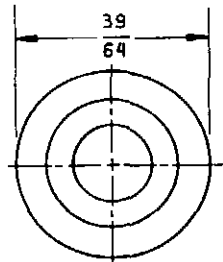
USER ACTIVITIES: ARMY-ME, AV

REVIEWER ACTIVITIES: ARMY-ER, AT
NAVY-MS, MC
USAF-62
DLA-19

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30 APRIL 1986
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APPROVED

FED. SUP CLASS
5325STUD, EYELET BASEWASHER

		MS PART NO.				
	SIZE	DIM. C	BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
STUD, EYELET BASE	1	17/64	MS 27977-8	MS 27977-8B	MS 27977-8N	MS 27977-8C
	2	1/2	MS 27977-9	MS 27977-9B	MS 27977-9N	MS 27977-9C
WASHER	MS 27977-10	MS 27977-10B	MS 27977-10N	MS 27977-10C

① REDRAWN WITHOUT CHANGE.

P. A. ARMY-GL Other Cost NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES:	AN 227 (IN PART); BNAX7	SHEET 4 OF 11

DD FORM 672-1 (COORDINATED)
1 MAY 75

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

30 APRIL 1966

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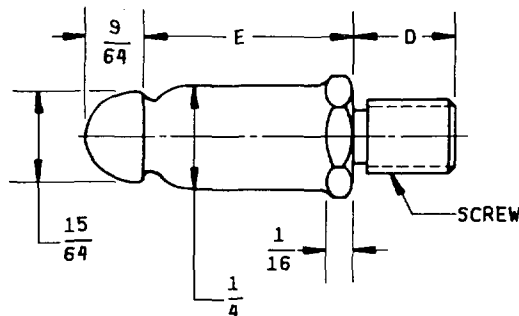
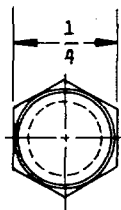
REVISED

APPROVED

USER ACTIVITIES: ARMY-ME, AV

REVIEWER ACTIVITIES: ARMY-ER, AT
NAVY-MS, MC
USAF-62
DLA-13

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FED. SUP CLASS
5325

STUD, MACHINE SCREW BASE, SMALL HEX

	DIM.		THD	MS PART NO.			
SIZE	D	E	SIZE	BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
1	3/16	1/4	NO. 8-32UNC-2A	MS 27977-11	MS 27977-11B	MS 27977-11N	MS 27977-11C
2	1/4			MS 27977-12	MS 27977-12B	MS 27977-12N	MS 27977-12C
3	3/8			MS 27977-13	MS 27977-13B	MS 27977-13N	MS 27977-13C
4	5/8			MS 27977-14	MS 27977-14B	MS 27977-14N	MS 27977-14C
5	3/16	1/2		MS 27977-15	MS 27977-15B	MS 27977-15N	MS 27977-15C
6	1/4			MS 27977-16	MS 27977-16B	MS 27977-16N	MS 27977-16C
7	3/8			MS 27977-17	MS 27977-17B	MS 27977-17N	MS 27977-17C
8	5/8			MS 27977-18	MS 27977-18B	MS 27977-18N	MS 27977-18C
1	3/16	1/4	NO. 10-32UNF-2A	MS 27977-19	MS 27977-19B	MS 27977-19N	MS 27977-19C
2	1/4			MS 27977-20	MS 27977-20B	MS 27977-20N	MS 27977-20C
3	3/8			MS 27977-21	MS 27977-21B	MS 27977-21N	MS 27977-21C
4	5/8			MS 27977-22	MS 27977-22B		MS 27977-22C
5	3/16	1/2		MS 27977-23	MS 27977-23B	MS 27977-23N	MS 27977-23C
6	1/4			MS 27977-24	MS 27977-24B	MS 27977-24N	MS 27977-24C
7	3/8			MS 27977-25	MS 27977-25B	MS 27977-25N	MS 27977-25C
8	5/8			MS 27977-26	MS 27977-26B	MS 27977-26N	MS 27977-26C

① REDRAWN WITHOUT CHANGE.

P. A. ARMY-GL Other Cust NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNAX7	SHEET 5 OF 11	

DD FORM 672-1 (COORDINATED)

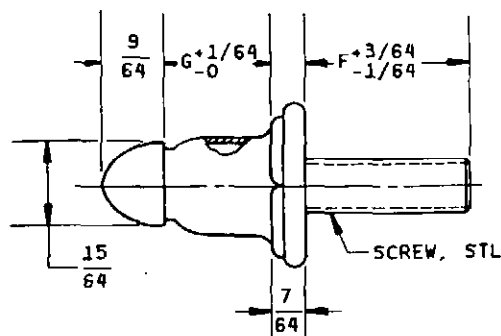
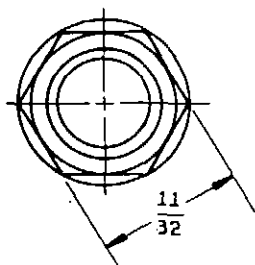
PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

USER ACTIVITIES: ARMY-ME, AV

REVIEWER ACTIVITIES: ARMY-ER, AT
NAVY-MS, MC
USAF-82
DLA-15

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APPROVED
REVISED
30 APRIL 1966

FED. SUP CLASS
5325

STUD, MACHINE SCREW BASE, LARGE HEX

DIM.		THD	MS PART NO.				
SIZE	F	G	SIZE	BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
1	3/16	1/4	NO. 8-32UNC-2A	MS 27977-27	MS 27977-27B	MS 27977-27N	MS 27977-27C
2	1/4			MS 27977-28	MS 27977-28B	MS 27977-28N	MS 27977-28C
3	3/8			MS 27977-29	MS 27977-29B	MS 27977-29N	MS 27977-29C
4	5/8			MS 27977-30	MS 27977-30B	MS 27977-30N	MS 27977-30C
5	3/16	1/2		MS 27977-31	MS 27977-31B	MS 27977-31N	MS 27977-31C
6	1/4			MS 27977-32	MS 27977-32B	MS 27977-32N	MS 27977-32C
7	3/8			MS 27977-33	MS 27977-33B	MS 27977-33N	MS 27977-33C
8	5/8			MS 27977-34	MS 27977-34B	MS 27977-34N	MS 27977-34C
1	3/16	1/4	NO. 10-32UNF-2A	MS 27977-35	MS 27977-35B	MS 27977-35N	MS 27977-35C
2	1/4			MS 27977-36	MS 27977-36B	MS 27977-36N	MS 27977-36C
3	3/8			ⓐ	MS 27977-37B	MS 27977-37N	MS 27977-37C
4	5/8			MS 27977-38	MS 27977-38B	MS 27977-38N	MS 27977-38C
5	3/16	1/2		MS 27977-39	MS 27977-39B	MS 27977-39N	MS 27977-39C
6	1/4			MS 27977-40	MS 27977-40B	MS 27977-40N	MS 27977-40C
7	3/8			MS 27977-41	MS 27977-41B	MS 27977-41N	MS 27977-41C
8	5/8			MS 27977-42	MS 27977-42B	MS 27977-42N	MS 27977-42C

① REDRAWN; DELETED PART NO. MS 27977-37.

P. A. ARMY-GL Other Govt NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNAX7	SHEET 6 OF 11	

DD FORM 672-1 (COORDINATED)
1 MAY 73

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

USER ACTIVITIES: ARMY-ME, AV

REVIEWER ACTIVITIES: ARMY-ER, AT
NAVY-MS, MC
USAF-82
DLA-13

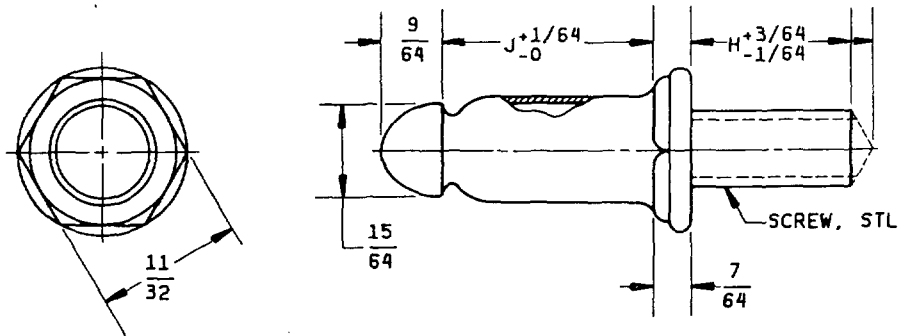
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30 APRIL 1986

REVISED ①

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USER ACTIVITIES: ARMY-ME, AV

REVIEWER ACTIVITIES: ARMY-ER, AT
NAVY-MS, MC
USAF-82
DLA-ISThis military standard is approved for use by all Departments and Agencies of the Department of Defense.
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5325STUD, SELF-TAPPING SCREW BASE

DIM.			SCREW SIZE & TYPE POINT	MS PART NO.			
SIZE	H	J		BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
1	3/8	1/4	NO. 8 GIMLET POINT	MS 27977-43	MS 27977-43B	MS 27977-43N	MS 27977-43C
2		1/2		MS 27977-44	MS 27977-44B	MS 27977-44N	MS 27977-44C
1	3/8	1/4	NO. 10 GIMLET POINT	MS 27977-45	MS 27977-45B	MS 27977-45N	MS 27977-45C
2		1/2		MS 27977-46	MS 27977-46B	MS 27977-46N	MS 27977-46C
1	3/8	1/4	NO. 10 BLUNT POINT	MS 27977-47	MS 27977-47B	MS 27977-47N	MS 27977-47C
2	1/2			MS 27977-48	MS 27977-48B	MS 27977-48N	MS 27977-48C
3	5/8			ⓓ	ⓓ	ⓓ	ⓓ
4	3/8	1/2		MS 27977-50	MS 27977-50B	MS 27977-50N	MS 27977-50C
5	1/2			MS 27977-51	MS 27977-51B	MS 27977-51N	MS 27977-51C
6	5/8			ⓓ	ⓓ	ⓓ	ⓓ
1	3/8	1/4	NO. 14 BLUNT POINT	MS 27977-53	MS 27977-53B	MS 27977-53N	MS 27977-53C
2	1/2			MS 27977-54	MS 27977-54B	MS 27977-54N	MS 27977-54C
3	5/8			MS 27977-55	MS 27977-55B	MS 27977-55N	MS 27977-55C
4	3/8	1/2		MS 27977-56	MS 27977-56B	MS 27977-56N	MS 27977-56C
5	1/2			MS 27977-57	MS 27977-57B	MS 27977-57N	MS 27977-57C
6	5/8			MS 27977-58	MS 27977-58B	MS 27977-58N	MS 27977-58C

ⓓ REDRAWN; DELETED: PART NO.'S MS 27977 -49, -49B, -49N, -49C, -52, -52B, -52N, AND -52C.

P. A. ARMY-GL Other Cost NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES AN 227 (IN PART); BNAX7	SHEET 7 OF 11	

DD FORM 672-1 (COORDINATED)

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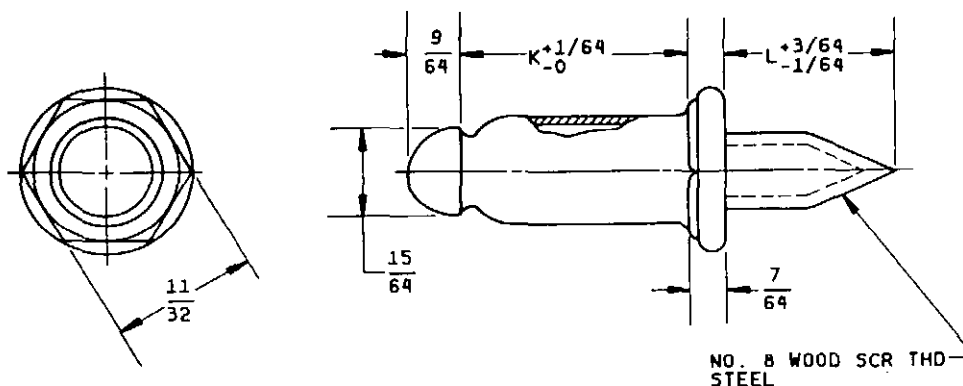
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ⓓ 30 APRIL 1986

USER ACTIVITIES: ARMY-ME, AV

ARMY- ER, AT
NAVY- MS, MC
USAF-62
DLA-13

REVIEWER ACTIVITIES:

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FED. SUP CLASS
5325STUD, WOOD SCREW BASE

SIZE	DIM. K	DIM. L	MS PART NO.			
			BRIGHT BRASS	BLACK	NICKEL PLATE	CHROME PLATE
1	17/64	3/8	MS 27977-59	MS 27977-59B	MS 27977-59N	MS 27977-59C
2	1/2		MS 27977-60	MS 27977-60B	MS 27977-60N	MS 27977-60C
3	17/64	3/4	MS 27977-61	MS 27977-61B	MS 27977-61N	MS 27977-61C
4	1/2		MS 27977-62	MS 27977-62B	MS 27977-62N	MS 27977-62C

① REDRAWN WITHOUT CHANGE.

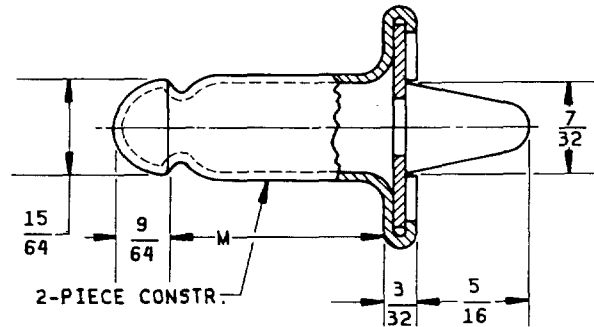
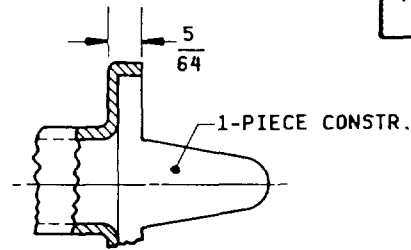
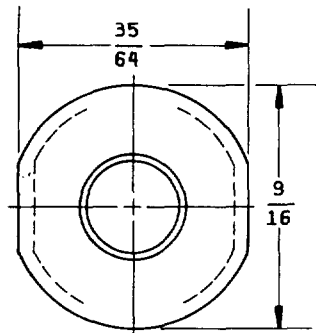
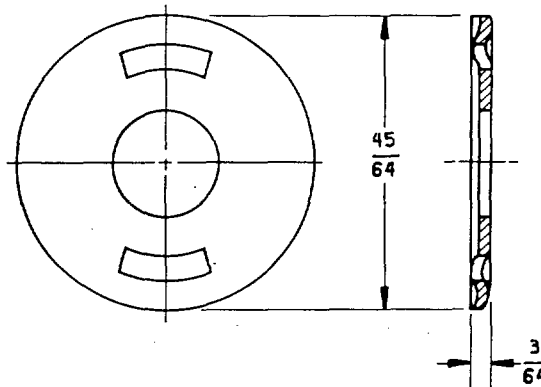
P. A. ARMY-GL Other Cust NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNAX7	SHEET 8	OF 11

DD FORM 672-1 (COORDINATED)
1 MAY 71

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5325STUD, TWO PRONG, CLINCH BASEWASHER

		MS PART NO.				
	SIZE	DIM. M	BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
STUD	1	9/32	MS 27977-63	MS 27977-63B	MS 27977-63N	MS 27977-63C
STUD	2	1/2	MS 27977-64	MS 27977-64B	MS 27977-64N	MS 27977-64C
WASHER	MS 27977-65	MS 27977-65B	MS 27977-65N	MS 27977-65C

① REDRAWN WITHOUT CHANGE.

P. A. ARMY-GL Other Cust NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
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DD FORM 672-1 (COORDINATED)
1 MAY 73

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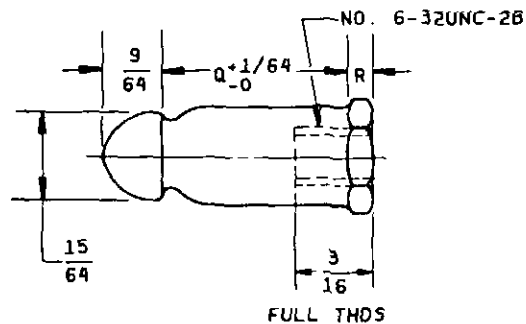
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USER ACTIVITIES: ARMY-ME, AV

ARMY - ER, AT
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USAF - 82
DLA - 19

REVIEWER ACTIVITIES:

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	SIZE	DIM. Q	DIM. R	DIM. S	MS PART NO.			
					BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
SHELL CONSTR. STL. THREAD- ED INS.	1	17/64	1/8	11/32	MS 27977-66	MS 27977-66B	MS 27977-66N	MS 27977-66C
	2	1/2			MS 27977-67	MS 27977-67B	MS 27977-67N	MS 27977-67C
SOLID CONSTR. W/ TAPPED HOLE	1	17/64	1/16	1/4	MS 27977-68	MS 27977-68B	MS 27977-68N	MS 27977-68C
	2	1/2			MS 27977-69	MS 27977-69B	MS 27977-69N	MS 27977-69C

① REDRAWN WITHOUT CHANGE.

P. A. ARMY-GL Other Code	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
NAVY-AS AIR FORCE-99	PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES: AN 227 (IN PART); BNA57	SHEET 10 OF 11

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NAVY- ER, AT
USAF- MS, MC
DLA- IS

REVIEWER ACTIVITIES

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INTERCHANGEABILITY TABLE 1

MS 27977 DASH NO.	AN 227 DASH NO.	MS 27977 DASH NO.	AN 227 DASH NO.	MS 27977 DASH NO.	AN 227 DASH NO.
-1B	-15BS	-33B	-25B	-63B	-17BS
-1N	-15S	-33N	-25	-63N	-17S
-2B	-15BL	-34B	-26B	-64B	-17BL
-2N	-15L	-34N	-26	-64N	-17L
-3B	-16B	-36B	-21BL	-65B	-18B
-3N	-16	-36N	-21	-65N	-18
-4B	-27B	-37B	-22BL	-66B	-48B
-4N	-27	-37N	-22L	-66N	-48
-5B	-28B	-38B	-23BL	-67B	-48BL
-5N	-28	-38N	-23L	-67N	-48L
-8B	-19BS	-40B	-24BL	-68B	-48B
-8N	-19S	-40N	-24L	-68N	-48
-9B	-19BL	-41B	-25BL	-69B	-48BL
-9N	-19L	-41N	-25L	-69N	-48L
-10B	-20P OR 20BP	-42B	-26BL		
-10N	-20 OR 20P	-42N	-26L		
-12B	-21BM8	-47B	-21BT10(*)		
-12N	-21M8	-47N	-21T10(*)		
-13B	-22BM8	-48B	-22BT10(*)		
-13N	-22M8	-48N	-22T10(*)		
-14B	-23BM8				
-14N	-23M8				
-16B	-24BM8	-50B	-24BT10(*)		
-16N	-24M8	-50N	-24T10(*)		
-17B	-25BM8	-51B	-25BT10(*)		
-17N	-25M8	-51N	-25T10(*)		
-18B	-26BM8				
-18N	-26M8				
-20B	-21BM10	-53B	-21BT10(**)		
-20N	-21M10	-53N	-21T10(**)		
-21B	-22BM10	-54B	-22BT10(**)		
-21N	-22M10	-54N	-22T10(**)		
-22B	-23BM10	-55B	-23BT10(**)		
-22N	-23M10	-55N	-23T10(**)		
-24B	-24BM10	-56B	-24BT10(**)		
-24N	-24M10	-56N	-24T10(**)		
-25B	-25BM10	-57B	-25BT10(**)		
-25N	-25M10	-57N	-25T10(**)		
-26B	-26BM10	-58B	-26BT10(**)		
-26N	-26M10	-58N	-26T10(**)		
-28B	-21B	-59B	-29BS		
-28N	-21	-59N	-29S		
-29B	-22B	-60B	-30BS		
-29N	-22	-60N	-30S		
-30B	-23B	-61B	-29B		
-30N	-23	-61N	-29		
-32B	-24B	-62B	-30B		
-32N	-24	-62N	-30		

(*) APPLICABLE TO NO. 10 SCREW SIZE.
(**) APPLICABLE TO NO. 14 SCREW SIZE.

Ⓢ REDRAWN; DELETED: PART NO.'S MS 27977 -49B, -49N, -52B, AND -52N.

P. A. ARMY-GL Other Cust NAVY-AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE FASTENERS, SNAP, STYLE 1 (LARGE CURTAIN TYPE)	MILITARY STANDARD MS 27977
PROCUREMENT SPECIFICATION MIL-F-10884	SUPERSEDES AN 227 (IN PART); BNAX7	SHEET 11 OF 11	

APPROVED
REVISED Ⓢ 30 APRIL 1986