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USER: JAW, MC, ME, PA, MVThis military standard is approved for use by all Departments and Agencies
of the Department of Defense. Selection for all new engineering and design
applications and for repetitive use shall be made from this document.

		FED. SUP CLASS 5340		
A	LENGTH CLOSED	3.50	4.50	6.00
B	WIDTH AT JOINT	1.50	1.50	1.87
C	LENGTH OF HINGE PART	1.25	2.00	2.75
D	CENTER OF PIN TO CENTER OF SLOT	2.37	3.34	4.81
T	THICKNESS OF HASP MIN	.074	.086	.104
E	LENGTH OF STAPLE PLATE	1.50	1.50	2.00
F	WIDTH OF STAPLE PLATE	1.50	1.50	1.50
T	THICKNESS OF STAPLE PLATE MIN	.062	.062	.068
NUMBER OF HOLES IN HASP		3	3	5
NUMBER OF HOLES IN PLATE		4	4	4
*SIZE OF SCREWS (REF)		#7 x 3/4	#7 x 7/8	#9 x 1
TYPE		DASH NUMBER	DASH NUMBER	DASH NUMBER
HASP WITH SWIVEL STAPLE		14	16	18
<p>NOTES:</p> <p>① 1. MATERIAL: Body and Staple Plate: Steel, in accordance with Fed. Std. No. 66, Low Carbon, Hot or Cold Rolled, Pin: Brass, in accordance with QQ-B-626, Composition 11, Hard, or Steel, Corrosion Resisting, in accordance with Fed. Std. No. 66, Numbers 410, 416, 430. Staple: Steel, in accordance with QQ-W-405, Low Carbon.</p> <p>② 2. PROTECTIVE COATING: Zinc Plated in accordance with ASTM A153; QQ-Z-325, Type II, Class 2; or MIL-C-81562, Type II, Class 2.</p> <p>3. *SCREWS: Hasps and Staples are furnished with wood screws. The sizes specified are those normally furnished by the manufacturer.</p> <p>4. SCREW HOLES: Screw Holes shall be countersunk.</p> <p>5. TOLERANCE: Slight variation in dimensions to conform to manufacturer's patterns is permissible.</p> <p>6. DIMENSIONS: All dimensions are in inches unless otherwise specified.</p> <p>7. PART NUMBER: The MS part number consists of the MS number, plus the dash number. Example: MS27965-14.</p> <p>8. Referenced documents shall be of the issue in effect on date of invitations for bid.</p> <p>9. For design feature purposes. This standard takes precedence over procurement documents referenced herein.</p>				
P.A. WC Other Cust YD 82		TITLE ① HASP, HINGED, SAFETY, WITH SWIVEL STAPLE STEEL		MILITARY STANDARD MS27965
PROCUREMENT SPECIFICATION FF-H-111		SUPERSEDES: SHAX3		SHEET 1 OF 1

DD FORM 672-1

(Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 24 FEB 1961
REVISED 30 OCT 1975