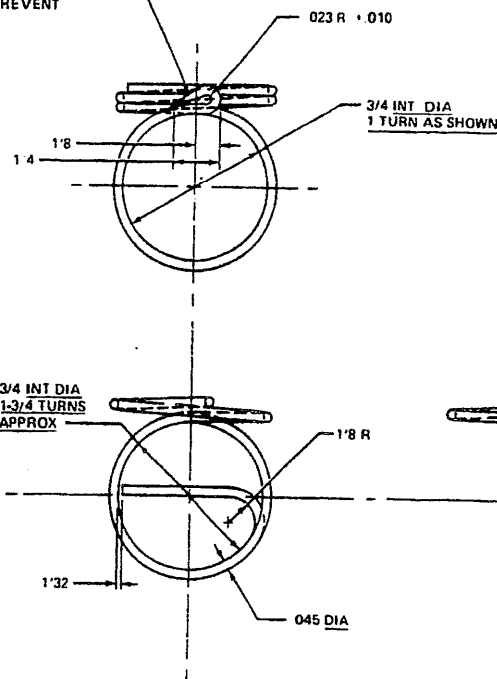


FED. SUP CLASS
1670

CLOSE THIS END AS SHOWN.
BRAZE END TOGETHER.
DO NOT REMOVE SPRING
TEMPER FROM MORE
THAN LAST QUARTER
TURN. GRIND END FLUSH
AND SMOOTH WITH EDGE
OF WIRE TO PREVENT
SNAGGING.



NOTES

1. MATERIAL WIRE, STEEL, CARBON, SPRING MUSIC QQ-W-470
2. DESIGN LOAD NOT CRITICAL
3. HEAT SPRING 500° TO 550°F FOR 10 MINUTES AFTER FORMING
4. FINISH: CADMIUM PLATE, TYPE I, CLASS 1, QQ P 416
5. REMOVE SHARP EDGES FROM BOTH ENDS OF WIRE
6. DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES

FRACTIONS: 1-64 DECIMALS NOTED

7. REFERENCE DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE FOR INVITATION FOR BID

This military standard is approved by the Department of Defense and is mandatory for all military activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

USAF 82
NAVY AS

APPROVED 20 Aug 71 REVISED

P.A. USAF-82 Other Cust NAVY-AS	TITLE RETAINER-SNAP PARACHUTE LANYARD	MILITARY STANDARD MS27767
PROCUREMENT SPECIFICATION NONE	SUPERSEDES USAF DWG 57B6112	SHEET 1 OF 1

DD FORM 1 SEP 57 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE