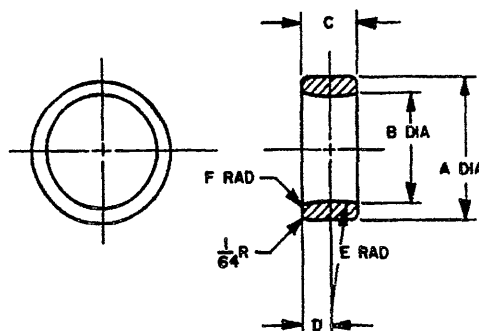


FED. SUP CLASS
1670

DASH NO.	A	B	C	D	E	F	WT LBS	SUPERSEDES
-1	5/8	1/2	1/4	1/8	1/2	1/32	.007	48A7995
-2	11/16	1/2	1/4	1/8	1/2	1/16	.011	48A7995-1
-3	7/8	5/8	5/16	5/32	1/2	3/32	.023	48A7995-2
-4	5/8	1/2	1/4	1/8	1/2	1/32	.007	48A7995-3
-5	5/8	1/2	1/4	1/8	1/2	1/32	.007	—

NOTES:

1. Material for -1 thru -4: Steel ASTM A-108, B1113 or 1118 or tube steel ASTM A-513 and ASTM A-519, 1118 Condition HR. Material for -5: Steel MIL-S-5626 (4140) Heat treat MIL-H-6875, 150,000 PSI Min. (Rockwell C34-38)
2. Finish -1, -2, -3, & -5: Cadmium plate, QQ-P-416, Type I, Class 1. Dash four nickel plate, QQ-N-290, Type I, Class 1, followed by chromium plate, QQ-C-320, Class 1, Type I.
3. 63 $\sqrt{\quad}$ ALL OVER. SURFACE ROUGHNESS IN ACCORDANCE WITH ANSI 46.1.
4. DIMENSIONS SHALL BE IN INCHES UNLESS OTHERWISE SPECIFIED.
TOLERANCES: FRACTIONS $\pm 1/64$.
5. FOR DESIGN PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
6. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.
7. ALTERNATE MATERIAL FOR -5: 41L40 PER FED-STD-66.

C DENOTES CHANGES

P.A. Air Force - 82	TITLE	MILITARY STANDARD
Other Cust ARMY-6L NAVY-AS Air Force - 99	RING-REEFING PARACHUTE	MS27762
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF DWG 48A7995	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

User activities:

Review activities:
ARMY-AV

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

APPROVED 17 JUNE 70 REVISED A 15 MAY 75 B 4 MAY 78 C 20 MAY 83