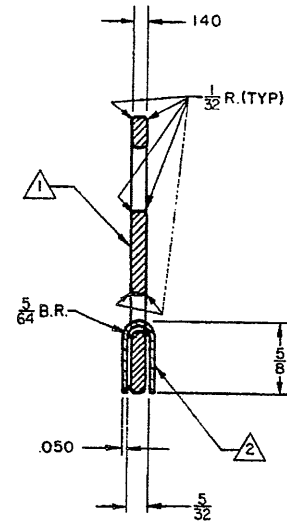
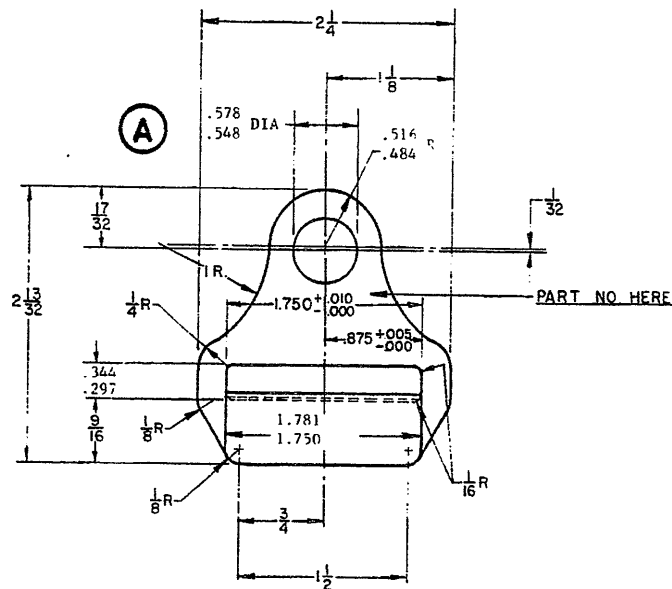


FED. SUP CLASS
1670

Review activities: AS

Review activities:
ARMY - GL, AV
NAVY - AS

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



NOTES

- (A) 1 MATERIAL (1) LUG-MIL-S-6758, MIL-S-6050, MIL-S-6049 OR MIL-S-5626.
(2) CLIP ASTM A 365 OR ASTM A 366, STEEL SHEETS CARBON, COLD ROLLED.
- (A) 2 FINISH: CADMIUM PLATE PER QQ-P-416, CLASS 1, OR IMMERSION ZINC FLAKE PER MIL-C-87115, CLASS 3.
- (A) 3 HEAT TREATMENT HEAT TREAT LUG TO 170,000 TO 190,000 PSI TENSILE STRENGTH IN A/W MIL-H-6875.
- (A) 4 DIMENSIONS SHALL BE IN INCHES UNLESS OTHERWISE SPECIFIED.
TOLERANCES: FRACTIONS $\pm \frac{1}{32}$, DECIMALS $\pm .004$.
5. PROOF LOADING: ASSEMBLED LUG SHALL NOT YIELD UNDER A TENSION LOAD OF 2500 LBS. APPLIED AT HOLE AND SLOT.
- 6 FOR DESIGN PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
7. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

P.A. USAF-82 Other Cust Army - GL Navy - AS USAF-99	(A) TITLE (A) BUCKLE -PARACHUTE HARNESS QUICK RELEASE CONNECTING	MILITARY STANDARD MS 27760
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF DWG. 44B9347	SHEET OF

DD FORM 672-1 (Coordinated)
1 SEP 63

EDITION OF 1 SEP 57 MAY BE USED.

PROJECT 1670-0674

APPROVED 17 JUNE 70 REVISED (A) 5 Sep 83