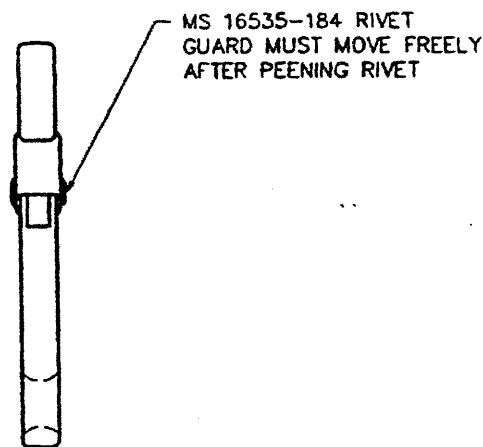
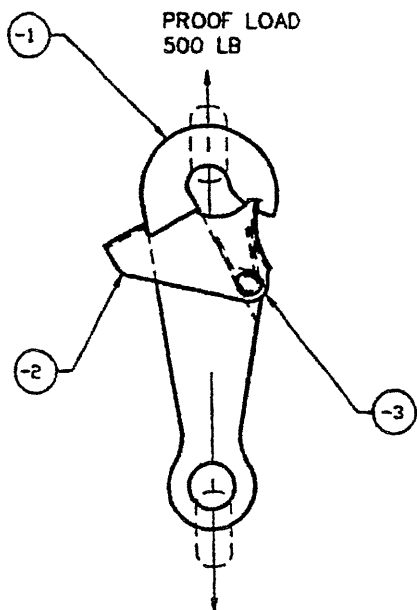


THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: MIL-B-7193



### ASSEMBLY PART NO. MS27756

PART NO.	NAME	QUANTITY	MATERIAL	REMARKS
-1	HOOK	1	ALUMINUM ALLOY OPTIONAL ALUMINUM ALLOY FORGING	QQ-A-225/6 TEMP-T4 OPTIONAL QQ-A-367, ALLOY NO. 2014-T4 CLASSIFICATION NO. II
-2	GUARD	1	STEEL	QQ-S-698, COND. 2
-3	SPRING	1	WIRE	ASTM A228

**NOTES:**

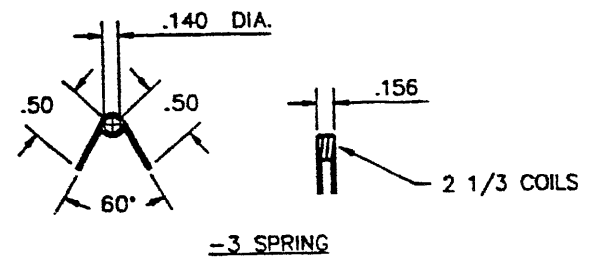
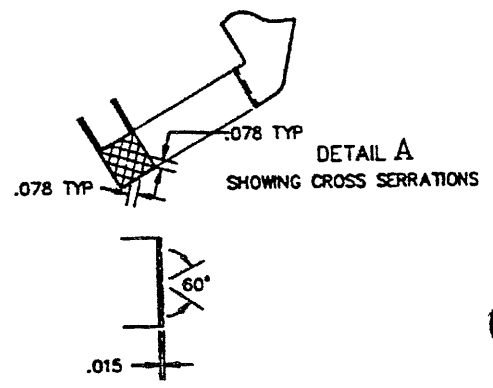
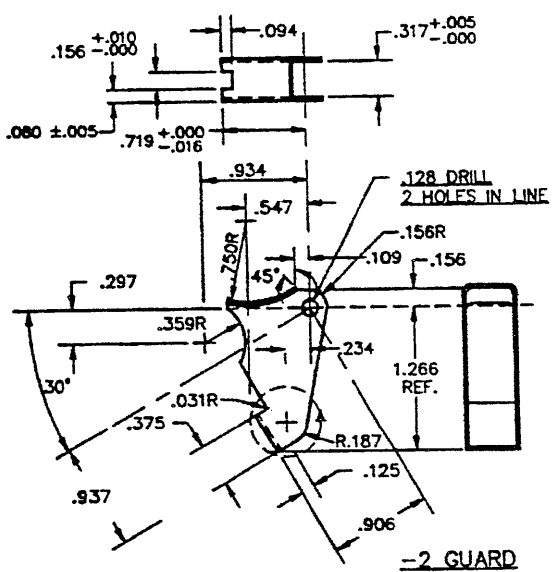
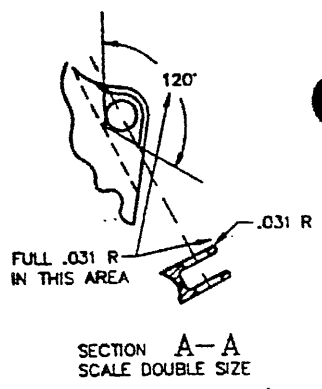
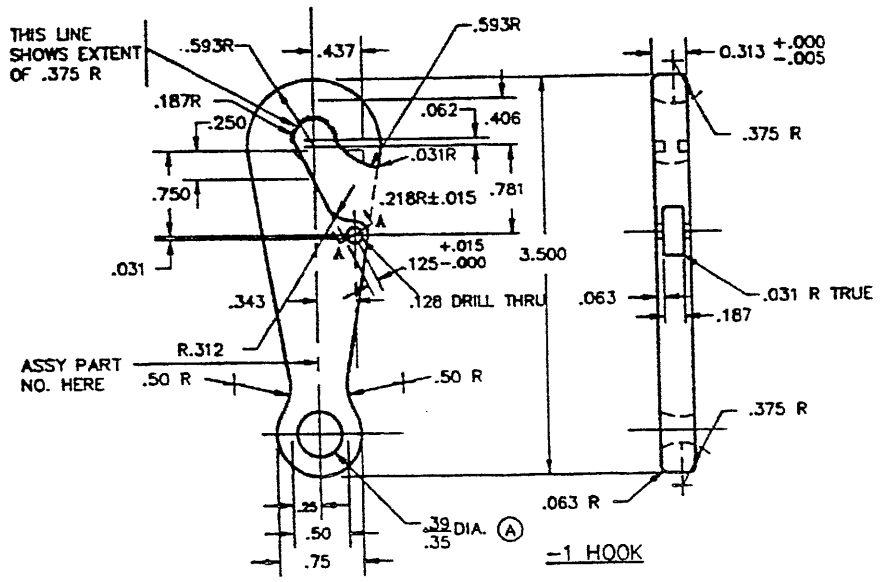
- REMOVE ALL BURRS AND SHARP EDGES.
- HOOK SHALL BE SUBJECTED TO PROOF LOAD OF 500 LBS., IN DIRECTION INDICATED BY THE ARROW.
- GRAIN FLOW MUST BE ORIENTED TO THE DIRECTION OF PROOF LOAD SHOWN WHEN HOOK IS MANUFACTURED FROM ALUMINUM ALLOY FORGING.
- FINISH - 1 HOOK, ANODIZE, MIL-A-8625.
- FINISH - 2 GUARD AND -3 SPRING, ZINC COAT PER MIL-C-87115, CLASS 2, TYPE II.
- DIMENSIONS IN INCHES UNLESS OTHERWISE, TOLERANCES: FRACTIONS  $\pm 1/64$ , DECIMALS  $\pm .010$ , ANGLES  $\pm 1^\circ$ .
- END ITEM EXAMINATION:
  - CRITICAL DIMENSIONS: AS SHOWN ON SHEET 2 DENOTED BY R.
  - CRITICAL FUNCTIONAL TEST: NONE

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

(A) ENTIRE STANDARD REVISED

PREPARING ACTIVITY: 82 CUSTODIANS: ARMY- NAVY- AIR FORCE- 99 DLA- REVIEW: NAVY - AS USER: PROJECT NUMBER: 1670 - 0730	MILITARY SPECIFICATION SHEET TITLE SNAP HOOK, PARACHUTE LANYARD	SPECIFICATION SHEET NUMBER <b>MS 27756A</b> 2 3 JUN 1993
		SUPERSEDING MS27756 20 JUN 69 AMSC. N/A FSC. 1670
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(A) ENTIRE STANDARD REVISED

GUARD NOTES:

1. MATL STEEL, QQ-S-698, .0418 THICK  
COND. 2, DULL FINISH  
BEND RADII .050R ±.016
2. OPTIONAL- MAY BE BRAZED CONSTRUCTION PROVIDED COMPLETE GUARD CONFORMS TO THE DIM. SPECIFIED. BRAKE SHARP EDGES .010 MAX.

SPRING NOTES:

1. MATL-.036 WIRE, ASTM A228
2. HEAT SPRING 500° TO 550°F FOR 10 MINUTES AFTER FORMING

PREPARING ACTIVITY: 82 CUSTODIANS: ARMY- NAVY- AIR FORCE- 99 DLA- REVIEW: NAVY - AS USER: PROJECT NUMBER: 1670 - 0730	MILITARY SPECIFICATION SHEET TITLE SNAP HOOK, PARACHUTE LANYARD	SPECIFICATION SHEET NUMBER <b>MS 27756A</b> JUN 1993
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