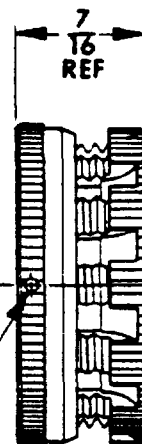
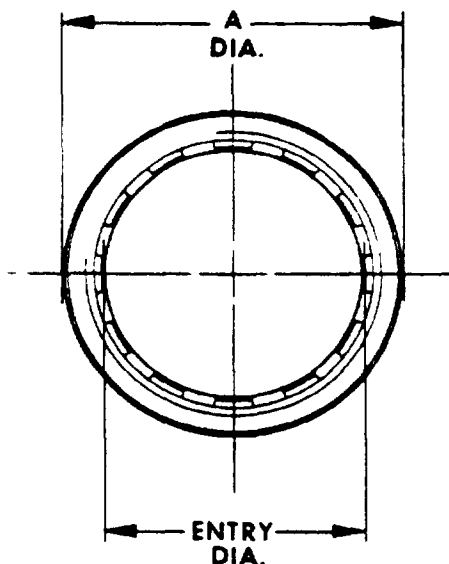


PROJ NO 5935-F674

FED SUP CLASS  
5935

0.045 DIA - 1 HOLE

DIMENSIONS EXPRESSED IN INCHES

DASH NO	ENTRY DIA	A DIA. MAX	NO OF SLOTS	WEIGHT IN LBS
2	0.250	0.545	3	0.005
3	0.375	0.670	4	0.006
4	0.500	0.795	6	0.007
5	0.625	0.920	8	0.009
6	0.750	1.045	10	0.010
7	0.875	1.170	10	0.011
8	1.000	1.295	12	0.012
9	1.125	1.420	15	0.014
10	1.250	1.687	15	0.023
11	1.375	1.812	15	0.032

DIMENSIONS EXPRESSED IN MILLIMETERS

DASH NO	ENTRY DIA	A DIA. MAX	NO OF SLOTS	WEIGHT IN GRAMS
2	6.350	13.843	3	2.268
3	9.525	17.018	4	2.722
4	12.700	20.193	6	3.175
5	15.875	23.368	8	4.082
6	19.050	26.543	10	4.536
7	22.225	29.718	10	4.990
8	25.400	32.893	12	5.443
9	28.575	36.068	15	6.350
10	31.750	42.850	15	10.433
11	34.925	46.025	15	14.515

- 1 Material Body - Aluminum alloy QQ-A-225/6/8 or 10 Nut - Aluminum alloy QQ-A-225 6/8 or 10  
Spring - Copper alloy Friction washer - Teflon
- 2 Finish Body - Gold iridite per MIL-C-5541 Nut - Gold iridite per MIL-C-5541
- 3 Dimensions in inches unless otherwise specified, tolerances shall be 0 XX  $\pm$  0.03 and 0 XXX  $\pm$  0.015.  
angular tolerances  $X^\circ \pm 2^\circ$  Metric equivalents (to the nearest 0.001 mm) are given for general information only and are based upon 1 inch equals 25.4 mm
- 4 Shield compensation captivated spring member in clamp nut compensates for differences in shield thickness of at least 0.020 inch between adjacent slots in body
- 5 Shield accommodation each slot in body will accommodate up to 0.180 inch total shield thickness
- 6 Ground-lead pull-out retention of ground leads meets requirements of MIL-F-21608
- 7 Items described in this drawing are covered by U.S. Patent No. 3,465,092
- 8 Illustrations copyrighted by Glenair, Inc. 1968
- 9 Example of part number MS 27741 -6

MS Number

Dash Number

PA AIR FORCE 80

Other Cost

CONNECTOR, ELECTRICAL,  
INDIVIDUAL SHIELD TERMINATION

MILITARY STANDARD

MS27741 (USAF)

PROCUREMENT SPECIFICATION  
NONE

SUPERSEDES

SHEET 1 OF 2

DD FORM 672-1

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

NOTICE: When Government specifications or other data are used for any purpose other than in connection with a definitely related Government project, the Government assumes no responsibility for any obligation whatsoever; and the fact that the Government may have furnished, or may be supplying, the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any right or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

This drawing is approved by the AFMILC (80).  
All other military activities are required to employ this standard where suitable.

APPROVED 17 February 1971 REVISED

FED SUP CLASS  
5935

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## ASSEMBLY INSTRUCTIONS

The following instructions are suggested assembly procedures only. Actual termination and assembly method will depend on the accepted techniques of the user. The TAG Ring requires no special assembly tools and can be assembled by hand. However, the user may find it preferable to use soft jaw pliers for final tightening of the TAG Rings.

In all cases, a self-pigtail technique for the individual shields is used, with the point at which the conductors are extracted through the shields to be determined by the particular connector involved. For solder contact connectors the length of the extracted conductor will be shorter than for crimp contact connectors. It is suggested that all shield pigtails be flattened before installing the TAG Ring.

### TAG Ring

- (a) Place TAG Ring on wire bundle or cable with castellated (slotted) face of body toward termination end of cable (Fig 1).

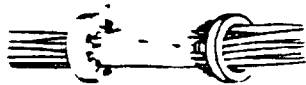


Fig 1

- (b) If shielded conductors have an outer jacket, strip jacket to desired length. Extract conductors through shields at location desired for installation of TAG Ring. Flatten shield pigtails.



Fig 2

- (c) With shields held against wire bundle, separate clamp nut from body. Flare shields outward, perpendicular to wire bundle, as shown in Fig 2.

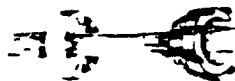


Fig 3

- (d) Place shields in slots of body making sure shields are distributed as uniformly as possible among the slots (spring member in clamp nut will compensate for differences in shield thickness of at least .020 inch between adjacent slots) (Fig 3). If desired, shields can be doubled to achieve more uniform thickness between adjacent slots.



Fig 4

- (e) Install ground lead in two slots of body, by looping around a body tab as shown in Fig 4. Connect ground lead to selected termination point.



Fig 5

- (f) Fold shields over knurled surface of body and engage clamp nut, aligning tabs of clamp nut spring with slots in body. Tighten securely as shown in Fig 5. Hand tightening can be used but if preferred, soft jaw pliers can be used for final tightening.



Fig 6

- (g) Trim excess shields to desired length (Fig 6) either flush with surface of TAG Ring or to any length desired. For future reparability it is suggested that at least 1/2 inch shield lengths be retained.



Fig 7

- (h) If desired, safety wire can be installed through hole provided in clamp nut. Simply loop wire through hole and tighten as shown in Fig 7. With safety wire installed between two body tabs, it works similar to a cotterpin to prevent accidental loosening.



Fig 8

- (i) If desired, TAG Ring can be insulated by installing heat shrinkable sleeving over completed assembly (Fig 8).

This standard has been approved by the AFIL (80) Department of the Air Force and is mandatory for use by their activity. All other military activities are required to employ this standard where suitable.

P A AIR FORCE 80  
Other Cust

## CONNECTOR, ELECTRICAL INDIVIDUAL SHIELD TERMINATION

MILITARY STANDARD

MS27741(USAF)

PROCUREMENT SPECIFICATION  
NONE

SUPERSEDES

SHEET 2