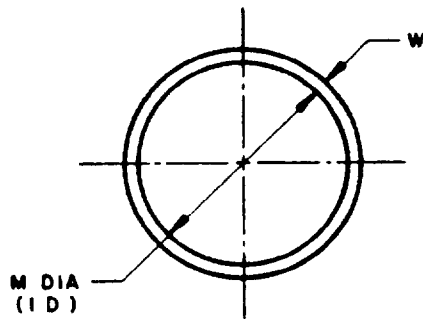


FED SUP CLASS
5330

DASH NO	M DIA (I D)	T	W
004	080	± 001	050
005	111		
006	125		
007	156		
008	187		
009	219		
010	250		
011	312		
012	375		
013	440		
014	503		
015	565		
016	628		
017	690		
018	753		
019	815		
020	881		
021	943		
022	1 006		
023	1 068		
024	1 131		
025	1 193		
026	1 256		
027	1 318		
028	1 381		
110	374	± 001	050
111	437		
112	499		
113	562		
114	624		
115	687		
116	749		
117	815		
118	877		
119	940		
120	1 002		
121	1 065	± 002	050
122	1 127		
123	1 190		
124	1 252		
125	1 315		
126	1 377		
127	1 440		
128	1 502		

DASH NO	M DIA (I D)	T	W
129	1 565	± 002	050
130	1 629		
131	1 691		
132	1 754		
133	1 816		
134	1 879		
135	1 942		
136	2 004		
137	2 067		
138	2 129		
139	2 192	± 001	050
140	2 254		
141	2 317		
142	2 379		
143	2 442		
144	2 504		
145	2 567		
146	2 629		
147	2 692		
148	2 754		
149	2 817		
210	.753	± 001	050
211	.815		
212	.878		
213	.940		
214	1 003		
215	1 065		
216	1 128		
217	1 190		
218	1 253		
219	1 315		
220	1 378	± 002	050
221	1 440		
222	1 503		
223	1 629		
224	1 754		
225	1 880		
226	2 005		
227	2 130		
228	2 255		
229	2 380		
230	2 505	± 001	050
231	2 630		
232	2 755		

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

D

P A. LEAF - 41	TITLE	MILITARY STANDARD
Other Case	RETAINER, PACKING BACKUP, CONTINUOUS RING TETRAFLUOROETHYLENE	MS 27595
NAVY - AS ARMY - MR		
PROCUREMENT SPECIFICATION MIL-K-8791	SUPERSEDES	SHEET 1 OF 2

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

Review activities:
ARMY - WC-AV
NAVY - SM
AIR FORCE - BB DISC-15

User activities

APPROVED 20 MAY 68 REVISED (A) 29 MAR 71 (B) 12 AUG 71 (C) 9 MAR 76 (D) 6 JAN 78

FED SUP CLASS
5330

DASH NO	M DIA (I D)	T	W
233	2.880		
234	3.005		
235	3.130		
236	3.255		
237	3.380		
238	3.505		
239	3.630	± 002	119
240	3.755	± 002	± 001
241	3.880		
242	4.005		
243	4.130		
244	4.255		
245	4.380		
246	4.505		
247	4.630		
325	1.497		
326	1.622		
327	1.748		
328	1.873		
329	1.998		
330	2.123		
331	2.248		
332	2.373		
333	2.498		
334	2.623	073	185
335	2.748		
336	2.873	± 002	± 001
337	2.998		
338	3.123		
339	3.248		
340	3.373		
341	3.498		
342	3.623		
343	3.748		
344	3.873		
345	3.998		
346	4.123		

DASH NO	M DIA (I D)	T	W
347	4.248	073	185
348	4.373	± 002	± 001
349	4.498		
350	4.623		
426	4.623		
427	4.752		
428	4.877		
429	5.002		
430	5.127		
431	5.252		
432	5.377	± 002	
433	5.502		
434	5.627		
435	5.752		
436	5.877		
437	6.002		
438	6.127		
439	6.252		
440	6.377		
441	6.502		
442	6.627	108	236
443	6.752	± 002	± 001
444	6.877		
445	7.002		
446	7.127		
447	7.252		
448	7.377	± 001	
449	7.502		
450	7.627		
451	7.752		
452	7.877		
453	8.002	± 004	
454	8.127		
455	8.252		
456	8.377		
457	8.502	± 005	
458	8.627		
459	8.752		
460	8.877		

(D)

- 1 SURFACES MUST BE SMOOTH AND FREE FROM IRREGULARITIES. EDGES MUST BE CLEAN AND SHARP.
- 2 DIMENSIONS IN INCHES.
- 3 FOR USE IN PACKING GROOVES CONFORMING TO SPECIFICATION MIL-R-5514, EXCEPT NOT FOR USE IN O.D. (PISTON) APPLICATIONS USING MIL-G-5514 A & B GLANDS.
- 4 FOR SINGLE TURN BOND (CUT) SEE MS28774

(D)

APPROVED 20 MAY 68 REVISED (D)

P.A. USAF - 99	TITLE	MILITARY STANDARD
Other Code	RETAINER, PACKING, BACKUP, CONTINUOUS RING TETRAFLUOROETHYLENE	MS 27595
NAVY - AS ARMY - MR		
PROCUREMENT SPECIFICATION MIL-R-5791	SUPERSEDES	SHEET OF

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

User activities:

Review activities:

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ARMY - WC - AV
NAVY - SH
AIR FORCE - 98, DISC - 15